

| Standard executions | | |
|--------------------------------|--------|------|
| Version | Symbol | Type |
| With self-lubricating bushings | | GEDB |
| With spherical bearings | | GEDS |



On request, they can be supplied according to 2014/34/EU - ATEX

| Options | | Suffix |
|-----------------------------|----------------|--------|
| Seals FKM | -20°C ÷ +150°C | V |
| Special versions on request | | / S |

The options can be combined (when this is possible).

Series of compact guided cylinders magnetic as standard. A one piece body is provided with grooves allowing the mounting of the magnetic reed switch without further brackets; this makes the magnetic sensor not protrude outside the body itself. The bottom plates are provided with elastic cushionings.

For the magnetic reed switches type ASC see from page 1.110.1.

How to order: 32 / 50 GEDBV

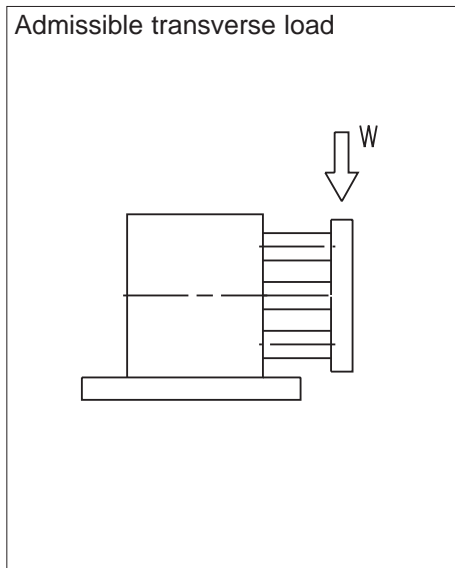
| | | | | |
|------|---|--------|------|--------|
| 32 | / | 50 | GEDB | V |
| Bore | / | Stroke | Type | Option |

| Technical data | |
|-------------------|--|
| Fluid | Compressed filtered air with or without lubrication. Lubrication, if started, must be continued. |
| Pressure | 1,5 ÷ 9 bar |
| Temperature range | -10°C ÷ +70°C (standard) -20°C ÷ +150°C (V) |
| Materials | Bottom plates: Anodised aluminium Body: Anodised aluminium Plate: Anodised aluminium Guiding rods: GEDB: Chrome-plated and ground steel GEDS: Chrome steel hardened and chrome-plated Rod: Chrome-plated steel C 45 Seals: Nitrile rubber (NBR) - Piston: Brass Guiding bushings: GEDB: Sintered bronze GEDS: Spherical bearings |

| Bore (mm) | Standard strokes (mm) | Max stroke (mm) |
|-----------|--|-----------------|
| 10 | 25, 50, 75, 100 | 100 |
| 16 | 25, 50, 75, 100, 125, 150, 175, 200 | 200 |
| 20 | | |
| 25 | 30, 50, 75, 100, 125, 150, 175, 200, 250 | 250 |
| 32 | | |
| 40 | 30, 50, 75, 100, 125, 150 | 150 |
| 50 | | |
| 63 | | |

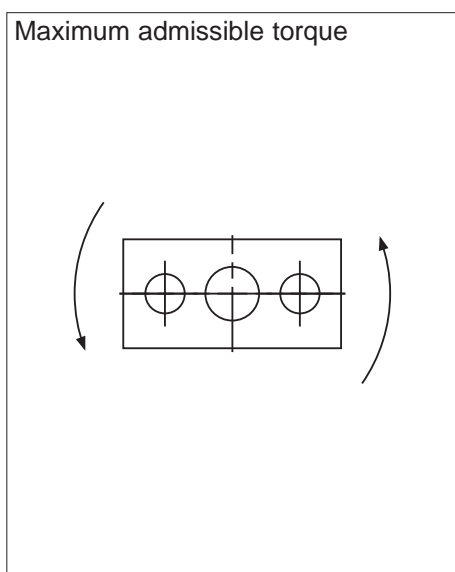
See page 1.1.3 to calculate the cylinder force.

Should you require intermediate strokes, the overall dimensions of the cylinder body will be those of the cylinder with the following standard stroke (in fact the intermediate stroke is obtained applying a distancer).



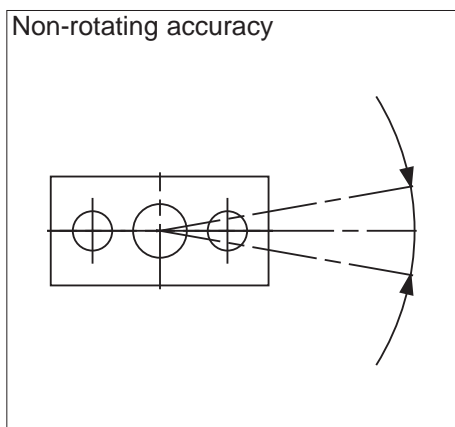
| Bore mm | Type | Stroke mm | | | | | | | Unit: Kg. |
|---------|------|-----------|-----|-----|----|-----|-----|-----|-----------|
| | | 25 | 30 | 50 | 75 | 100 | 125 | 150 | |
| Ø 10 | GEDB | 8 | 6 | 4 | 8 | 6 | 4 | 3 | |
| | GEDS | 1,5 | 1,2 | 1 | 4 | 3,5 | 3 | 2,5 | |
| Ø 16 | GEDB | 8 | 6 | 4 | 8 | 6 | 4 | 3 | |
| | GEDS | 1,5 | 1,2 | 1 | 4 | 3,5 | 3 | 2,5 | |
| Ø 20 | GEDB | 14 | 12 | 10 | 12 | 10 | 8 | 5 | |
| | GEDS | 2,5 | 2,1 | 2 | 8 | 6 | 4 | 3 | |
| Ø 25 | GEDB | 20 | 18 | 16 | 20 | 18 | 15 | 12 | |
| | GEDS | 7 | 6 | 5 | 20 | 16 | 13 | 10 | |
| Ø 32 | GEDB | 27 | 24 | 22 | 24 | 22 | 20 | 18 | |
| | GEDS | 9 | 8 | 7 | 25 | 22 | 27 | 18 | |
| Ø 40 | GEDB | 27 | 24 | 22 | 24 | 22 | 20 | 18 | |
| | GEDS | 9 | 8 | 9 | 25 | 22 | 20 | 18 | |
| Ø 50 | GEDB | 45 | 42 | 40 | 45 | 40 | 35 | 30 | |
| | GEDS | 12 | 11 | 9,5 | 40 | 32 | 28 | 25 | |
| Ø 63 | GEDB | 45 | 42 | 40 | 45 | 40 | 35 | 30 | |
| | GEDS | 12 | 11 | 9,5 | 40 | 32 | 28 | 25 | |

Note: Cylinders from 75 mm stroke are supplied with double guiding bushings.



| Bore mm | Type | Stroke mm | | | | | | | Unit: N |
|---------|------|-----------|-----|-----|-----|-----|-----|-----|---------|
| | | 25 | 30 | 50 | 75 | 100 | 125 | 150 | |
| Ø 10 | GEDB | 25 | 20 | 15 | 25 | 20 | 15 | 10 | |
| | GEDS | 3 | 2,5 | 2 | 4 | 3 | 2 | 1,5 | |
| Ø 16 | GEDB | 25 | 20 | 15 | 25 | 20 | 15 | 10 | |
| | GEDS | 3 | 2,5 | 2 | 4 | 3 | 2 | 1,5 | |
| Ø 20 | GEDB | 40 | 35 | 30 | 40 | 35 | 30 | 25 | |
| | GEDS | 4 | 3 | 2 | 15 | 12 | 10 | 8 | |
| Ø 25 | GEDB | 65 | 55 | 50 | 65 | 55 | 50 | 40 | |
| | GEDS | 2 | 10 | 8 | 30 | 25 | 20 | 16 | |
| Ø 32 | GEDB | 90 | 80 | 70 | 90 | 75 | 60 | 45 | |
| | GEDS | 18 | 16 | 14 | 50 | 45 | 40 | 35 | |
| Ø 40 | GEDB | 90 | 80 | 70 | 90 | 75 | 60 | 45 | |
| | GEDS | 18 | 16 | 14 | 50 | 45 | 40 | 35 | |
| Ø 50 | GEDB | 150 | 130 | 110 | 150 | 120 | 100 | 80 | |
| | GEDS | 35 | 30 | 25 | 100 | 85 | 70 | 55 | |
| Ø 63 | GEDB | 150 | 130 | 110 | 150 | 120 | 100 | 80 | |
| | GEDS | 35 | 30 | 25 | 120 | 85 | 70 | 55 | |

Note: Cylinders from 75 mm stroke are supplied with double guiding bushings.



| Bore mm | Non-rotating accuracy μ |
|--------------|-----------------------------|
| Ø 10 Ø 16 | $\pm 0,18$ |
| Ø 20 Ø 25 | $\pm 0,17$ |
| Ø 32 Ø 40 | $\pm 0,16$ |
| Ø 50 Ø 63 | $\pm 0,15$ |

Ø 10

4-Ø3.4 facing Ø6x3.5
(On 2 sides) opposite side M4x0.7

4-m3 x 0.5

4-M3 x 0.5
(On 2 sides)

4-M4 x 0.7

2-M5 Ports

4-M4 x 0.7 x 12 Depth
(On 2 sides)

Stroke + 5
Stroke + 45
Stroke + 57

Ø6

Ø8

A

B - S Ø8

4-M3 x 0.5 x 7 Depth
(On 2 sides)

Magnet

Stroke + 11

COMPACT GUIDED CYLINDER
Type: GEDB (S) 10 X 75 Stroke

| Stroke mm. | 25 | 50 | 75 | 100 |
|------------|----|----|------|------|
| Dimension | | | | |
| A | 0 | 0 | 10.5 | 10.5 |

Ø 16

4-Ø4.5 facing Ø8x4.5 Depth
(On 2 sides) opposite side M5x0.8

4 - M4x0.7

4-M4 x 0.7
(On 2 sides)

4 - M4x0.7

2-M5 Ports

4-M5 x 0.8 x 15 Depth
(On 2 sides)

Stroke + 5
Stroke + 45
Stroke + 59

Ø8

Ø8

A

B - S Ø8

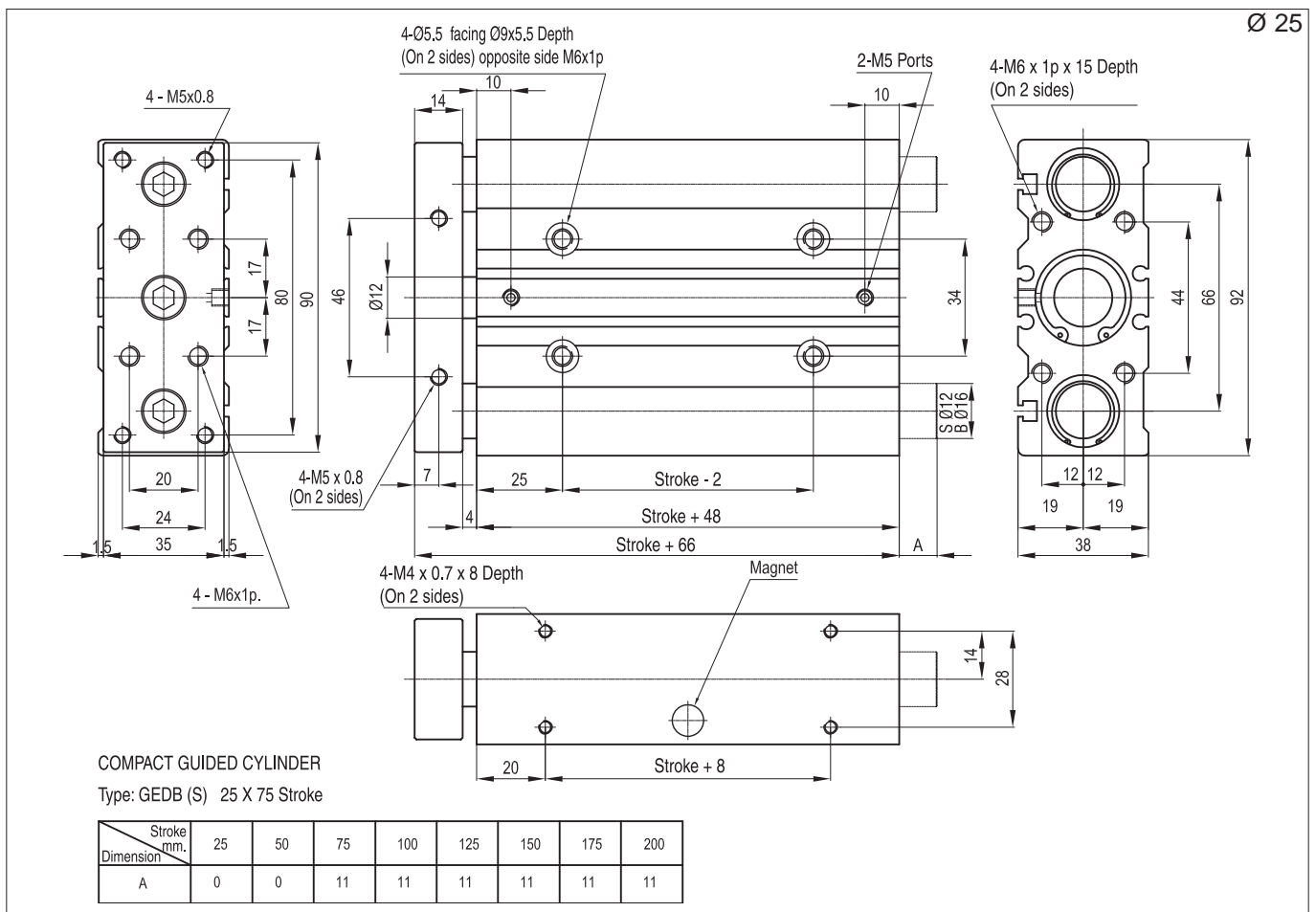
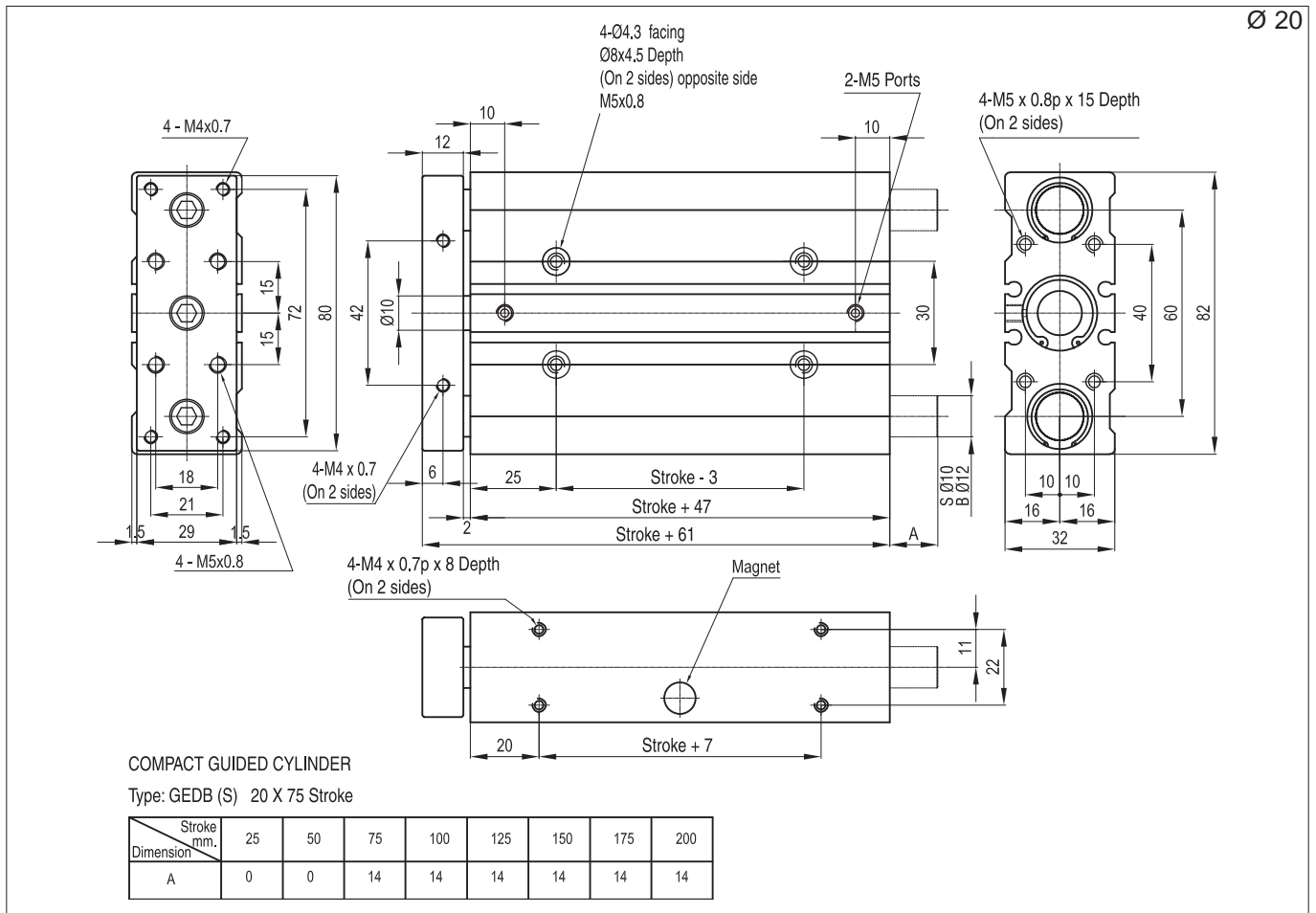
4-M3 x 0.5 x 7 Depth
(On 2 sides)

Magnet

Stroke + 11

COMPACT GUIDED CYLINDER
Type: GEDB (S) 16 X 75 Stroke

| Stroke mm. | 25 | 50 | 75 | 100 | 125 | 150 | 175 | 200 |
|------------|----|----|----|-----|-----|-----|-----|-----|
| Dimension | | | | | | | | |
| A | 0 | 0 | 12 | 12 | 12 | 12 | 12 | 12 |



Ø 32

COMPACT GUIDED CYLINDER
Type: GEDB (S) 32 X 75 Stroke

| Stroke mm. | 30 | 50 | 75 | 100 | 125 | 150 | 175 | 200 | 250 |
|-------------|----|----|----|-----|-----|-----|-----|-----|-----|
| Dimension A | 0 | 0 | 33 | 33 | 33 | 33 | 33 | 33 | 33 |

Ø 40

COMPACT GUIDED CYLINDER
Type: GEDB (S) 40 X 75 Stroke

| Stroke mm. | 30 | 50 | 75 | 100 | 125 | 150 | 135 | 200 | 250 |
|-------------|----|----|----|-----|-----|-----|-----|-----|-----|
| Dimension A | 0 | 0 | 33 | 33 | 33 | 33 | 33 | 33 | 33 |

