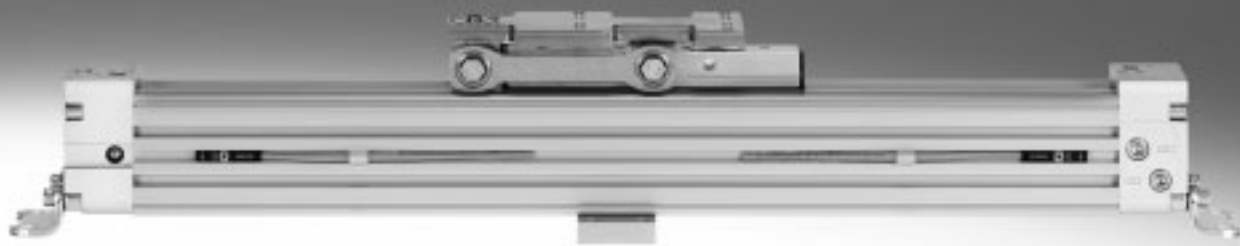


## Linear drives DGC-K

**FESTO**



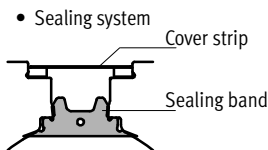
# Linear drives DGC

Features

### At a glance

- Without external guide, for simple drive functions
- Compact – fitting length relative to stroke
- Fully interchangeable with the linear drive DGP

- Easy assembly and installation
- Choice of:
  - Standard piston
  - Extended piston



- Advantages of the sealing system:
- Long strokes with no restrictions
  - Virtually no leakage

- Optional: NSF-H1 lubricant for the food industry

The linear drive is of limited suitability for the food industry.

More information on suitability for use in the food industry  
 → Manufacturer's declaration.

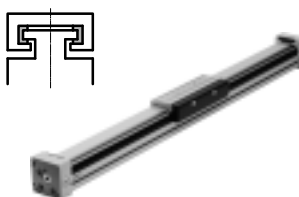
### Guide variants

#### Compact design DGC-K



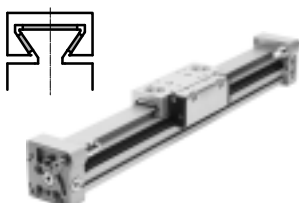
- Piston  $\varnothing$  18 ... 80 mm
- Stroke lengths from 1 ... 8,500 mm
- 30% narrower than the DGC-G
- Low moving dead weight
- Symmetrical design

#### Basic design DGC-G



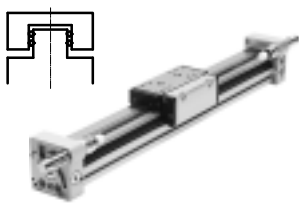
- Piston  $\varnothing$  8 ... 63 mm
- Stroke lengths from 1 ... 8,500 mm
- Guide backlash = 0.2 mm
- For small loads
- Operating behaviour with torque load = average

#### Plain-bearing guide DGC-GF



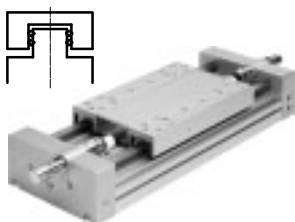
- Piston  $\varnothing$  18 ... 63 mm
- Stroke lengths from 1 ... 8,500 mm
- Guide backlash = 0.05 mm
- For small and medium loads
- Operating behaviour with torque load = average

#### Recirculating ball bearing guide DGC-KF



- Piston  $\varnothing$  8 ... 63 mm
- Stroke lengths from 1 ... 8,500 mm
- Guide backlash = 0 mm
- For medium and large loads
- Precision mounting interface with stainless steel slide
- Operating behaviour under torque load = very good

#### Heavy-duty guide DGC-HD



- Piston  $\varnothing$  18, 25, 40 mm
- Stroke lengths from 10 ... 5,000 mm
- Guide backlash = 0 mm
- For large loads
- Operating behaviour under torque load = very good

#### Passive guide axis DGC-FA



- Without drive
- Piston  $\varnothing$  8 ... 63 mm
- Stroke lengths from 1 ... 8,500 mm
- Guide backlash = 0 mm
- Precision guide, suitable for DGC-KF. Can be used as machine component or as twin guide with DGC-KF

### D2 – Compressed air connection at both ends



The compressed air connections on the linear drive DGC-K are located on the end caps as standard.

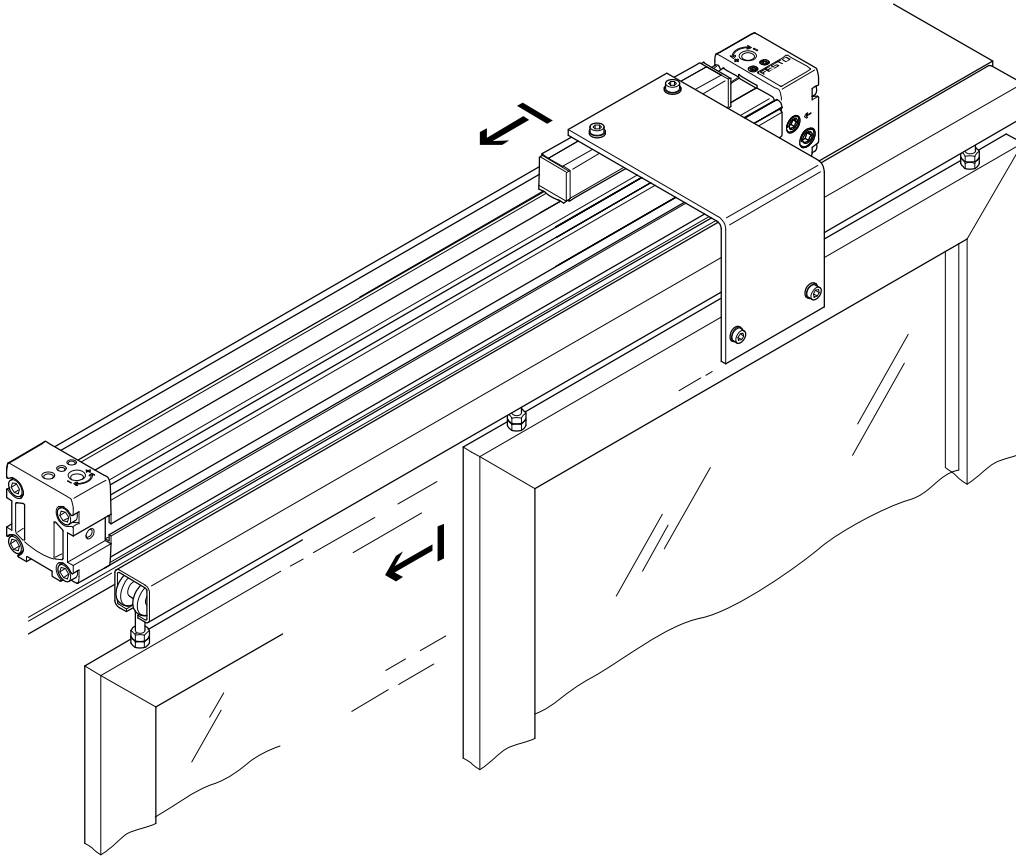
The linear drive is actuated at both ends by specifying order code D2 in the modular product system. Actuation at one end is no longer possible.

## Linear drives DGC

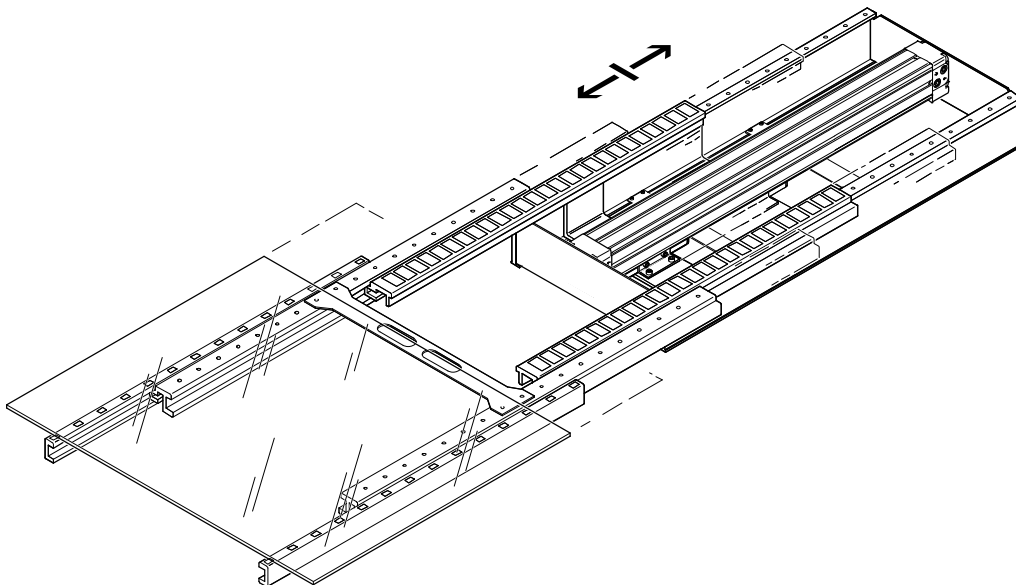
Features

### Application examples

For opening and closing doors



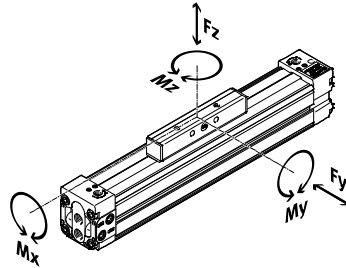
For transporting glass plates






Linear drives DGC

Product range overview

Product variants

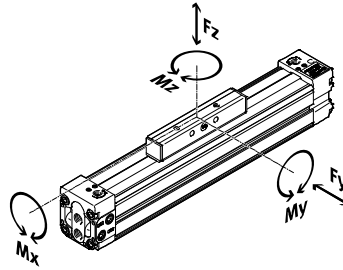




	Piston $\varnothing$ [mm]	Theoretical force at 6 bar [N]	Guide characteristics					→ Page/ Internet
			Fy [N]	Fz [N]	Mx [Nm]	My [Nm]	Mz [Nm]	
<b>Compact design DGC-K</b>								
	18	153	–	120	0.8	11	1	8
	25	295	–	330	1.2	20	3	
	32	483	–	480	1.9	40	5	
	40	754	–	800	3.8	60	8	
	50	1,178	–	1,200	6	120	15	
	63	1,870	–	1,600	5.7	150	24	
	80	3,016	–	2,500	30.6	400	100	
<b>Basic design DGC-G</b>								
	8	30	150	150	0.5	2	2	dgc
	12	68	300	300	1.3	5	5	
	18	153	70	340	1.9	12	4	
	25	295	180	540	4	20	5	
	32	483	250	800	9	40	12	
	40	754	370	1,100	12	60	25	
	50	1,178	480	1,600	20	150	37	
	63	1,870	650	2,000	26	150	48	
<b>Plain-bearing guide DGC-GF</b>								
	18	153	440	540	3.4	20	8.5	dgc
	25	295	640	1,300	8.5	40	20	
	32	483	900	1,800	15	70	33	
	40	754	1,380	2,000	28	110	54	
	50	1,178	1,500	2,870	54	270	103	
	63	1,870	2,300	4,460	96	450	187	

# Linear drives DGC

Product range overview

Product variants



	Piston $\varnothing$ [mm]	Theoretical force at 6 bar [N]	Guide characteristics					→ Page/ Internet
			Fy [N]	Fz [N]	Mx [Nm]	My [Nm]	Mz [Nm]	
<b>Recirculating ball bearing guide DGC-KF</b>								
	8	30	300	300	1.7	4.5	4.5	dgc
	12	68	650	650	3.5	10	10	
	18	153	1,850	1,850	16	51	51	
	25	295	3,050	3,050	36	97	97	
	32	483	3,310	3,310	54	150	150	
	40	754	6,890	6,890	144	380	380	
	50	1,178	6,890	6,890	144	634	634	
63	1,870	15,200	15,200	529	1,157	1,157		
<b>Heavy-duty guide DGC-HD</b>								
	18	153	3,650	3,650	140	275	275	dgc-hd
	25	295	5,600	5,600	300	500	500	
	40	754	13,000	13,000	900	1,450	1,450	

# Linear drives DGC-K

Type codes

DGC - K - 25 - 500 - PPV - A - GK - - - - FK - -

**Type**

DGC	Linear drive
-----	--------------

**Guide**

K	Compact
---	---------

**Piston Ø [mm]**

**Stroke [mm]**

**Cushioning**

PPV	Pneumatic cushioning, adjustable at both ends
-----	---

**Position sensing**

A	For proximity sensor
---	----------------------

**Basic design**

GK	Standard piston
GV	Extended piston

**Compressed air connection**

-	At one end
D2	At both ends

**Lubrication**

-	Standard
H1	Lubrication approved for use in food applications

**Moment compensator**

FK	Moment compensator coupling
----	-----------------------------

**EU certification**

EX2	II 3GD
EX3	II 2D

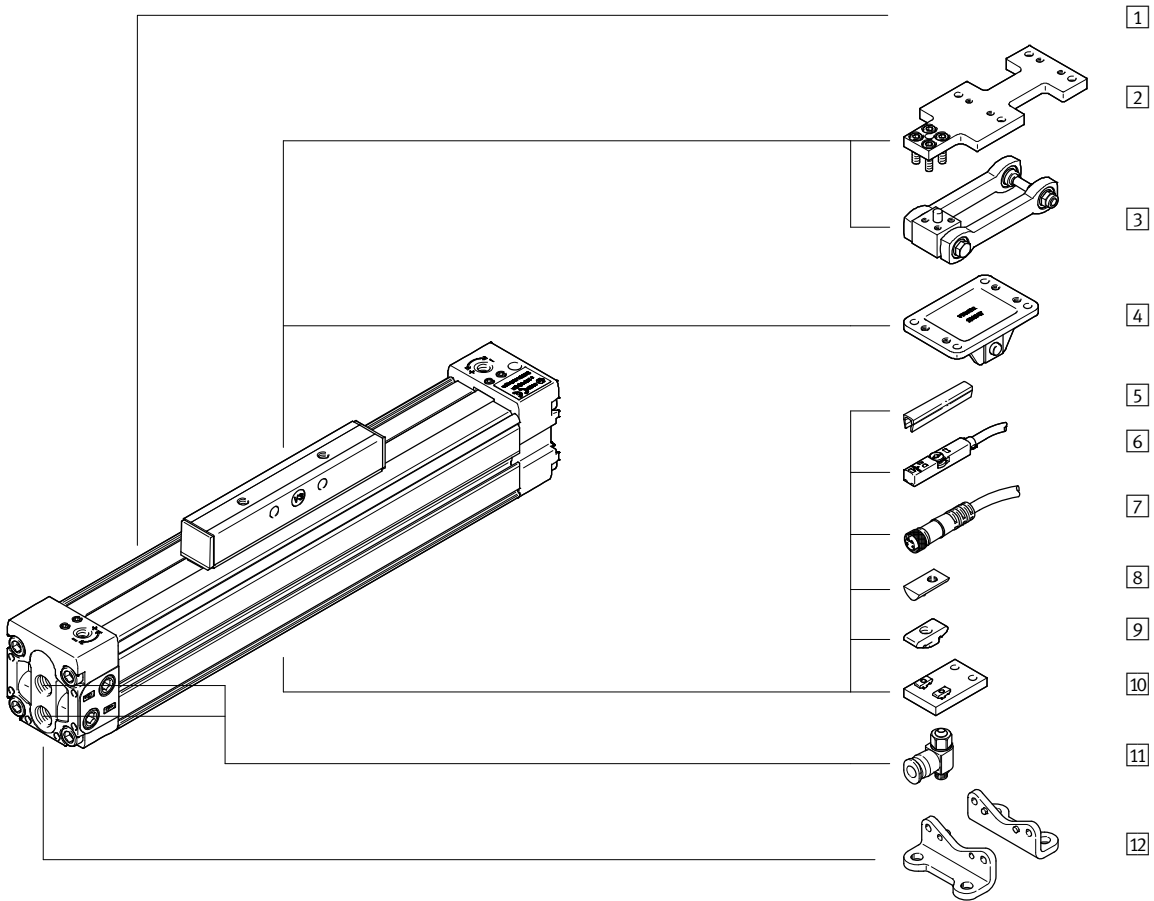
# Linear drives DGC-K

Type codes

→	+ ZUB	-	F			2B	2G			2S
<b>Accessories</b>										
ZUB	Accessories enclosed separately									
<b>Foot mounting</b>										
F	Foot mounting									
<b>Profile mounting</b>										
...M	Profile mounting									
<b>Slot nut</b>										
...Y	For mounting slot									
<b>Slot cover</b>										
...B	For mounting slot									
<b>Proximity sensor, N/O contact</b>										
...G	With cable, 2.5 m									
...H	With plug									
...I	Contactless with cable, 2.5 m									
...J	Contactless plug									
<b>Proximity sensor, N/C contact</b>										
...N	With cable, 7.5 m									
<b>Connecting cable</b>										
...V	With plug, 2.5 m									
<b>Slot cover</b>										
...S	For sensor slot									

# Linear drives DGC-K

Peripherals overview



Product example





## Linear drives DGC-K

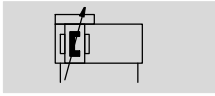
Peripherals overview

Accessories			
	Type	Brief description	→ Page/Internet
1	Linear drive DGC-K	Pneumatic linear drive with moment compensator	10
2	Adapter plate DAMF	Has the same interface as the moment compensator FKP with the linear drive DGP	32
3	Moment compensator DARD-...-M	For compensating misalignments when using external guides	30
4	Moment compensator FK (type: DARD-...-S)	For compensating misalignments when using external guides. Has the same interface as the moment compensator FKP with the linear drive DGP	28
5	Slot cover B/S	For protecting against the ingress of dirt and securing proximity sensor cables	34
6	Proximity sensor G/H/I/J/N	For sensing the moment compensator position	34
7	Connecting cable V	<ul style="list-style-type: none"> <li>• For proximity sensor</li> </ul>	35
8	Slot nut for mounting slot Y (type: NST)	<ul style="list-style-type: none"> <li>• For mounting components</li> <li>• Piston <math>\varnothing</math> 18 and 25: cannot be used with DGC-...-D2 (Compressed air connection at both ends)</li> </ul>	34
9	Slot nut for mounting slot Y (type: ABAN)	<ul style="list-style-type: none"> <li>• For mounting components</li> <li>• Piston <math>\varnothing</math> 18 and 25: possible with all combinations</li> </ul>	34
10	Central support M	For mounting the axis, particularly with long strokes	27
11	One-way flow control valve GRLA	For regulating speed	34
12	Foot mounting F	For mounting the axis	26

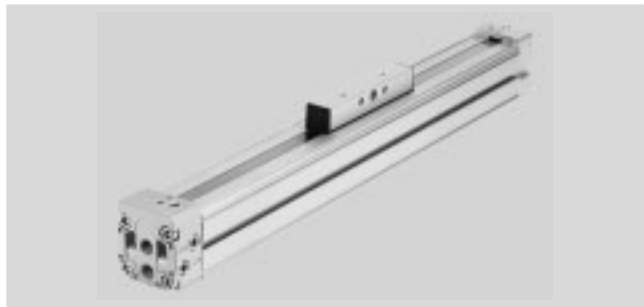
# Linear drives DGC-K



Technical data

Function



 [www.festo.com](http://www.festo.com)



-  Diameter  
18 ... 80 mm
-  Stroke length  
1 ... 8,500 mm

General technical data							
Piston Ø	18	25	32	40	50	63	80
Design	Pneumatic linear drive with slide						
Guide	Slotted cylinder barrel						
Mode of operation	Double-acting						
Stroke [mm]	1 ... 3,000	1 ... 8,500			1 ... 6,000	1 ... 5,000	1 ... 3,000
Pneumatic connection	M5	G1/8		G1/4		G3/8	G1/2
Cushioning	PPV	Adjustable at both ends					
Cushioning length [mm]	16	18	20	30	30	30	83
Max. speed							
With PPV cushioning [m/s]	2						
With external cushioning [m/s]	3						
Position sensing	For proximity sensor						
Type of mounting	With accessories						
Mounting position	Any						

Operating and environmental conditions								
Piston Ø	18	25	32	40	50	63	80	
Operating pressure [bar]	2 ... 8				1.5 ... 8			
Operating medium	Compressed air in accordance with ISO 8573-1:2010 [7:-:-]							
Note on the operating/control medium	Lubricated operation possible (required during subsequent operation)							
Ambient temperature <sup>1)</sup> [°C]	-10 ... +60							
Suitability for use in the food industry <sup>2)</sup>	As per manufacturer's declaration							
Corrosion resistance class CRC <sup>3)</sup>	1							

- 1) Note operating range of proximity sensors
- 2) Additional information [www.festo.com/sp](http://www.festo.com/sp) → User documentation.
- 3) CRC1: Corrosion resistance class to Festo standard 940 070  
Components with light corrosion exposure. Protection for transport and storage. Components without significant decorative function or surface, e.g. installed out of sight internally or behind covers.

ATEX <sup>1)</sup>	
Explosion-proof temperature rating	-10°C ≤ Ta ≤ +60°C
CE marking (see declaration of conformity)	As per EU Explosion Protection Directive (ATEX)
EX2 certification	
ATEX category for gas	II 3G
Explosion ignition protection type for gas	c T4 X
ATEX category for dust	II 3D
Explosion ignition protection type for dust	c T120°C X
EX3 certification	
ATEX category for gas	II 2G
Explosion ignition protection type for gas	c T4 X

- 1) Note the ATEX certification of the accessories.

# Linear drives DGC-K

Technical data

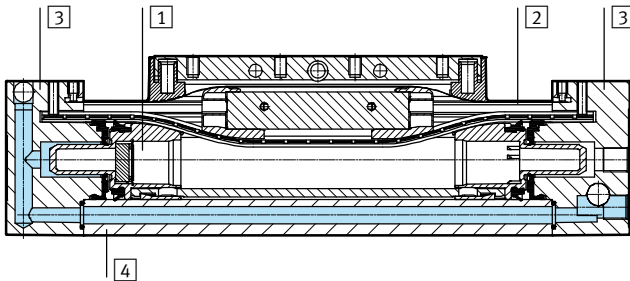
Forces [N] and impact energy [J]							
Piston Ø	18	25	32	40	50	63	80
Theoretical force at 6 bar	153	295	483	754	1,178	1,870	3,016
Max. impact energy in the end positions <sup>1)</sup>	0.04	0.05	0.12	0.25	0.5	0.5	3

1) Permissible residual impact energy following PPV cushioning

Weight [g]							
Piston Ø	18	25	32	40	50	63	80
Basic weight with 0 mm stroke							
DGC-...-GK	370	933	1,319	2,450	5,438	8,620	16,775
DGC-...-GV	630	1,343	1,999	3,620	8,073	13,000	-
Additional weight per 10 mm stroke							
DGC-...-GK	18	29	37	53	100	137	157
DGC-...-GV	18	29	37	53	100	137	-
Moving load							
DGC-...-GK	64	136	227	360	1,095	1,782	5,000
DGC-...-GV	130	261	427	700	1,713	2,704	-

## Materials

Sectional view



Linear drives	
1	Slide Anodised aluminium
2	Sealing band/cover band Polyurethane/steel
3	Cover Painted aluminium
4	Cylinder barrel Anodised aluminium
-	Piston seal Polyurethane
-	Slide elements Polyacetal
Note on materials RoHS-compliant	

# Linear drives DGC-K

Technical data

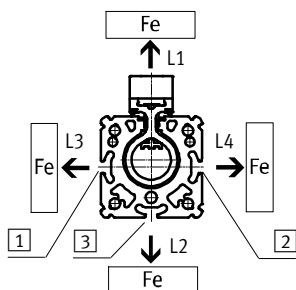
## Influence of ferritic materials on proximity sensors

Ferritic materials (steel parts or panels) directly next to the proximity sensors can cause sensing

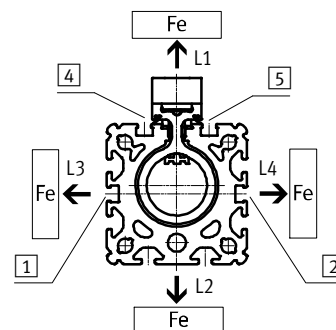
malfunctions. The following safety distances must be observed.

The distance depends on the position of the proximity sensor (see [1] and [2]).

Piston Ø 18/25



Piston Ø 32 ... 80



Position		L1	L2	L3	L4
<b>Piston Ø 18</b>					
[1]	[mm]	0	10	30	0
[2]	[mm]	0	10	0	30
[3]	[mm]	0	30	10	10
<b>Piston Ø 25</b>					
[1]	[mm]	0	0	10	0
[2]	[mm]	0	0	0	10
[3]	[mm]	0	10	0	0

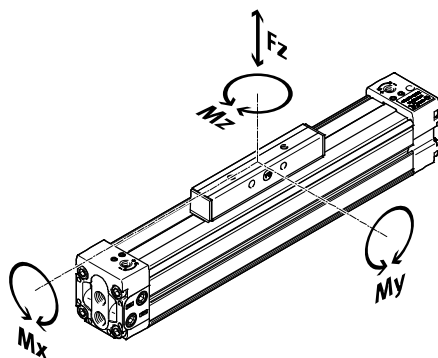
Position		L1	L2	L3	L4
<b>Piston Ø 32</b>					
[1]	[mm]	0	0	10	0
[2]	[mm]	0	0	0	10
[4] and [5]	[mm]	10	0	0	0
<b>Piston Ø 40</b>					
[1]	[mm]	0	0	30	0
[2]	[mm]	0	0	0	30
[4] and [5]	[mm]	30	0	0	0
<b>Piston Ø 50</b>					
[1]	[mm]	0	0	10	0
[2]	[mm]	0	0	0	10
[4] and [5]	[mm]	10	0	0	0
<b>Piston Ø 63</b>					
[1]	[mm]	0	0	20	0
[2]	[mm]	0	0	0	20
[4] and [5]	[mm]	20	0	0	0
<b>Piston Ø 80</b>					
[1]	[mm]	0	0	10	0
[2]	[mm]	0	0	0	10
[4] and [5]	[mm]	10	0	0	0

# Linear drives DGC-K

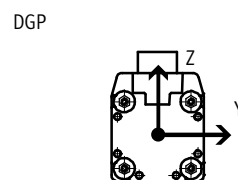
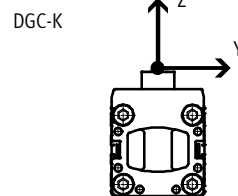
Technical data

## Characteristic load values

The indicated forces and torques refer to the surface of the slide. These values must not be exceeded during dynamic operation. Special attention must be paid to the deceleration phase.



Comparison of the reference system with DGC-K and DGP:



If the drive is simultaneously subjected to several of the forces and torques indicated below, the following equations must be met in addition to the specified maximum loads:

$$0,4 \times \frac{Fz}{Fz_{max.}} + \frac{Mx}{Mx_{max.}} + \frac{My}{My_{max.}} + 0,2 \times \frac{Mz}{Mz_{max.}} \leq 1$$

$$\frac{Fz}{Fz_{max.}} \leq 1 \quad \frac{Mz}{Mz_{max.}} \leq 1$$

## Permissible forces and torques

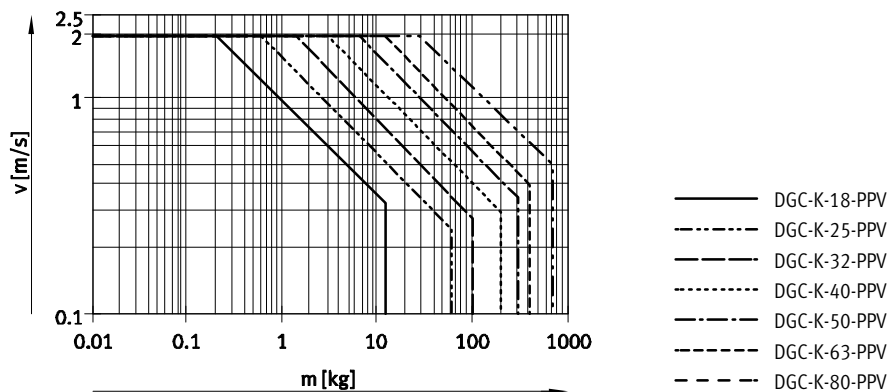
Piston Ø		18	25	32	40	50	63	80
<b>Fz<sub>max.</sub></b>								
DGC-...-GK	[N]	120	330	480	800	1,200	1,600	2,500
DGC-...-GV	[N]	120	330	480	800	1,200	1,600	-
<b>Mx<sub>max.</sub></b>								
DGC-...-GK	[Nm]	0.8	1.2	1.9	3.8	6	5.7	30.6
DGC-...-GV	[Nm]	1.6	2.4	3.8	7.6	12	11.4	-
<b>My<sub>max.</sub></b>								
DGC-...-GK	[Nm]	11	20	40	60	120	150	400
DGC-...-GV	[Nm]	22	40	80	120	240	300	-
<b>Mz<sub>max.</sub></b>								
DGC-...-GK	[Nm]	1	3	5	8	15	24	100
DGC-...-GV	[Nm]	2	6	10	16	30	48	-

# Linear drives DGC-K

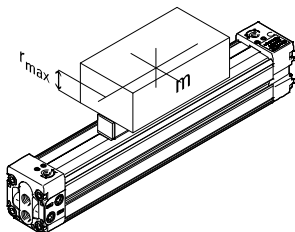
Technical data

## Maximum permissible piston speed $v$ as a function of effective load $m$ and distance $r_{max}$ from the centre of gravity of the load

These specifications represent the maximum values that can be achieved. In practice, these values can fluctuate relative to the position of the effective load and mounting position.



## Operating range of the cushioning



The end-position cushioning must be adjusted to ensure jerk-free operation. If the operating conditions are outside the permissible range, the

load to be moved must be cushioned using suitable equipment (external shock absorbers), preferably at the centre of gravity of the load.

Piston $\varnothing$		18	25	32	40	50	63	80
Distance $r_{max}$	[mm]	14	40	40	40	40	40	40

# Linear drives DGC-K

Technical data

## Number of central supports MUP as a function of weight due to force F and distance between supports l

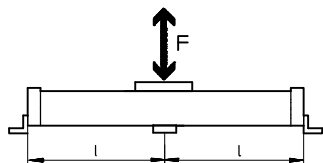
The drive may need to be supported to limit the deflection in the case of large strokes. The following diagrams

are provided to determine the maximum permissible distance between supports as a function of the installa-

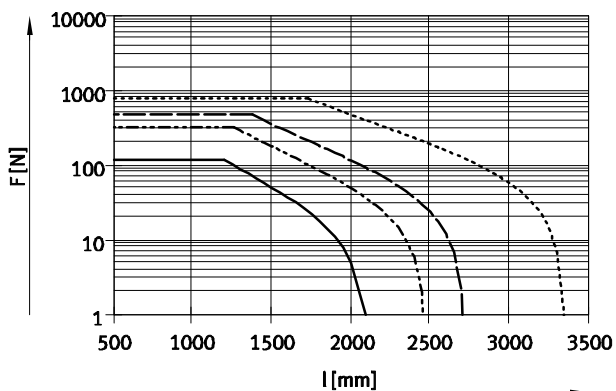
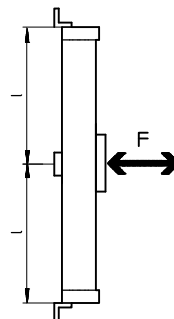
tion position and the applied weight and normal forces.

### Mounting position

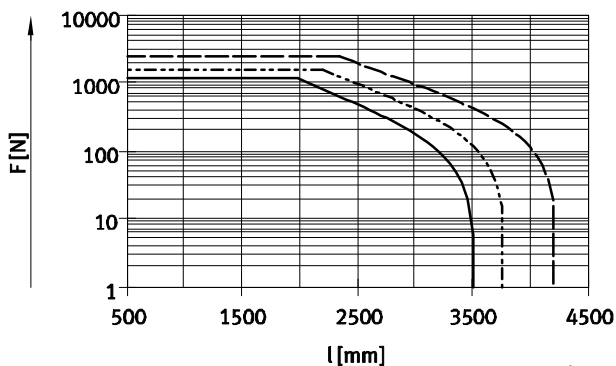
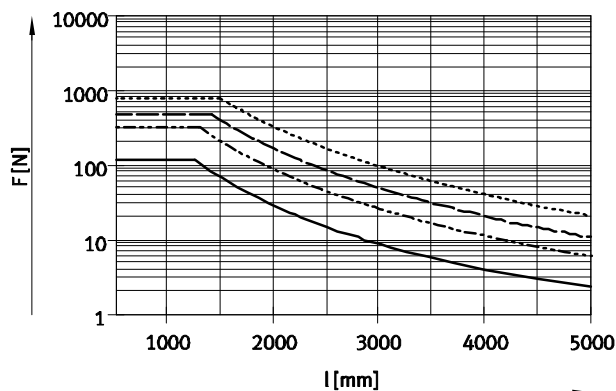
Horizontal



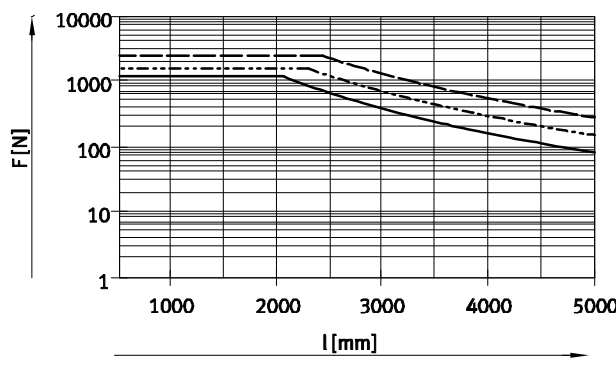
Vertical



— DGC-K-18      - - - DGC-K-32  
 - · - · - DGC-K-25      · · · · · DGC-K-40



— DGC-K-50  
 - · - · - DGC-K-63  
 - - - DGC-K-80



### Example:

The drive DGC-K-25-1500 is subjected to a force of 200 N in horizontal assembly position.

The drive has an overall length of:  
 $l = \text{stroke length} + L1$   
 (see dimensions)  
 $= 1,500 \text{ mm} + 200 \text{ mm}$   
 $= 1,700 \text{ mm}$

According to the graph, the max. support span for the drive DGC-K-25 with a force of 200 N is 1,450 mm.

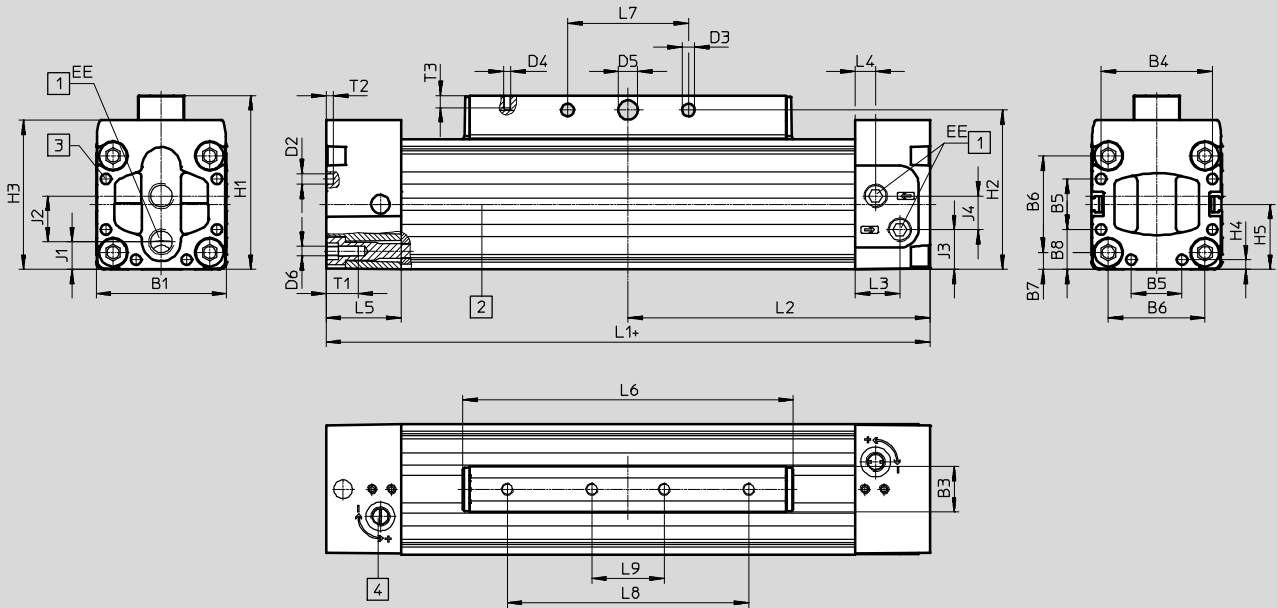
In this example, central supports are required as the max. support distance (1,450 mm) is smaller than the total length of the drive (1,700 mm).

Linear drives DGC-K

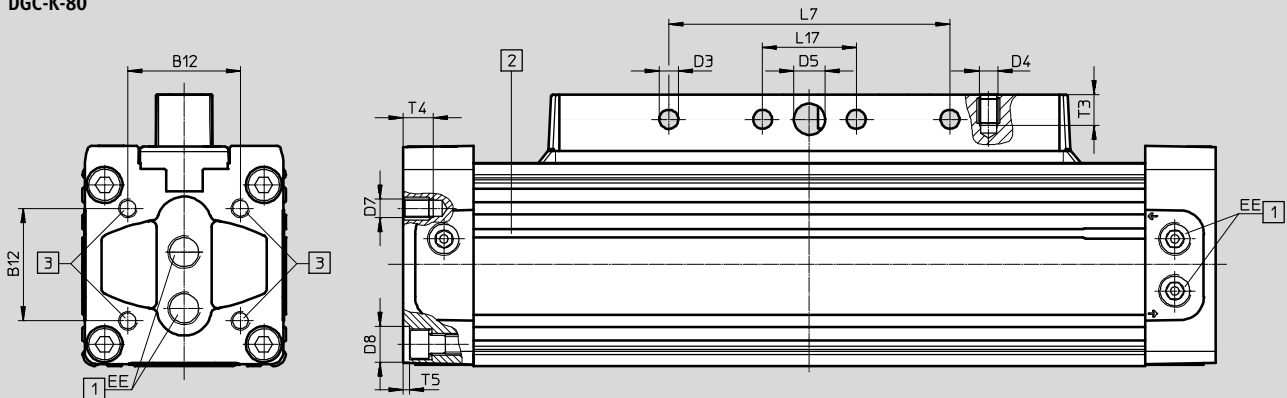
Technical data

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



DGC-K-80



- + = plus stroke length
- 1 Optional compressed air connections on 3 sides
- 2 Sensor slot for proximity sensor
- 3 Mounting hole for foot mounting HP
- 4 Regulating screw for adjustable end-position cushioning

∅	B1	B3	B4	B5	B6	B7	B8	B12	D2	D3
[mm]		±0.2							∅	∅
18	34+0.2/-0.05	12	28	7	24	5	13.5	-	3	5.2
25	45+0.4	19	39.1	18	32.5	6.3	13.5	-	3.3	5.2
32	54+0.4	19	46	21	40	7	16.5	-	4.3	5.2
40	64+0.4	21	53	28	49	7.5	18	-	4.3	6.5
50	90+0.4	24	76	44	72	9	23	-	6.3	8.5
63	106+0.4	24	89	44	83	11.5	31	-	6.3	8.5
80	130+0.8	36	-	-	102	14	29	72	-	12.2



# Linear drives DGC-K

Technical data

∅ [mm]	D4	D5 ∅	D6	D7	D8 ∅	EE	H1	H2	H3	H4	H5
18	M5	6 <sup>H7</sup>	M5	-	-	M5	49.8	43.8	37.6	3	17
25	M5	8 <sup>H7</sup>	M4	-	-	G <sup>1</sup> / <sub>8</sub>	63	57	51	3	22.5
32	M5	8 <sup>H7</sup>	M5	-	-	G <sup>1</sup> / <sub>8</sub>	72	66	61.8	4	27
40	M6	10 <sup>H7</sup>	M5	-	-	G <sup>1</sup> / <sub>4</sub>	86	78	71.8	5.5	32
50	M8	12 <sup>H7</sup>	M6	-	-	G <sup>1</sup> / <sub>4</sub>	115	106	99	7	45
63	M8	12 <sup>H7</sup>	M8	-	-	G <sup>3</sup> / <sub>8</sub>	131	122	115	8.5	53
80	M12	20 <sup>H10</sup>	-	M12	23	G <sup>1</sup> / <sub>2</sub>	174	158	140.5	-	85

∅ [mm]	J1	J2	J3	J4	L1		L2		L3	L4	L5
					GK	GV	GK	GV			
18	10.7	11.1	12.2	10.4	150	230	75	115	5	5	15.5
25	9	16.7	15.7	13	200	300	100	150	17	7	25
32	11.4	19	17.1	14	250	380	125	190	18.5	8.5	31
40	13.5	22	19.5	21	300	470	150	235	11.5	11.5	31
50	21	30.8	27	29.3	350	550	175	275	14	14	34
63	25	36	32	33	400	650	200	325	13.5	13.5	34
80	37	36	48.1	33.3	520	-	260	-	19	19	45

∅ [mm]	L6		L7	L8	L9	L17 ±0,15	T1	T2	T3	T4	T5
	GK	GV									
18	85	165	30±0.1	60±0.1	-	-	11	2	10	-	-
25	109	209	30±0.1	50±0.1	-	-	13	2	7.5	-	-
32	135	265	50±0.1	100±0.1	30±0.1	-	13.2	3	7.5	-	-
40	171	341	70±0.1	130±0.1	40±0.1	-	13.2	4	10.5	-	-
50	206	406	80±0.1	150±0.1	50±0.1	-	15.2	6	12.5	-	-
63	234	484	110±0.1	190±0.1	70±0.1	-	21.2	6	12.5	-	-
80	334	-	180±0.15	230±0.15	115±0.15	60	-	-	19	18	4

Linear drives DGC-K

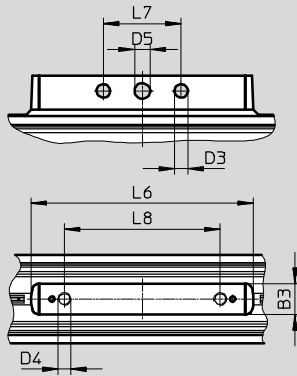
Technical data

Dimensions

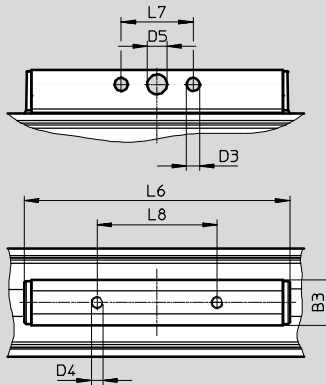
Download CAD data → [www.festo.com](http://www.festo.com)

GK – Standard piston

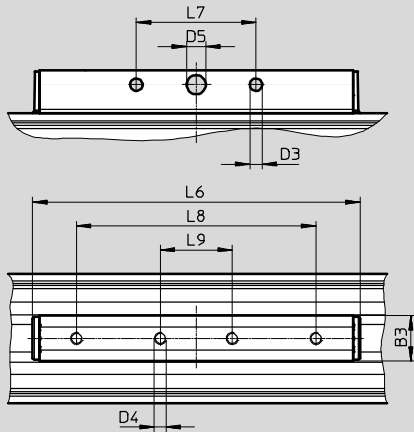
∅ 18



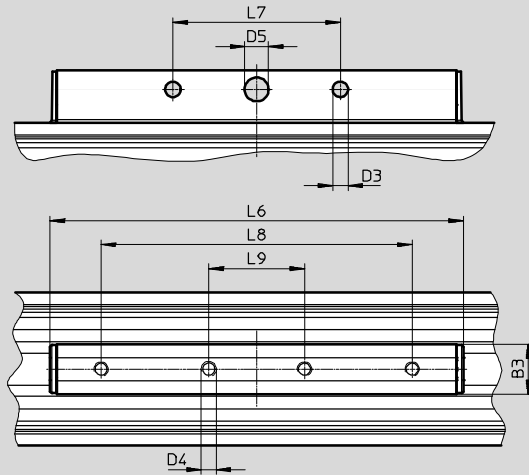
∅ 25



∅ 32



∅ 40



∅	B3	D3	D4	D5	L6	L7	L8	L9
[mm]	±0.2	+0.2		∅ H7		±0.1	±0.1	±0.1
18	12	5.2	M5	6	85	30	60	-
25	19	5.2	M5	8	109	30	50	-
32	19	5.2	M5	8	135	50	100	30
40	21	6.5	M6	10	171	70	130	40

# Linear drives DGC-K

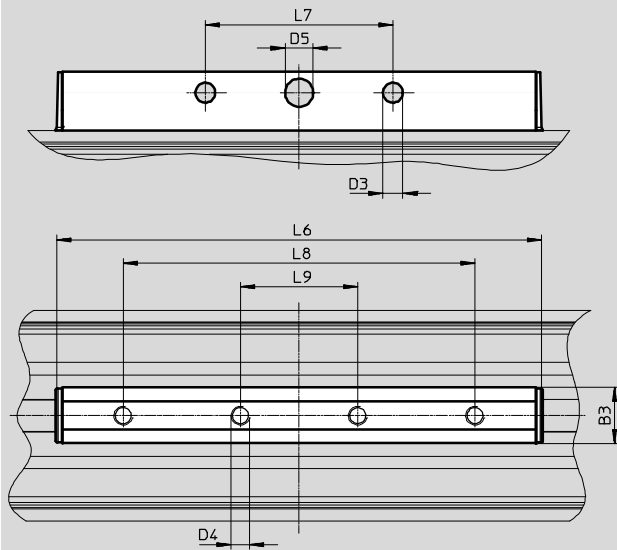
Technical data

**Dimensions**

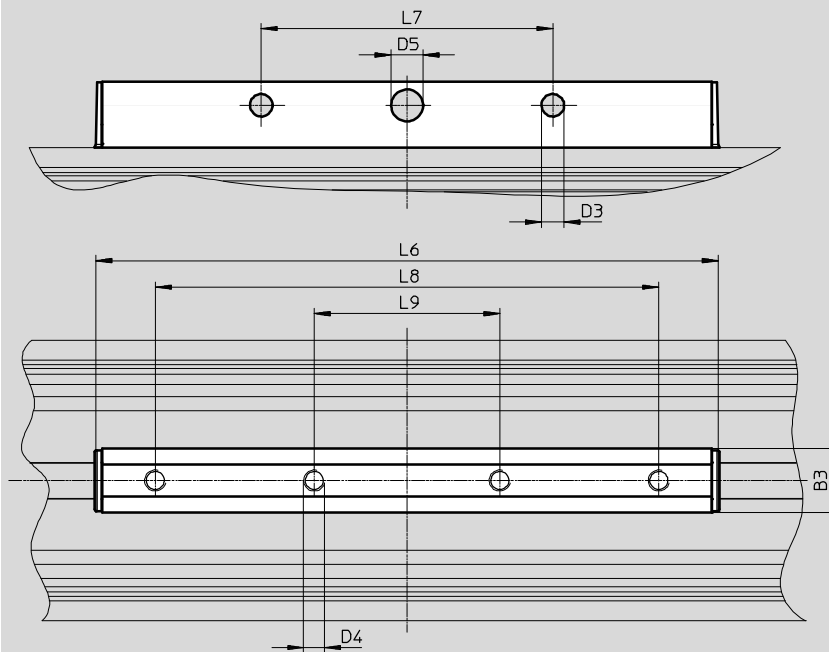
Download CAD data → [www.festo.com](http://www.festo.com)

GK – Standard piston

∅ 50



∅ 63



∅	B3	D3	D4	D5	L6	L7	L8	L9
[mm]	±0.2	∅ +0.2		∅ H7		±0.1	±0.1	±0.1
50	24	8.5	M8	12	206	80	150	50
63	24	8.5	M8	12	234	110	190	70

Linear drives DGC-K

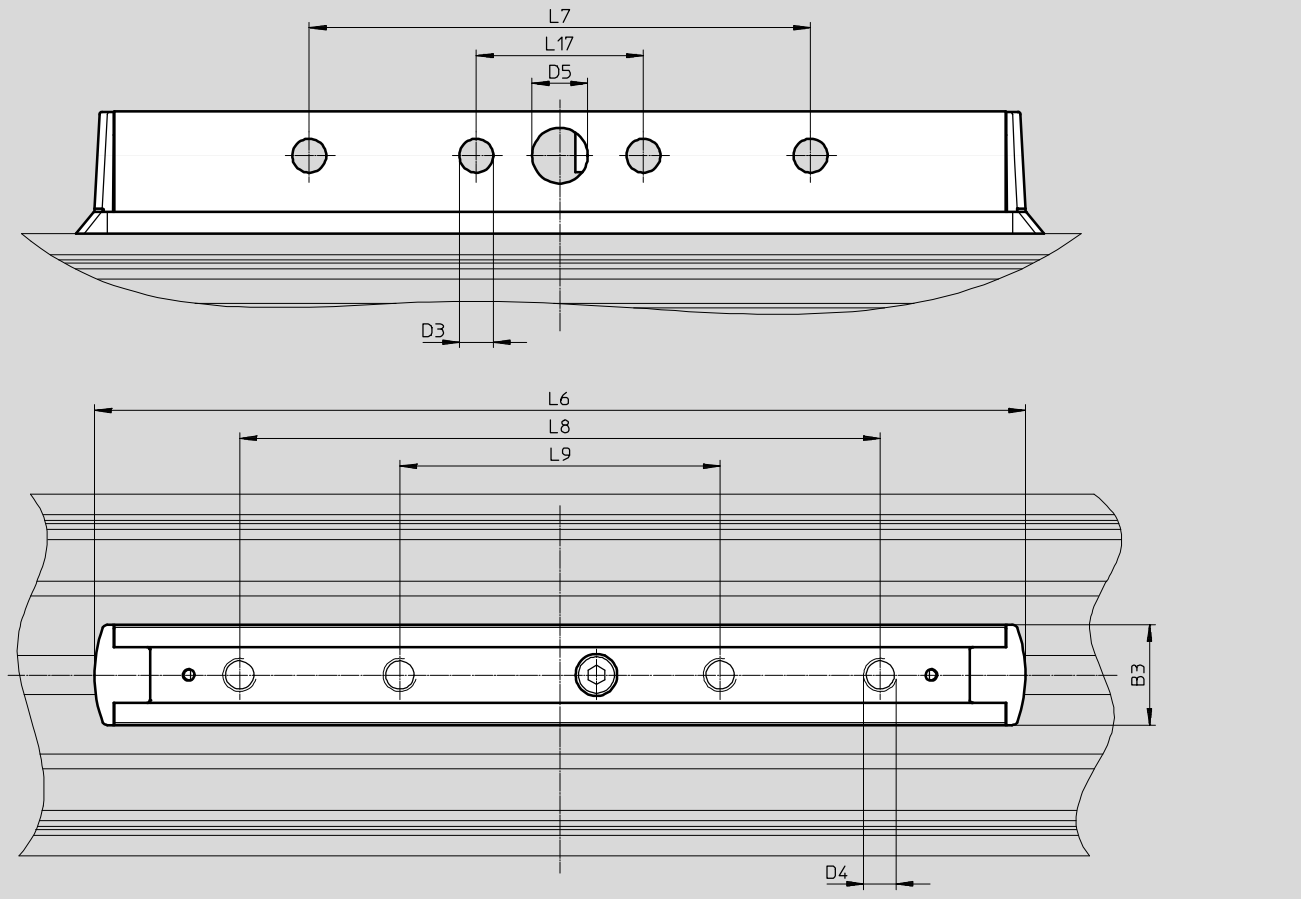
Technical data

Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

GK – Standard piston

∅ 80



∅	B3	D3 ∅	D4	D5	L6	L7	L8	L9	L17
[mm]	±0.2	+0.2		H10		±0.15	±0.15	±0.15	±0.15
80	36	12.2	M12	20	334	180	230	115	60

Linear drives DGC-K

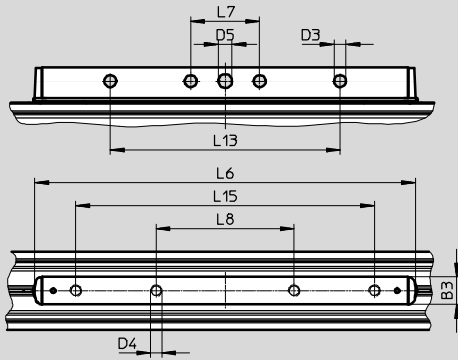
Technical data

Dimensions

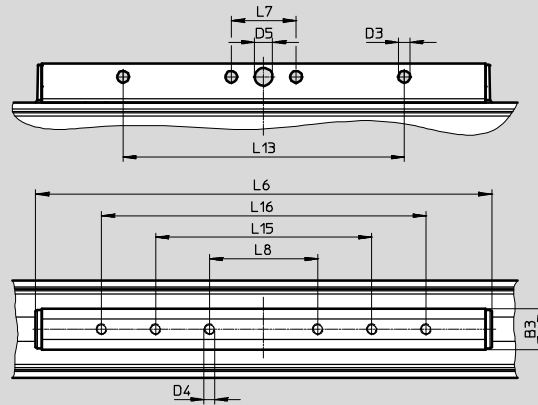
Download CAD data → [www.festo.com](http://www.festo.com)

GV – Extended piston

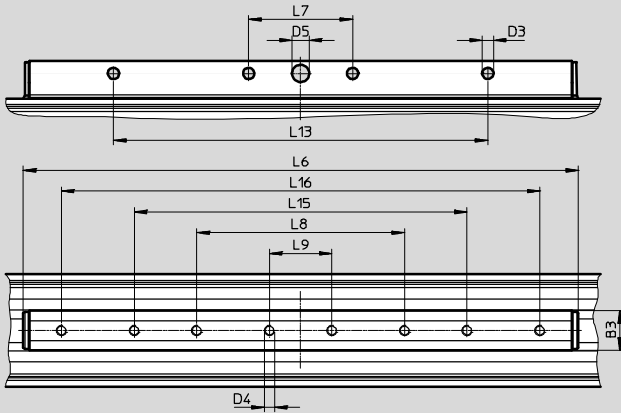
Ø 18



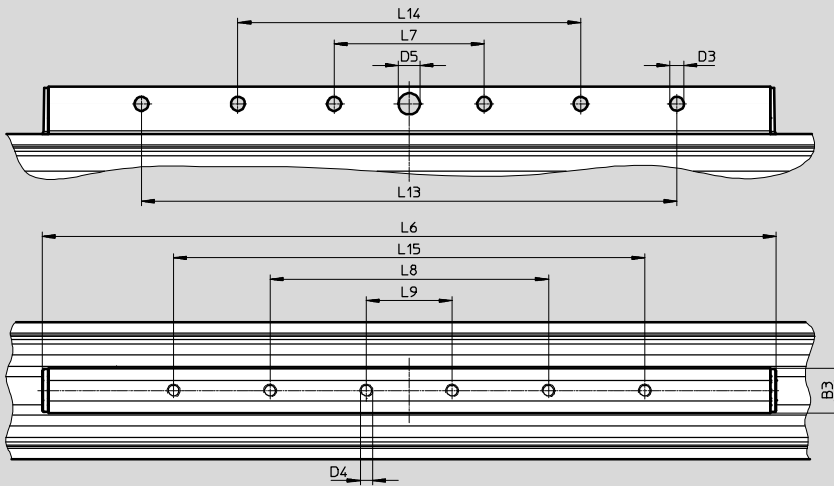
Ø 25



Ø 32



Ø 40



Ø	B3	D3	D4	D5	L6	L7	L8	L9	L13	L14	L15	L16
[mm]	±0.2	Ø +0.2		Ø H7		±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1
18	12	5.2	M5	6	165	30	60	–	100	–	130	–
25	19	5.2	M5	8	209	30	50	–	130	–	100	150
32	19	5.2	M5	8	265	50	100	30	180	–	160	230
40	21	6.5	M6	10	341	70	130	40	160	250	220	–

Linear drives DGC-K

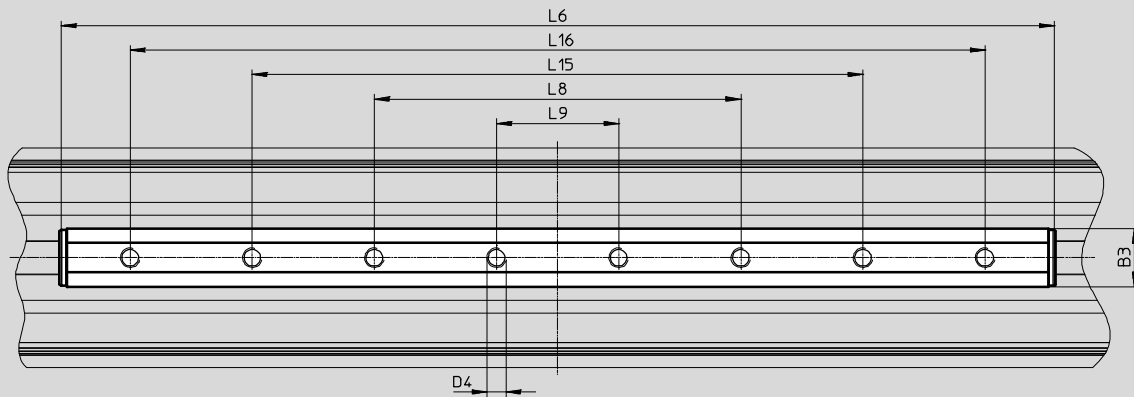
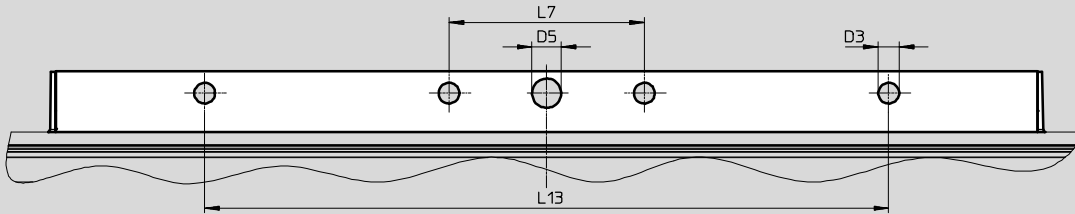
Technical data

Dimensions

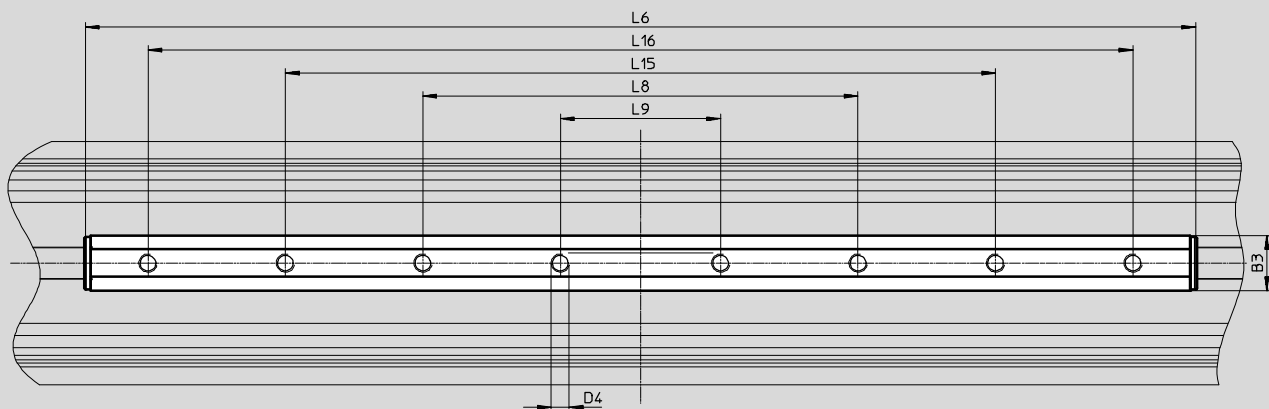
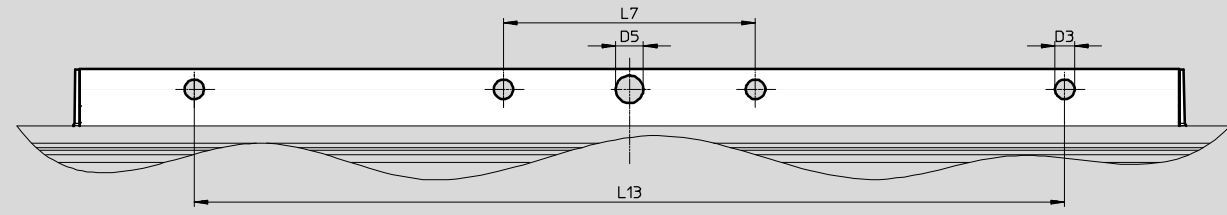
Download CAD data → [www.festo.com](http://www.festo.com)

GV – Extended piston

Ø 50



Ø 63



Ø	B3	D3	D4	D5	L6	L7	L8	L9	L13	L15	L16
[mm]	±0.2	Ø +0.2		Ø H7		±0.1	±0.1	±0.1	±0.1	±0.1	±0.1
50	24	8.5	M8	12	406	80	150	50	280	250	350
63	24	8.5	M8	12	484	110	190	70	380	310	430

Linear drives DGC-K

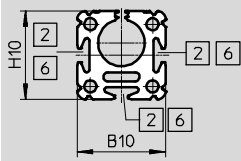
Technical data

Dimensions

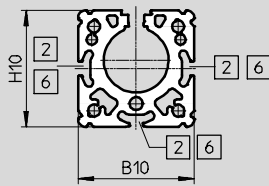
Download CAD data → [www.festo.com](http://www.festo.com)

Profile barrel

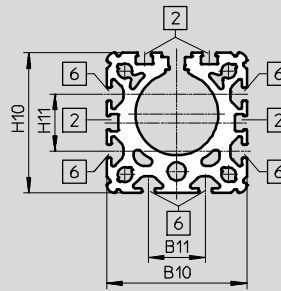
Ø 18



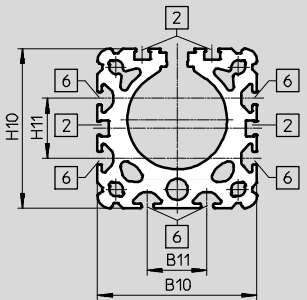
Ø 25



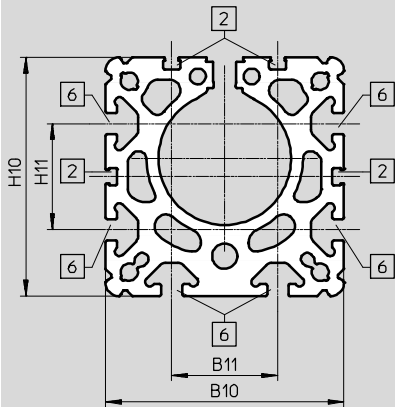
Ø 32



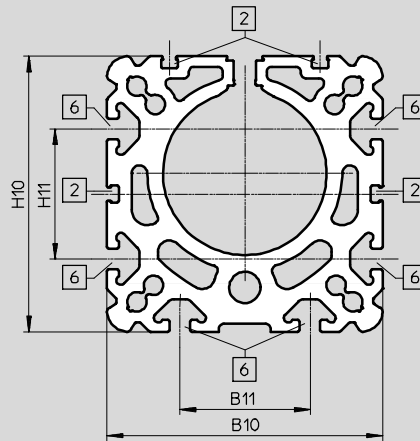
Ø 40



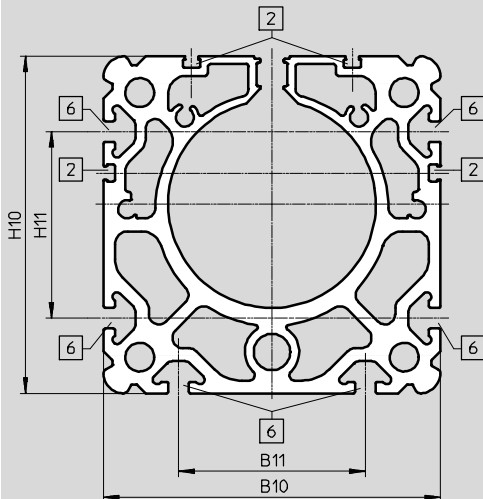
Ø 50



Ø 63



Ø 80



2 Sensor slot for proximity sensor  
6 Mounting slot for slot nut

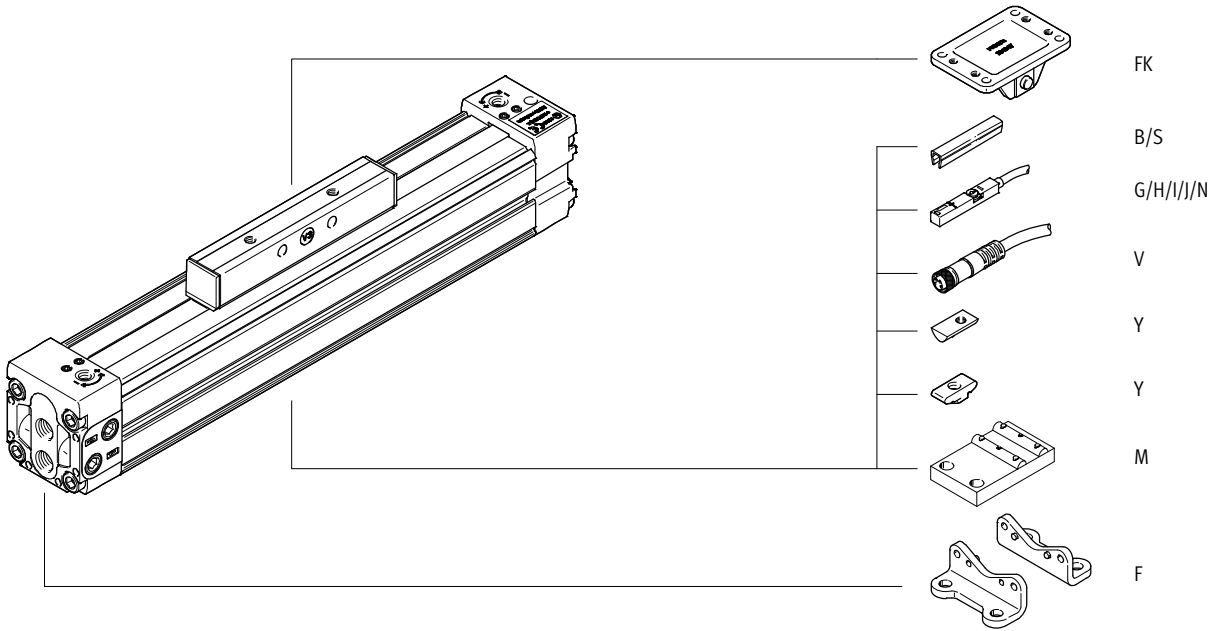
Ø [mm]	B10	B11	H10	H11
18	34	-	34	-
25	45	-	45	-
32	54	22	54	22
40	64	24	64	24
50	90	40	90	40
63	106	50	106	50
80	130	72	130	72

# Linear drives DGC-K

Ordering data – Modular products

**Order code**

Mandatory data/options





# Linear drives DGC-K

Ordering data – Modular product

Ordering table										
Size	18	25	32	40	50	63	80	Condi- tions	Code	Enter code
<b>M</b> Module No.	<b>1312500</b>	<b>1312501</b>	<b>1312502</b>	<b>1312503</b>	<b>1312504</b>	<b>1312505</b>	<b>1312506</b>			
Function	Linear drive								<b>DGC</b>	DGC
Guide	Compact								<b>-K</b>	-K
Piston Ø [mm]	18	25	32	40	50	63	80		-...	
Stroke [mm]	1 ... 3,000	1 ... 8,500			1 ... 6,000	1 ... 5,000	1 ... 3,000		-...	
Cushioning	Pneumatic cushioning, adjustable at both ends								<b>-PPV</b>	-PPV
Position sensing	For proximity sensor								<b>-A</b>	-A
Basic design	Standard piston								<b>-GK</b>	
	Extended piston							-	<b>-GV</b>	
<b>O</b> Compressed air connection	At one end									
	At both ends							<b>3</b>	<b>-D2</b>	
Lubrication	Standard									
	Lubrication approved for use in food applications								<b>-H1</b>	
Moment compensator	Moment compensator coupling								<b>-FK</b>	
EU certification	II 3GD							<b>1</b>	<b>-EX2</b>	
	II 2G							<b>1</b>	<b>-EX3</b>	
<b>O</b> Accessories	Enclosed separately (can be retrofitted)								<b>ZUB-</b>	ZUB-
Foot mounting	1								<b>F</b>	
Central support	1 ... 10								<b>...M</b>	
Slot nut for mounting slot	1 ... 10							<b>2</b> <b>3</b>	<b>...Y</b>	
Slot cover for mounting slot	-	-	1 ... 10					<b>...B</b>		
Proximity sensor, N/O contact	2.5 m cable	1 ... 10						<b>...G</b>		
	M8 plug	1 ... 10						<b>...H</b>		
Proximity sensor, N/O contact, contactless, PNP	2.5 m cable	1 ... 10						<b>...I</b>		
	M8 plug	1 ... 10						<b>...J</b>		
Proximity sensor, N/C contact	7.5 m cable	1 ... 10						<b>...N</b>		
Connecting cable	M8, 2.5 m	1 ... 10						<b>...V</b>		
Slot cover for sensor slot	1 ... 10								<b>...S</b>	

- 1 EX2, EX3** Not with proximity sensor G, H, I, J, N or connecting cable V
- 2 Y** For sizes 18 and 25 there is just one slot for mounting and proximity sensor.
- 3 Y + D2** The following applies to sizes 18 and 25: entry "1Y" = delivery quantity of 4 units

Transfer order code

Linear drives DGC-K

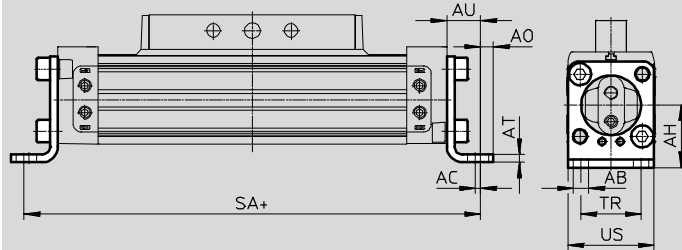
Accessories

Foot mounting HP  
(order code: F)

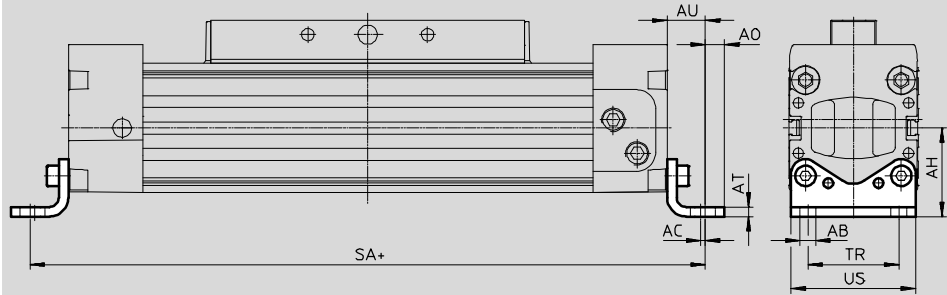
Material:  
Galvanized steel  
Free of copper and PTFE



DGC-K-18



DGC-K-25 ... 80



+ = plus stroke length

Dimensions and ordering data

For Ø	AB Ø	AC	AH	AO	AT	AU	SA		TR	US	Weight [g]	Part No.	Type
							GK	GV					
18	5.5	2	24	4.7	3	13.3	176.6	256.6	24	33.2	59	158472	HP-18
25	5.5	2	29.5	6	3	13	226	326	32.5	44	61	150731	HP-25
32	6.6	2	37	7	4	17	284	414	38	52	117	150732	HP-32
40	6.6	2	46	8.5	5	17.5	335	505	45	62	188	150733	HP-40
50	9	3	61	11	6	25	400	600	65	87	243	150734	HP-50
63	11	3	69	13.5	6	28	456	706	75	102	305	150735	HP-63
80	13	3	85	12	8	28	576	-	72	128	620	158453	HP-80

# Linear drives DGC-K

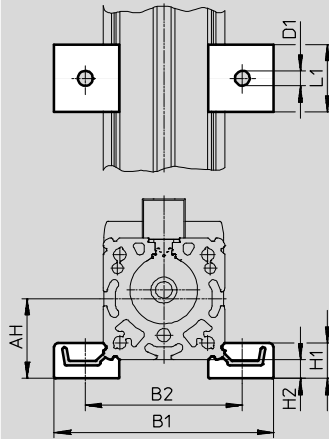
Accessories

Central support MUP  
(order code: M)

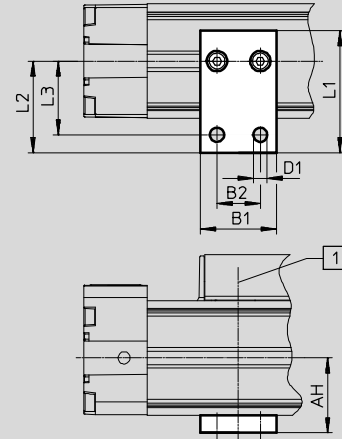
Material:  
Galvanized steel  
Free of copper and PTFE



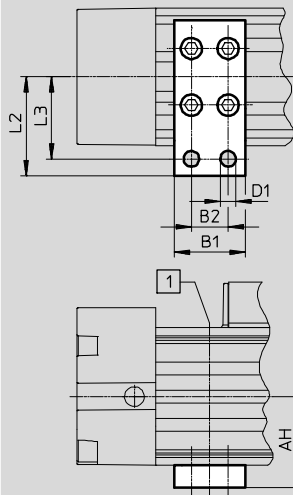
DGC-K-18/25 with MUP-18/25



DGC-K-18/25 with MUP-18/25-P  
(for mounting on one side)



DGC-K-32 ... 80



1) Position of the central support along the profile barrel is freely selectable

**Dimensions and ordering data**

For Ø	AH	B1	B2	D1 Ø	H1	H2	L1	L2	L3	Weight [g]	Part No.	Type
18	24	70.5	47	5.5	13	7	25	-	-	33	150736	MUP-18/25
	24	30	17	5.5	-	-	48	36	29	32	1711704	MUP-18/25-P <sup>1)</sup>
25	29.5	81	58	5.5	13	7	25	-	-	33	150736	MUP-18/25
	29.5	30	17	5.5	-	-	48	36	29	32	1711704	MUP-18/25-P <sup>1)</sup>
32	37	35	22	6.6	-	-	-	41.5	35	89	150737	MUP-32
40	46	35	22	6.6	-	-	-	47	40	126	150738	MUP-40
50	61	50	26	11	-	-	-	70	58	241	150739	MUP-50
63	69	50	26	11	-	-	-	77	65	340	150800	MUP-63
80	85	50	26	11	-	-	-	88	76	590	158455	MUP-80

1) This central support cannot be ordered within the modular product system using Code M.

Linear drives DGC-K

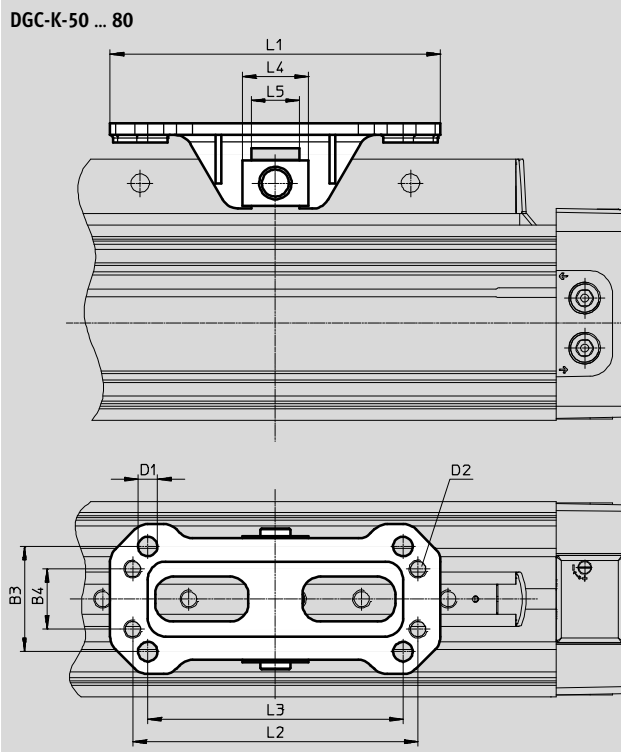
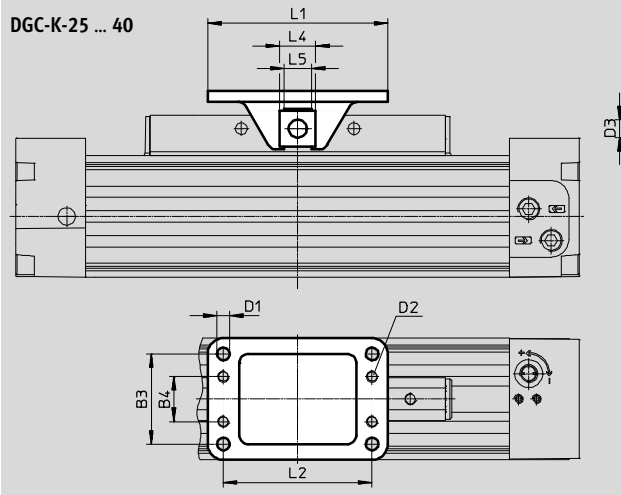
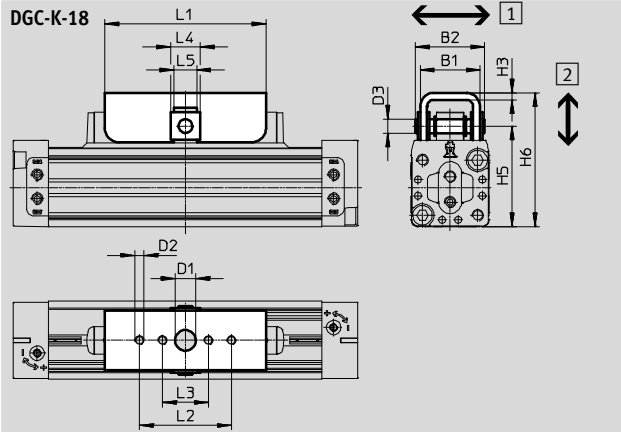
Accessories

Moment compensator DARD-S  
(order code: FK)

Materials:  
Bolt: High-alloy steel

Clevis: High-alloy steel  
Slip piece: Brass

Retaining ring: Spring steel



Note  
The moment compensator DARD-S has the same interface as the moment compensator FKP with the linear drive DGP. Use moment compensator DARD-M for servopneumatic systems.

Note  
Compensation possible in direction of arrow.

# Linear drives DGC-K

Accessories

Technical data					
For Ø [mm]	Max. offset between linear drive and external guide		Max. permissible load in direction of force [N]	Ambient temperature [°C]	Weight [g]
	1 [mm]	2 [mm]			
18	±1.8	±1.2	550	-20 ... +120	104
25	±2	±2	1,100		231
32			1,100		231
40			1,800		362
50			2,500		712
63			2,500		712
80	±4	±4	7,000		1,955

Dimensions and ordering data										
For Ø [mm]	B1	B2	B3	B4	D1 Ø	D2	D3 Ø	H3	H5	H6
18	26	30	-	-	9	M4	6	3	43.8	57.8
25	54	50	40	20	5.5	M5	8	5	57	75
32									66	84
40	58	60	44	24	6.5	M6	10	6	78	99
50	71	63	51	23	9	M8	12	8	106	130
63									122	146
80	100	94	70	40	13	M12	20	13	158	194.5

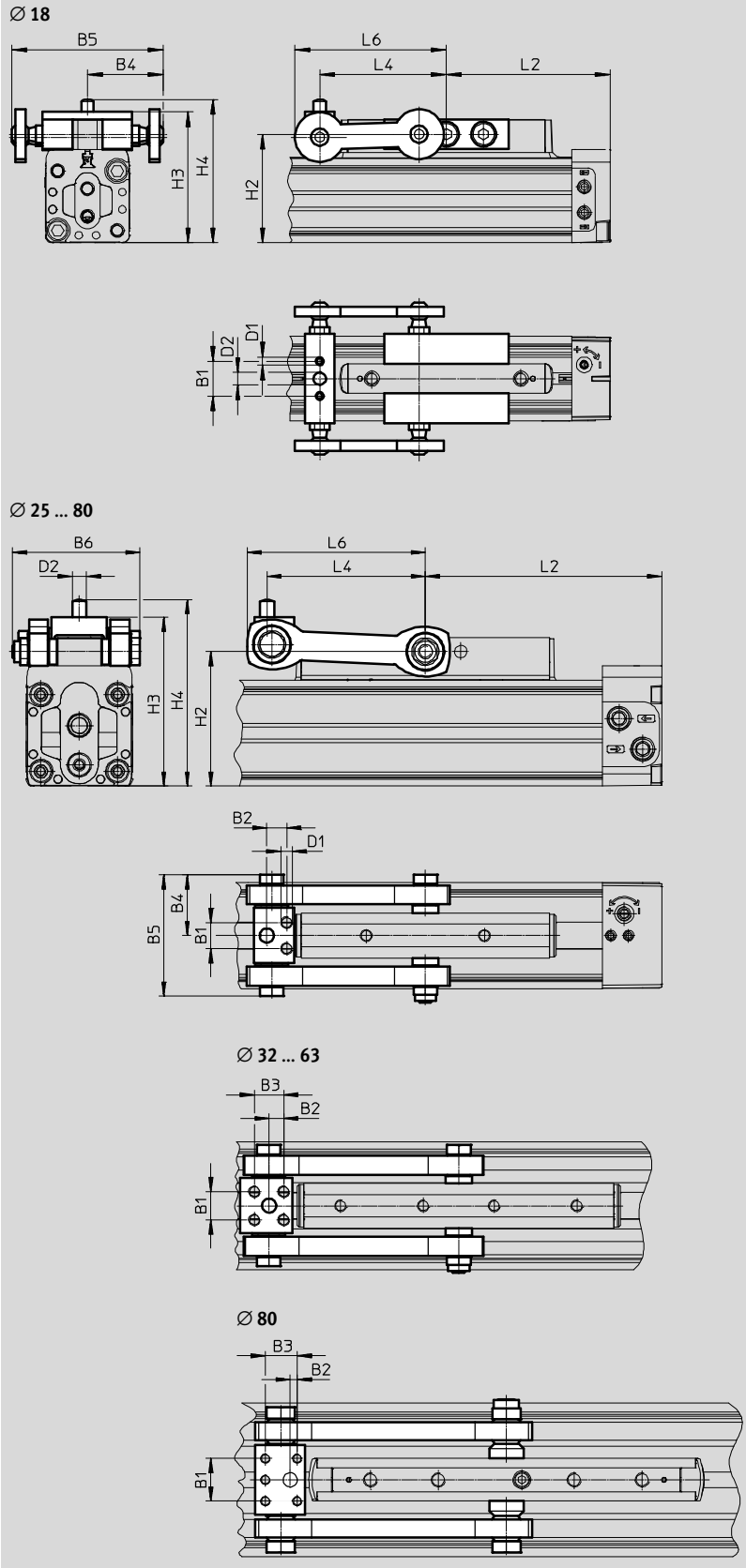
For Ø [mm]	L1	L2	L3	L4	L5	Part No.	Type
18	70	40	20	13	10.1	8001411	DARD-L1-18-S
25	80	66	-	16	12.1	8001412	DARD-L1-32-S
32						8001412	DARD-L1-32-S
40	90	76	-	18	14.1	8001413	DARD-L1-40-S
50	122	102	-	22	16.1	8001414	DARD-L1-63-S
63						8001414	DARD-L1-63-S
80	220	190	170	44	32.1	8001415	DARD-L1-80-S

Linear drives DGC-K

Accessories

Moment compensator DARD-M

Materials:  
Galvanized steel



# Linear drives DGC-K

Accessories

Technical data				
For $\varnothing$ [mm]	Max. offset between linear drive and external guide <sup>1)</sup> [mm]	Max. permissible load in direction of force [N]	Ambient temperature [°C]	Weight [g]
18	±2,5	400	-10 ... +60	94
25		800		240
32		1,300		275
40		2,000		580
50	±4	3,150		960
63		5,000		1,000
80		7,800		2,815

1) Laterally and vertically.

Dimensions and ordering data									
For $\varnothing$ [mm]	B1	B2	B3	B4	B5	B6	D1 $\varnothing$	D2 $\varnothing$	H2
18	14	-	-	30.5±2.5	61	-	M3x6.2	5	43.8
25	11	8.4	-	25.7±2.5	51.4	54	M5x17	6	57
32	12	6.2	12.4	25.7±2.5	51.4	54	M5x13	6	66
40	18	11	18	36±2.5	72	75.3	M6x16	6	78
50	26	12.6	19	44±4	88	96.4	M8x18	10	106
63	26	12.6	19	44±4	88	96.4	M8x18	10	122
80	36	6	27	61.6±4	123.2	130	M8x26.6	12	158

For $\varnothing$ [mm]	H3	H4	L2	L4	L6 max.	Part No.	Type
18	52.8±2.5	57.8±2.5	75	51	61	2349274	DARD-L1-18-M
25	71.5±2.5	79±2.5	100	67.1	75.5	2349275	DARD-L1-25-M
32	80.5±2.5	88±2.5	125	80.3	91	2349276	DARD-L1-32-M
40	94.5±2.5	104.5±2.5	150	104	117	2349277	DARD-L1-40-M
50	125.5±4	135.5±4	175	124	139	2349278	DARD-L1-50-M
63	142±4	152±4	200	138	153	2349279	DARD-L1-63-M
80	187.5±4	199.5±4	260	182.9	213.5	2349280	DARD-L1-80-M

Linear drives DGC-K

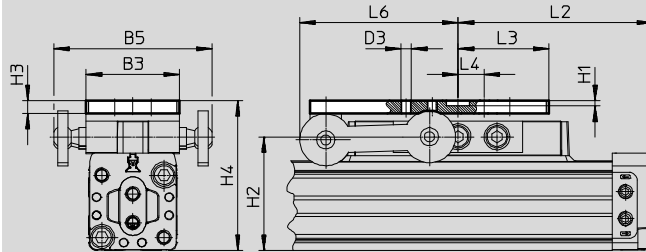
Accessories

Adapter plate DAMF

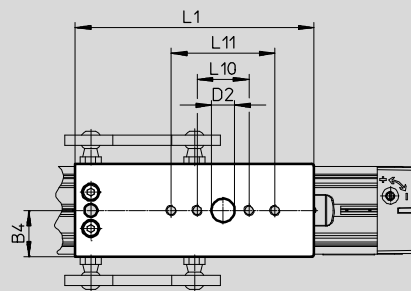
Materials:  
Galvanized steel



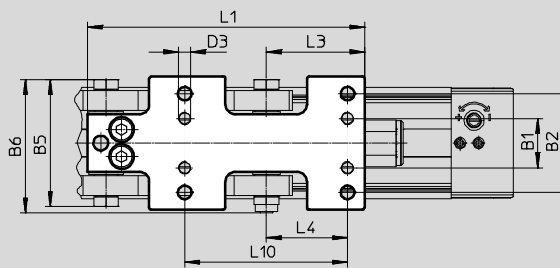
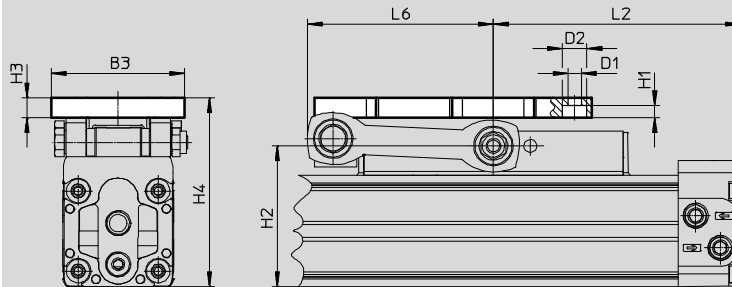
Ø 18



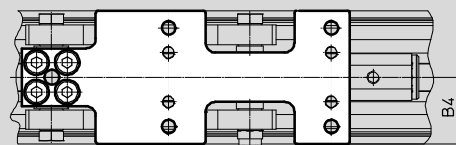
Note  
The adapter plate DAMF has the same interface as the moment compensator FKP with the linear drive DGP.



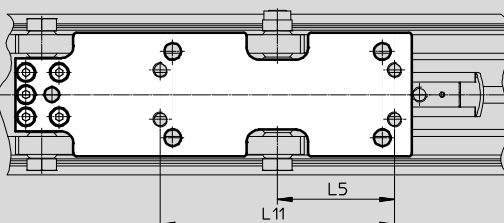
Ø 25 ... 80



Ø 32 ... 63



Ø 80





# Linear drives DGC-K

Accessories




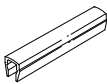
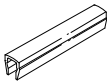

Dimensions and ordering data								
For Ø	B1	B2	B3	B4	B5	B6	D1 Ø	D2 Ø
[mm]				±2.5				
18	-	-	36	18±2.5	61	-	-	9
25	20	40	54	27±2.5	51.4	54	5.5	10
32	20	40	54	27±2.5	51.4	54	5.5	10
40	24	44	58	29±2.5	72	75.3	6.6	11
50	23	51	71	35±4	88.1	96.4	9	15
63	23	51	71	35±4	88.1	96.4	9	15
80	40	70	100	50±4	123.2	130	13,5	20

For Ø	D3	H1	H2	H3	H4	L1	L2	L3
[mm]								
18	M4	2.1	43.8	5	57.8±2.5	92	75	35
25	M5	5	57	8	75±2.5	112.4	100	40
32	M5	5	66	8	84±2.5	133	125	40.5
40	M6	6	78	10	99±2.5	162	150	45
50	M8	8	106	10	130±4	200	175	61
63	M8	8	122	10	146±4	214	200	61
80	M12	9	158	12	194±4	322.4	260	109

For Ø	L4	L5	L6 max.	L10	L11	Weight	Part No.	Type
[mm]								
18	10	-	61	20	40	127	2349281	DAMF-18-FKP
25	33	-	75.5	66	-	265	2349282	DAMF-25-FKP
32	33	-	91	66	-	308	2349283	DAMF-32-FKP
40	38	-	117	76	-	593	2349284	DAMF-40-FKP
50	51	-	139	102	-	966	2349285	DAMF-50-FKP
63	51	-	153	102	-	1,042	2349286	DAMF-63-FKP
80	85	95	213.5	170	190	2,817	2349287	DAMF-80-FKP



# Linear drives DGC-K

Accessories

Ordering data						
	For Ø	Description	Order code	Part No.	Type	PU <sup>1)</sup>
Slot nut ABAN/NST <span style="float: right;">Technical data → Internet: hmbn</span>						
	18, 25	For mounting slot	Y	<b>8003032</b>	<b>ABAN-1M4-5</b>	4
	18, 25			<b>526091</b>	<b>NST-HMV-M4 2)</b>	10
	32, 40 50, 63, 80			<b>150914</b>	<b>NST-5-M5</b>	1
				<b>150915</b>	<b>NST-8-M6</b>	
Slot cover ABP <span style="float: right;">Technical data → Internet: abp</span>						
	32, 40 50, 63, 80	For mounting slot Every 0.5 m	B	<b>151681</b>	<b>ABP-5</b>	2
				<b>151682</b>	<b>ABP-8</b>	
	18, 25, 32, 40, 50, 63, 80	For sensor slot Every 0.5 m	S	<b>563360</b>	<b>ABP-5-S1</b>	2
One-way flow control valve GRLA <span style="float: right;">Technical data → Internet: grla</span>						
	18 25, 32 40, 50 63 80	Metal design	-	<b>193137</b>	<b>GRLA-M5-QS-3-D</b>	1
				<b>193138</b>	<b>GRLA-M5-QS-4-D</b>	
				<b>193142</b>	<b>GRLA-1/8-QS-3-D</b>	
				<b>193143</b>	<b>GRLA-1/8-QS-4-D</b>	
				<b>193144</b>	<b>GRLA-1/8-QS-6-D</b>	
				<b>193145</b>	<b>GRLA-1/8-QS-8-D</b>	
				<b>193146</b>	<b>GRLA-1/4-QS-6-D</b>	
				<b>193147</b>	<b>GRLA-1/4-QS-8-D</b>	
				<b>193148</b>	<b>GRLA-1/4-QS-10-D</b>	
				<b>193149</b>	<b>GRLA-3/8-QS-6-D</b>	
		<b>193150</b>	<b>GRLA-3/8-QS-8-D</b>			
		<b>193151</b>	<b>GRLA-3/8-QS-10-D</b>			
		<b>193152</b>	<b>GRLA-1/2-QS-12-D</b>			

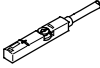
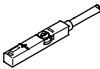
1) Packaging unit



2) Piston Ø 18 and 25: cannot be used with DGC...-D2 (Compressed air connection at both ends)

Ordering data – Proximity sensors for T-slot, magneto-resistive <span style="float: right;">Technical data → Internet: smt</span>						
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with the cylinder profile, short design	PNP	Cable, 3-wire	2.5	<b>574335</b>	<b>SMT-8M-A-PS-24V-E-2,5-OE</b>
			Plug M8x1, 3-pin	0.3	<b>574334</b>	<b>SMT-8M-A-PS-24V-E-0,3-M8D</b>
			Plug M12x1, 3-pin	0.3	<b>574337</b>	<b>SMT-8M-A-PS-24V-E-0,3-M12</b>
		NPN	Cable, 3-wire	2.5	<b>574338</b>	<b>SMT-8M-A-NS-24V-E-2,5-OE</b>
			Plug M8x1, 3-pin	0.3	<b>574339</b>	<b>SMT-8M-A-NS-24V-E-0,3-M8D</b>
N/C contact						
	Insertable in the slot from above, flush with the cylinder profile, short design	PNP	Cable, 3-wire	7.5	<b>574340</b>	<b>SMT-8M-A-PO-24V-E-7,5-OE</b>

## Linear drives DGC-K

Accessories

Ordering data – Proximity sensors for T-slot, magnetic reed						Technical data → Internet: sme	
	Type of mounting	Switching output	Electrical connection	Cable length [m]	Part No.	Type	
<b>N/O contact</b>							
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	<b>543862</b>	<b>SME-8M-DS-24V-K-2,5-OE</b>	
				5.0	<b>543863</b>	<b>SME-8M-DS-24V-K-5,0-OE</b>	
			Cable, 2-wire	2.5	<b>543872</b>	<b>SME-8M-ZS-24V-K-2,5-OE</b>	
			Plug M8x1, 3-pin	0.3	<b>543861</b>	<b>SME-8M-DS-24V-K-0,3-M8D</b>	
<b>N/C contact</b>							
	Insertable in the slot from above, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	<b>546799</b>	<b>SME-8M-DO-24V-K-7,5-OE</b>	

Ordering data – Connecting cables					Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type	
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	<b>541333</b>	<b>NEBU-M8G3-K-2.5-LE3</b>	
			5	<b>541334</b>	<b>NEBU-M8G3-K-5-LE3</b>	
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	<b>541363</b>	<b>NEBU-M12G5-K-2.5-LE3</b>	
			5	<b>541364</b>	<b>NEBU-M12G5-K-5-LE3</b>	
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	<b>541338</b>	<b>NEBU-M8W3-K-2.5-LE3</b>	
			5	<b>541341</b>	<b>NEBU-M8W3-K-5-LE3</b>	
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	<b>541367</b>	<b>NEBU-M12W5-K-2.5-LE3</b>	
			5	<b>541370</b>	<b>NEBU-M12W5-K-5-LE3</b>	