

# New

# **Mechanically Jointed Rodless Cylinders**



#### **Series Variations**

\*are new additions Series 16 20 25 32 40 50 63 Long stroke -XB11 Basic **МҮЗА** short Shock Absorber type Centralized Soft Type <sup>►</sup>
-XB22 P.1 Basic MY3B standard Helical insert threads -X168 type Standard Holder mounting bracket Note piping Slide -X416, -X417 MY3M P.25 bearing Copper Free **20**guide type

Note) Except the MY3A

#### Shock Absorber Soft Type Series RJ Installed Cylinder (-XB22 spec.) added

- Soft stopping enabled at stroke end.
- Two types of shock absorbers are selectable according to operating environment.





# High functionality with reduced height and length

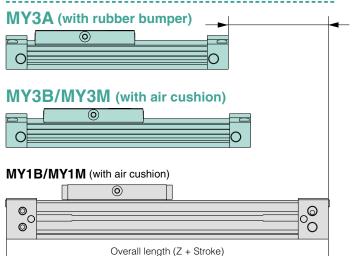
**Mechanically Jointed Rodless Cylinders** 



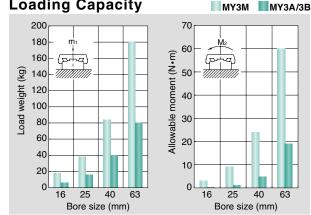


Work pieces can be loaded directly on the work table due to the integrated guide.

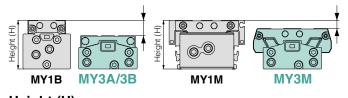
Overall length (Z) reduced by 140 mm at the maximum



Overall Length (Z) (mm)							
Series	ø <b>16</b>	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	ø <b>63</b>
МҮЗА	110	128	150	193	240	274	320
MY3B	122	148	178	225	276	310	356
МҮЗМ	122	_	178	_	276	_	356
MY1B	160	200	000	200	0.40	400	400
MY1M	160	200	220	280	340	400	460



## Height (H) reduced by 36% at the maximum



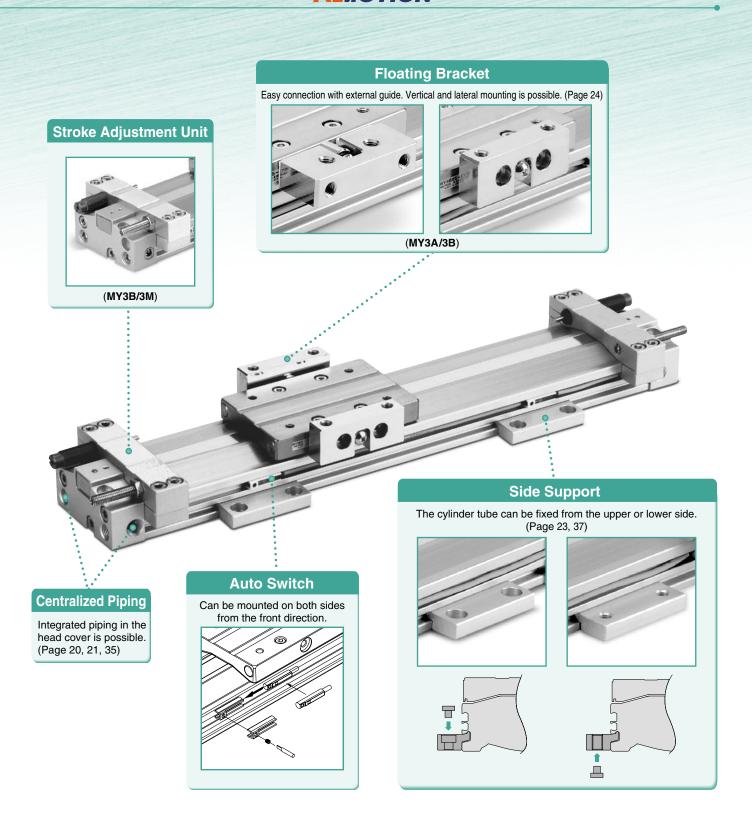
Height (H)							(mm)
Series	ø <b>16</b>	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	ø <b>63</b>
МҮЗА	27	32	37	45	54	67	84
MY3B	27	32	37	45	54	67	84
MY1B	37	46	54	68	84	94	116
MY3M	33	_	45	_	63	_	93
MY1M	40	_	54	_	84	_	130

# Weight reduced by **55**% at the maximum

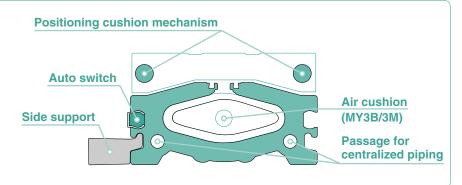
Weight							(kg)
Series	ø <b>16</b>	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	ø <b>63</b>
МҮЗА	0.34	0.57	0.99	1.61	2.95	4.52	8.26
MY3B	0.35	0.67	1.09	1.75	3.08	4.90	8.99
MY1B	0.73	1.26	1.57	3.01	4.41	8.66	14.5
МУЗМ	0.45	_	1.32	_	3.65	_	9.99
MY1M	0.91	_	2.12	_	7.00	_	18.8

\* At 100 mm stroke





The uniquely designed piston shape enables reduction of the height and length as well as practical arrangement of the common piping passages, cushion mechanism and positioning mechanism. This has achieved drastic miniaturization and weight reduction.



#### **ALMOTION**

# Series MY3

# **Model Selection**

The following are steps for selecting the MY3 series which is best suited to your application.

#### **Guideline for Tentative Model Selection**

Series	Tuno	G	Guideline for tentati	Note		
Series	Туре	Stroke accuracy	Use of external guide	Direct loaded	Table accuracy	Note
МҮЗА	Basic short type	Δ	0	Δ	Δ	Generally combined with a separate guide making it, by length, more compact.
МҮ3В	Basic standard type	©	0	0	Δ	Generally combined with a separate guide, when stroke accuracy is required.
МҮЗМ	Slide bearing guide type	0	×	©	0	Mounting a work piece directly on the product, when stroke accuracy is required.

Most suitable Suitable △ Usable × Not recommended

Model

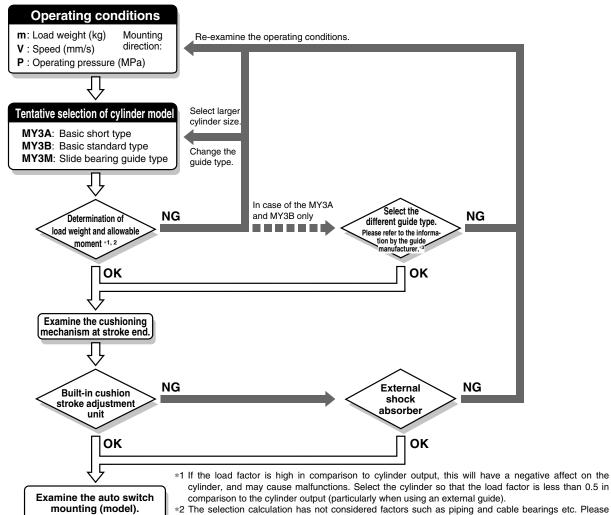
selected

Note 2) Travelling parallelism is not guaranteed for this cylinder. Please consult with SMC if the travelling parallelism or stroke intermediate position needs to be precise.

#### Selection Flow Chart

When an external guide is used, the selection confirmation of the guide capacity should follow the selection procedure of the external guide.

The MY3 series allow direct load application within the allowable range for the built-in guide. The payload in this case will vary depending on the driving speed and the mounting orientation of the cylinder. Please refer to the flow below and confirm the selection. (For more detailed description of the selection flow, please refer to the instruction manual.)



- cylinder, and may cause malfunctions. Select the cylinder so that the load factor is less than 0.5 in
  - calculate and select a load factor that considers external forces such as piping and cable bearing.
  - \*3 When using an external cushioning unit, we recommend installing a suitable unit near the load's centre of gravity.

It is possible to select all models of mechanically jointed rodless cylinder (the MY3 series) according to the procedure indicated above.

Refer to the separate instruction manual for further explanation, and please consult with SMC regarding any questions.



Note 1) The table accuracy means the amount of table deflection when a moment is applied.



# Model Selection Series MY3

#### **△** Warning

#### Reduction circuits or shock absorbers may be necessary.

If the driven object is fast, or the weight is large, the cylinder cushion alone may not be able to absorb the impact. In this case, install a reduction circuit before the cushion, or install an external shock absorber to reduce the impact. Please check the machine's rigidity as well.

#### Maximum operating speed

\* External shock absorbers must meet the characteristics listed on page 11. Cylinders may be damaged if shock absorbers that do not have the recommended characteristics are used.

How to mount a load	Stroke positioning	Shock absorber	Maximum operating speed         (mm/s)           500         1000         1500
		Rubber bumper	MY3A
	Cylinder stroke end		МУЗВ
Direct loaded		Air cushion	MY3M
	Stroke adjustment unit (Option: L, H unit)	Shock absorber	MY3M Note 5)
	External stopper	External shock	MY3A MY3B Note 3)
		absorber Note 2)	MY3M Note 3)
	Cylinder stroke end	Rubber bumper	MY3A
Use of external guide Note 1)	Cylinder Stroke end	Air cushion	МУЗВ
	Stroke adjustment unit (Option: L, H unit)	Shock absorber	MY3B  Note 4) Note 5)
	External stopper	External shock absorber Note 2)	MY3A MY3B Note 3)

Note 1) Mechanically jointed rodless cylinders can be used with a direct load within the allowable range for each guide type, however, careful alignment is necessary for connection to a load which has an external guide mechanism. The mounting bracket for the external guide and the floating bracket must be mounted in a position that guarantees freedom of movement to the floating Y and Z axial. Ensure that the floating bracket is set so that the thrust transmission section has even contact.

\* For details on the floating Y and Z axial, refer to the coordinates and moments in the selection method on page 24.

Note 2) The shock absorber must meet the conditions mentioned on page 10 and 11.

Note 3) As the external shock absorber, a unit with appropriate capacity and features should be installed close to the load centre of gravity.

Note 4) Use the stroke adjustment unit of the MY3B series with an external guide.

Note 5) Shown below are the details of the maximum operating speed for the stroke adjustment unit.

#### MY3 Series, Maximum Operating Speed when Using the Stroke Adjustment Unit

Unit: mm/s

Series	Bore size (mm)	Stroke adjustment range Inside the fine stroke adjustment		Outside the fine stroke adjustment range	
	16, 20	L unit	800	500	
MY3B	10, 20	H unit	1000	800	
	25, 32, 40, 50, 63	L, H unit	1000	800	
МҮЗМ	16, 25, 40, 63	L, H unit	1500	800	

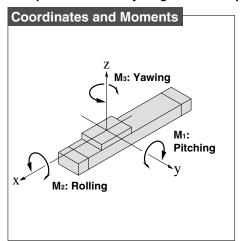
Outside the fine stroke adjustment range means that when a holder mounting bracket (X416, X417) is used. Holder mounting bracket  $\rightarrow$  Refer to page 42, 43.

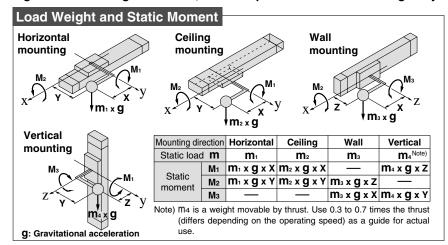


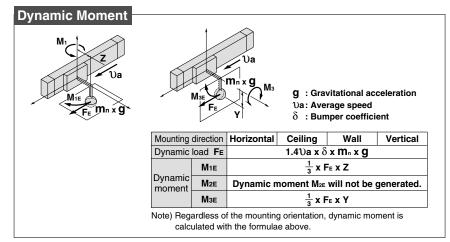
#### Series MY3

#### Types of Moment and Load Weight Applied to Rodless Cylinders

Multiple moments may be generated depending on the mounting orientation, load and position of the centre of gravity.







#### **Calculation of the Guide Load Factor**

- 1. Maximum load weight (1), static moment (2), and dynamic moment (3) (at the time of impact with stopper) must be examined for the selection calculations.
  - \* To evaluate, use  $\mathbb{V}a$  (average speed) for (1) and (2), and  $\mathbb{V}$  (impact speed  $\mathbb{V}=1.4\mathbb{V}a$ ) for (3). Calculate m max for (1) from the maximum allowable load graph (m<sub>1</sub>, m<sub>2</sub>, m<sub>3</sub>) and Mmax for (2) and (3) from the maximum allowable moment graph (M<sub>1</sub>, M<sub>2</sub>, M<sub>3</sub>).

Note 1) Moment caused by the load, etc., with cylinder in resting condition.

Note 2) Moment caused by the impact load equivalent at the stroke end (at the time of impact with stopper).

Note 3) Depending on the shape of the work piece, multiple moments may occur. When this happens, the sum of the load factors (Σα) is the total of all such moments.

#### 2. Reference formulas [Dynamic moment at impact]

Use the following formulas to calculate dynamic moment when taking stopper impact into consideration.

m : Load weight (kg)

F : Load (N)

FE: Load equivalent to impact (at impact with stopper) (N)

Va: Average speed (mm/s)
M: Static moment (N·m)

$$\upsilon = 1.4\upsilon a \text{ (mm/s)}$$
  $F_E = 1.4\upsilon a \times \delta \times m \cdot g$ 

υ : Impact speed (mm/s)

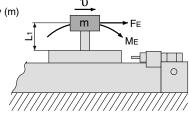
L1: Distance to the load's centre of gravity (m)

ME: Dynamic moment (N·m)

 $\delta$ : Bumper coefficient

With rubber bumper = 4/100
With air cushion = 1/100
With shock absorber = 1/100

g: Gravitational acceleration (9.8 m/s2)



Note 4) 1.4 $va\delta$  is a dimension less coefficient for calculating impact force.

Note 5) Average load coefficient =  $\left(\frac{1}{3}\right)$ :

This coefficient is for averaging the maximum load moment at the time of stopper impact according to service life calculations.

3. For detailed selection procedure, please refer to pages 2, 3, 26, 27.





# Model Selection Series MY3

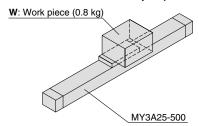
#### **Calculation of Guide Load Factor**

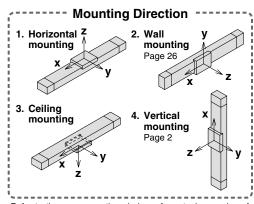
#### 1 Operating Conditions

Cylinder  $\cdots$  MY3A25-500 Average operating speed 0a  $\cdots$  300 mm/s

Mounting direction ...... Horizontal mounting

Cushion ····· Rubber bumper ( $\delta$  = 4/100)

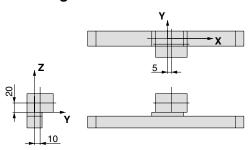




Refer to the pages mentioned above for actual examples of calculation for each orientation.

\* For ceiling mounting, refer to Best Pneumatics No. 2, page 998.

#### 2 Load Blocking



#### **Work Piece Weight and Centre of Gravity**

Work piece	Weight (m)	Centre of gravity					
no.		X-axis	Y-axis	Z-axis			
W	0.8 kg	5 mm	10 mm	20 mm			

#### 3 Calculation of the Load Factor for Static Load

m1: Weight

Load factor  $\alpha_1 = m_1/m_1 \text{ max} = 0.8/10.7 = 0.08$ 

M1: Moment

M1 max (from ② of graph MY3A/M1) = 4 (N•m) .....

 $M_1 = M_1 \times g \times X = 0.8 \times 9.8 \times 5 \times 10^{-3} = 0.04 \text{ (N} \cdot \text{m)}$ 

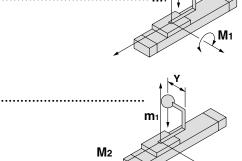
Load factor  $\alpha_2 = M_1/M_1 \text{ max} = 0.04/4 = 0.01$ 



M2 max (from ③ of graph MY3A / M2) = 0.8 (N•m) .....

 $M_3 = M_1 \times g \times Y = 0.8 \times 9.8 \times 10 \times 10^{-3} = 0.08 \text{ (N} \cdot \text{m)}$ 

Load factor  $\alpha_3 = M_2/M_2 \text{ max} = 0.08/0.8 = 0.1$ 



#### Series MY3

#### Calculation of the Guide Load Factor

#### 4 Calculation of Load Factor for Dynamic Moment

#### Equivalent load FE at impact

Fe = 1.4
$$vax \delta x m x g = 1.4 x 300 x \frac{4}{100} x 0.8 x 9.8 = 131.7 (N)$$

M1E: Moment

**M1E max** (from ④ of graph MY3A/**M1** where  $1.4 va = 420 \text{ mm/s} = 2.85 \text{ (N·m)} \dots$ 

**M**1E = 
$$\frac{1}{3}$$
 x **F**E x **Z** =  $\frac{1}{3}$  x 131.7 x 20 x 10<sup>-3</sup> = 0.88 (N•m)

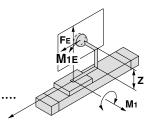
Load factor  $\alpha_4 = M_1 E / M_1 E max = 0.88 / 2.85 = 0.31$ 

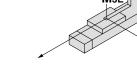
МзE: Moment

M3E max (from  $\odot$  of graph MY3A/M3 where 1.40a = 420 mm/s) = 0.95 (N•m) .....

**M**3E = 
$$\frac{1}{3}$$
 x **F**E x **Y** =  $\frac{1}{3}$  x 131.7 x 10 x 10<sup>-3</sup> = 0.44 (N•m)

Load factor  $\alpha$ 5 = M3E/M3E max = 0.44/0.95 = 0.43





#### 5 Sum and Examination of the Guide Load Factors

$$\Sigma \alpha = \alpha_1 + \alpha_2 + \alpha_3 + \alpha_4 + \alpha_5 = 0.08 + 0.01 + 0.1 + 0.31 + 0.43 = 0.93 \le 1$$

The above calculation is within the allowable value, and therefore the selected model can be used. Select a shock absorber separately.

In an actual calculation, when the sum of the guide load factors  $\Sigma \alpha$  in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series.

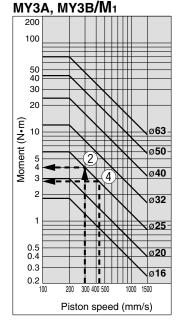
#### Load Weight

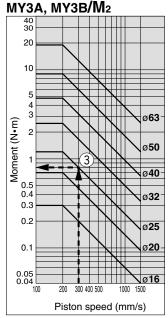
# MY3A, MY3B/m<sub>1</sub> 100

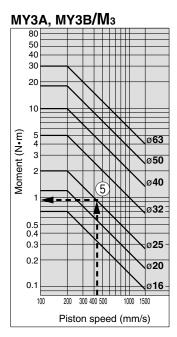
# 20 -oad weight (kg) 0.3 0.2 Piston speed (mm/s)

\* Refer to page 27 for the MY3M.

#### **Allowable Moment**







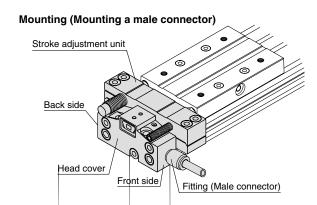


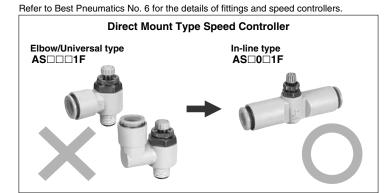
# Model Selection Series MY3

#### **Mounting of Fitting and Speed Controller**

When the stroke adjustment unit is used with MY3B and MY3M, the fittings mountable on the front or back port will be limited to those listed below.

In such cases, since **direct mount type speed controllers cannot be mounted**, use in-line type speed controllers. (Except MY3B40/50/63 and MY3M63)





Cylinder model size	Connection thread	Applicable tubing O.D. (mm)	Fitting type	Fitting model
			Male connector	KJH23-M5
			Male elbow	KJL23-M5
		3.2	Hexagon socket head male connector	KJS23-M5
			Male connector	KQ2H23-M5
MY3□16	M5		Male elbow	KQ2L23-M5
			Male elbow	KJL04-M5
		4	Male elbow	KQ2L04-M5
			Hexagon socket head male connector	KQ2S04-M5
		6	Male elbow	KQ2L06-M5
			Hexagon socket head male connector	KJS23-M5
		3.2	Male connector	KQ2H23-M5
			Male elbow	KQ2L23-M5
			Male connector	KQ2H04-M5
MY3□20	M5	4	Male elbow	KQ2L04-M5
			Hexagon socket head male connector	KQ2S04-M5
		6	Male connector	KQ2H06-M5
			Male elbow	KQ2L06-M5
			Hexagon socket head male connector	KQ2S06-M5
		3.2	Male connector	KQ2H23-01S
		3.2	Male elbow	KQ2L23-01S
			Male connector	KJH04-01S
			Hexagon socket head male connector	KJS04-01S
		4	Male connector	KQ2H04-01S
MY3□25	Rc1/8		Male elbow	KQ2L04-01S
IVI I JUZS	NC 1/6		Hexagon socket head male connector	KQ2S04-01S
			Male connector	KJH06-01S
			Male elbow	KJL06-01S
		6	Hexagon socket head male connector	KJS06-01S
			Male elbow	KQ2L06-01S
			Hexagon socket head male connector	KQ2S06-01S
			Male connector	KQ2H04-01S
		4	Male elbow	KQ2L04-01S
			Hexagon socket head male connector	KQ2S04-01S
			Male connector	KQ2H06-01S
MY3□32	Rc1/8	6	Male elbow	KQ2L06-01S
			Hexagon socket head male connector	KQ2S06-01S
			Male connector	KQ2H08-01S
		8	Male elbow	KQ2L08-01S
			Hexagon socket head male connector	KQ2S08-01S

Cylinder model size	Connection thread	Applicable tubing O.D. (mm)	Fitting type	Fitting model	
		4	Male connector	KQ2H04-02S	
			Male connector	KQ2H06-02S	
		6	6 Male elbow		KQ2L06-02S
MY3□40	Rc1/4		Hexagon socket head male connector	KQ2S06-02S	
			Male connector	KQ2H08-02S	
		8	Male elbow	KQ2L08-02S	
			Hexagon socket head male connector	KQ2S08-02S	
			Male connector	KQ2H06-03S	
		6	Male elbow	KQ2L06-03S	
			Hexagon socket head male connector	KQ2S06-03S	
			Male connector	KQ2H08-03S	
		8	Male elbow	KQ2L08-03S	
MY3□50	Rc3/8		Hexagon socket head male connector	KQ2S08-03S	
IVI I SLISU	nc3/6	C3/6	Male connector	KQ2H10-03S	
		10	Male elbow	KQ2L10-03S	
			Hexagon socket head male connector	KQ2S10-03S	
			Male connector	KQ2H12-03S	
		12	Male elbow	KQ2L12-03S	
			Hexagon socket head male connector	KQ2S12-03S	
		6	Male connector	KQ2H06-03S	
		8	Male elbow	KQ2L08-03S	
			Male connector	KQ2H10-03S	
		10	Male elbow	KQ2L10-03S	
MY3□63	Rc3/8		Hexagon socket head male connector	KQ2S10-03S	
			Male connector	KQ2H12-03S	
		12	Male elbow	KQ2L12-03S	
			Hexagon socket head male connector	KQ2S12-03S	
		16	Male elbow	KQ2L16-03S	



# Series MY3

# **Specific Product Precautions**

**ALMOTION** 

Be sure to read before handling.

Refer to back cover for the Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for Actuators and Auto Switches Precautions.

#### Selection

#### **⚠** Warning

1. When applying a load directly, set the design so that all the mounting threads on the slide table's upper surface are used.

Parts have been made smaller to achieve a compact size. If only some of the threads are used when mounting the load, the impact that results from the operation may cause extremely concentrated stress or disfiguration and may negatively affect operation.

In worst cases the cylinder may be damaged, so please be careful.

#### **⚠** Caution

1. Provide intermediate supports for long stroke cylinders.

Provide intermediate supports for cylinders with long strokes to prevent rod damage due to sagging of the rod, deflection of the tube, vibration and external loads.

For detailed information, please refer to "Guide for Using Side Support" on pages 23 and 37.

2. For intermediate stops, use a dual-side pressure control circuit.

Since the mechanically jointed rodless cylinders have a unique seal structure, slight external leakage may occur. Controlling intermediate stops with a 3 position valve cannot hold the stopping position of the slide table (slider). The speed at the restarting state also may not be controllable. Use the dual-side pressure control circuit with a PAB-connected 3 position valve for intermediate stops.

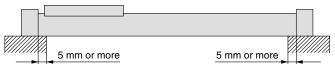
3. Cautions on less frequent operation

When the cylinder is used extremely infrequently, operation may be interrupted in order for anchoring and a change lubrication to be performed or service life may be reduced.

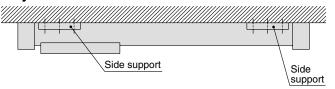
#### Mounting

#### **∧** Caution

1. At each end of the cylinder, secure a mounting surface with a 5 mm or longer area that contacts the lower side of the cylinder.



2. If the cylinder is mounted on the ceiling or wall under the condition where high load factors or impacts are expected, use side supports, in addition to the fixing bolts on the head cover, to support both ends of the cylinder tube.



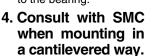
#### Mounting

#### **⚠** Caution

3. Do not mount a slide table on the fixed equipment surface.

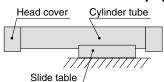
Head cover Cylinder tube

It may cause damage or malfunctions since an excessive load is applied to the bearing.

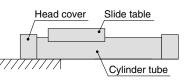


Since the cylinder body deflects, it may cause malfunctions. Please consult with SMC when using it this way.

Do not mount cylinders as they are twisted.



Mounting with a slide table (slider)



Mounting in a cantilevered way

When mounting, be sure for a cylinder tube not to be twisted. The flatness of the mounting surface is not appropriate, the cylinder tube is twisted, which may cause air leakage due to the detachment of a seal belt, damage a dust seal band, and cause malfunctions.

6. Do not generate negative pressure in the cylinder tube.

Take precautions under operating conditions in which negative pressure is generated inside the cylinder by external forces or inertial forces. Air leakage may occur due to separation of the seal belt. Do not generate negative pressure in the cylinder by forcibly moving it with an external force during the trial operation or dropping it with self-weight under the non-pressure state, etc. When the negative pressure is generated, slowly move the cylinder by hand and move the stroke back and forth. After doing so, if air leakage still occurs, please consult with SMC.

#### **Operating Environment**

#### **⚠** Warning

- 1. Avoid use in environments where a cylinder will come in contact with coolants, cutting oil, droplet of water, adhesive matter, or dust, etc. Also avoid operation with compressed air that contains drainage or foreign matter, etc.
  - Foreign matter or liquids on the cylinder's interior or exterior can wash out the lubricating grease, which can lead to deterioration and damage of the dust seal band and seal materials, causing a danger of malfunction.

When operating in locations with exposure to water and oil drops, or in dusty locations, provide protection such as a cover to prevent direct contact with the cylinder, or mount so that the dust seal band surface faces downward, and operate with clean compressed air.

2. The product is not designed for clean room usage.

If clean room usage is considered, please consult with SMC.



# Series MY3A

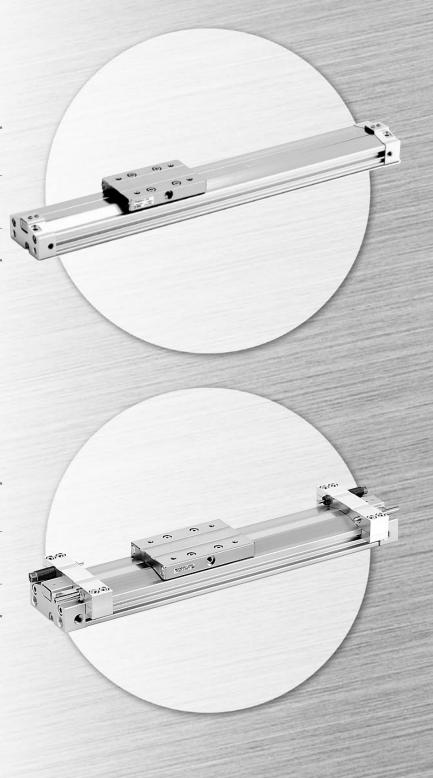
Basic, short type (Rubber bumper)

Ø16, Ø20, Ø25, Ø32, Ø40, Ø50, Ø63



Basic, standard type (Air cushion)

Ø16, Ø20, Ø25, Ø32, Ø40, Ø50, Ø63



# Series MY3A/3B Model Selection

The following are steps for selecting the MY3 series which is best suited to your application.

#### **Calculation of Guide Load Factor**

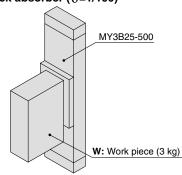
#### 1 Operating Conditions

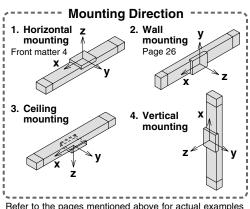
Cylinder ..... MY3B25-500

Average operating speed  $0a \cdots 300 \text{ mm/s}$ 

Mounting direction ..... Vertical mounting

Cushion ······ Shock absorber ( $\delta$ =1/100)



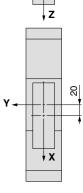


Refer to the pages mentioned above for actual examples of calculation for each orientation.

\* For ceiling mounting, refer to Best Pneumatics No. 2, page 998.

#### 2 Load Blocking





#### **Work Piece Weight and Centre of Gravity**

Work piece	Weight	Centre of gravity				
no.	(m)	X-axis	Y-axis	Z-axis		
W	3 kg	20 mm	0 mm	40 mm		

#### 3 Calculation of Load Factor for Static Load

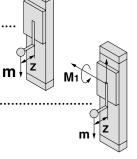
m: Weight



M₁ max (from ① of graph MY3A/3B/M₁) = 4 (N•m) .....

 $M_1 = \mathbf{m} \times \mathbf{g} \times \mathbf{Z} = 3 \times 9.8 \times 0.04 \times 10^{-3} = 1.18 \text{ (N} \cdot \text{m)}$ 

Load factor  $\Omega_1 = M_1/M_2 \max = 1.18/4 = 0.29$ 





#### Calculation of the Guide Load Factor

#### 4 Calculation of the Load Factor for Dynamic Moment

#### Equivalent load FE at impact

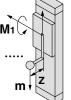
$$Fe = 1.4 Va \times \delta \times m \times g = 1.4 \times 300 \times \frac{1}{100} \times 3 \times 9.8 = 123.56 (N)$$

M1E: Moment

M<sub>1E</sub> max (from ② of graph MY3A/3B/M<sub>1</sub> where 1.40a = 420 mm/s) = 2.86 (N·m)

**M**1E = 
$$\frac{1}{3}$$
 x **F**E x **Z** =  $\frac{1}{3}$  x 123.56 x 40 x 10<sup>-3</sup> = 1.65 (N•m)

Load factor  $\Omega_2 = M_{1E}/M_{1E} \text{ max} = 1.65/2.86 = 0.58$ 



#### 5 Sum and Examination of the Guide Load Factors

 $\Sigma \alpha = \Omega_1 + \Omega_2 = 0.87 \le 1$ 

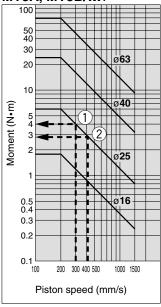
The above calculation is within the allowable value, and therefore the selected model can be used.

Select a shock absorber separately.

In an actual calculation, when the sum of the guide load factors  $\Sigma \alpha$  in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series. Calculating the above formula is easy with the [SMC Pneumatics CAD System].

#### **Allowable Moment**

#### MY3A, MY3B/M1





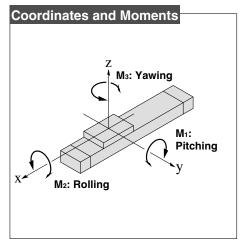
#### Maximum Allowable Moment / Maximum Allowable Load

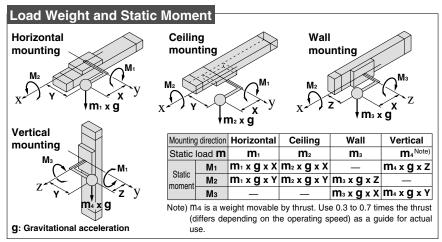
Bore Bore	Bore size	Maximum A	Maximum Allowable Moment (N•m)			Maximum Allowable Load (kg)		
Series	(mm)	M <sub>1</sub>	M2	Мз	m <sub>1</sub>	m <sub>2</sub>	mз	
	16	1.8	0.3	0.7	6	3	1.5	
	20	3	0.7	1.2	10	4.3	2.4	
	25	6	1.2	2	16	6	4	
MY3A MY3B	32	12	2.5	5	26	8.5	6.7	
	40	24	4.8	10	40	12	10	
	50	43	9	18	56	17	14	
	63	70	19	30	80	24	20	

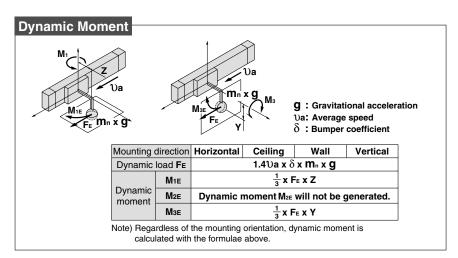
The above values are the maximum allowable values for moment and load. Refer to each graph regarding the maximum allowable moment and maximum allowable load for a particular piston speed.

#### Types of Moment and Load Weight Applied to Rodless Cylinders

Multiple moments may be generated depending on the mounting orientation, load and position of the centre of gravity.





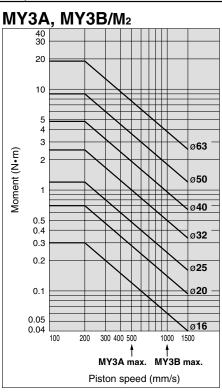


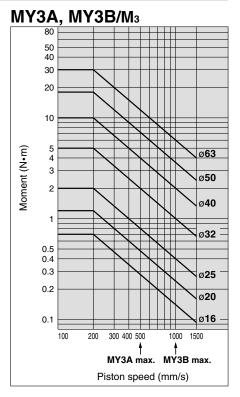


# Model Selection Series MY3A/3B

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum allowable load value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.

#### MY3A, MY3B/M<sub>1</sub> 100 50 40 30 20 Moment (N•m) ø**63** 10 ø**50** 5 ø40 3 2 ø32 ø**25** 0.5 0.4 ø**20** 0.3 ø16 0.2 100 300 400 500 1000 1500 200 MY3A max. MY3B max. Piston speed (mm/s)



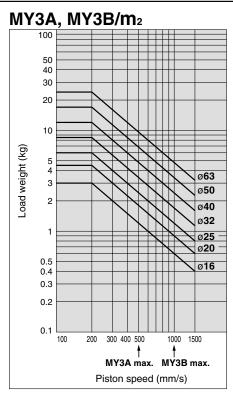


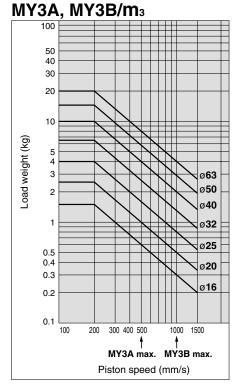
Select the moment from within the range of operating limits shown in the graphs. Note that the maximum allowable load value may sometimes be exceeded even within the operating limits shown in the graphs.

Maximum Allowable Load / Therefore, also check the allowable load for the selected conditions.

#### MY3A, MY3B/m<sub>1</sub> 200 100 50 30 20 Load weight (kg) ø**63** 10 ø**50** ø**40** 5 ø**32** 3 ø**25** 2 α**20** ø16 0.5 0.3 0.2 100 200 300 400 500 1000 1500 MY3A max. MY3B max.

Piston speed (mm/s)

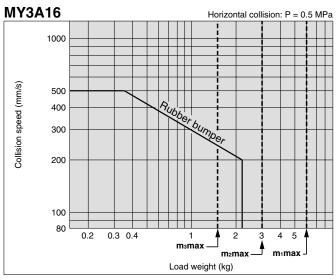


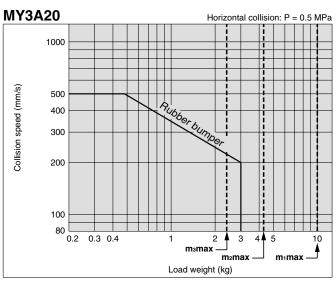


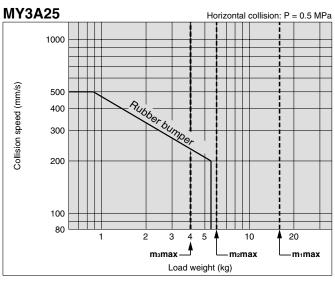


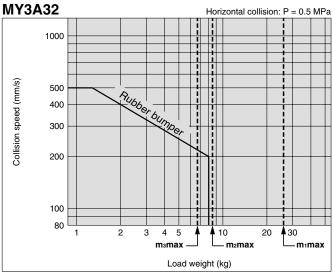
#### **Cushion Capacity**

#### Absorption Capacity of Rubber Bumper (MY3A)



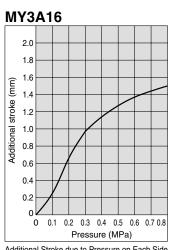




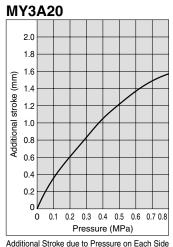


#### Rubber Bumper Displacement (Additional Stroke due to Pressure on Each Side)

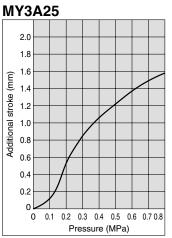
The stop position of the built-in rubber bumper of the MY3A series varies depending on the operating pressure. For alignement at the stroke end, find the guideline for the stroke end position in operation as follows. Find the incremental displacement at the operating pressure in the graph and add it to the stroke end position at no pressurization. If positioning accuracy is required for the stop position at the stroke end, consider installing an external positioning mechanism or switching to the air cushion type (MY3B).



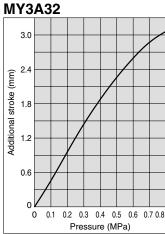
Additional Stroke due to Pressure on Each Side (MY3A16)



Additional Stroke due to Pressure on Each Side (MY3A20)



Additional Stroke due to Pressure on Each Side (MY3A25)

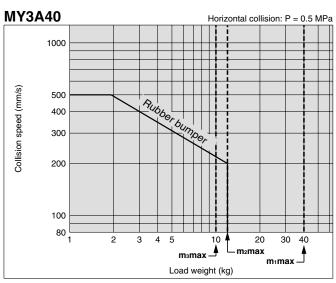


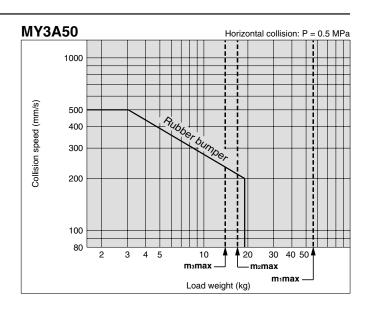
Additional Stroke due to Pressure on Each Side (MY3A32)

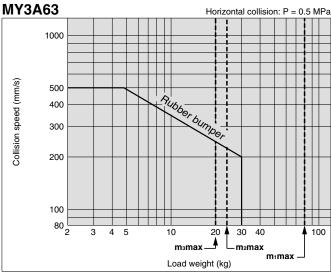


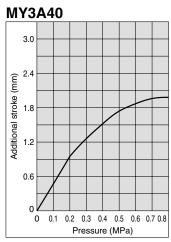


# Model Selection Series MY3A/3B

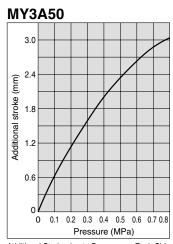




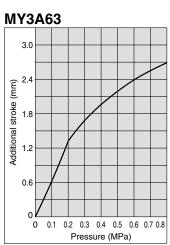




Additional Stroke due to Pressure on Each Side (MY3A40)



Additional Stroke due to Pressure on Each Side (MY3A50)



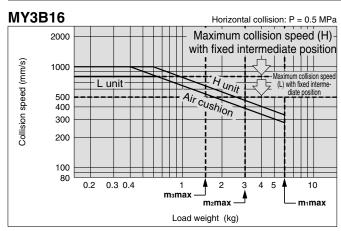
Additional Stroke due to Pressure on Each Side (MY3A63)

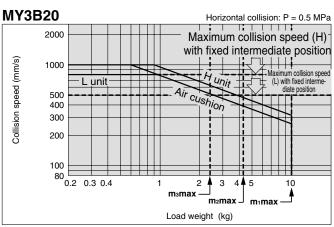


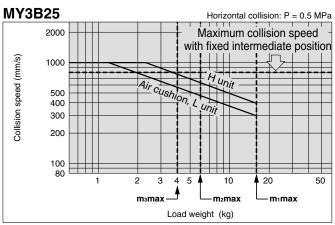


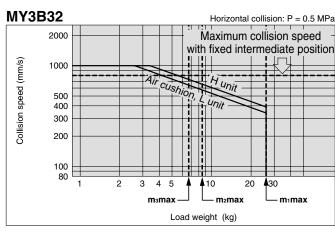
#### **Cushion Capacity**

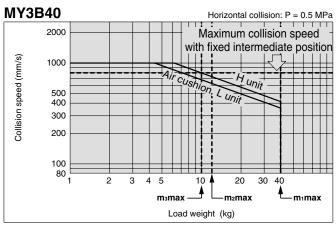
#### Absorption Capacity of Air Cushion and Stroke Adjustment Unit (MY3B)

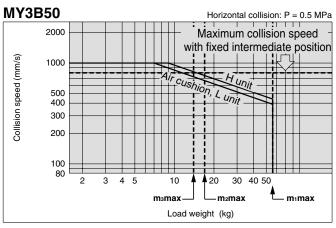


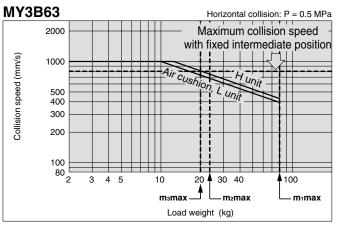












Air Cushion Stro	OKE Unit: mm
Bore size (mm)	Cushion stroke
16	13
20	16
25	18
32	22
40	25
50	28
63	30



#### Calculation of Absorbed Energy for Stroke Adjustment Unit with Built-in Shock Absorber Unit: N-m

Vertical Vertical Horizontal (downward) (upward) Type of collision Kinetic  $m \cdot \mathcal{V}^2$ energy E1 **Thrust** F.s F·s + m·g·s F·s - m·g·s energy E2 Absorbed E1 + E2 energy E

# Stroke Adjustment Unit Fine Stroke Adjustment Range

Unit: mm

Bore size (mm)	Fine stroke adjustment range
16, 20	0 to -10
25, 32	0 to -12
40, 50	0 to -16
63	0 to -24

Note) The maximum operating speed will differ when the stroke adjustment unit is used outside the maximum fine stroke adjustment range (with reference to the fixed stroke end), such as at a fixed intermediate position (X416, X417). (Refer to the graph on page 8.)

#### Symbols

- U: Speed of impacting object (m/s)
- m: Weight of impacting object (kg) g: Gravitational acceleration (9.8 m/s²)
- F: Cylinder thrust (N)
- s : Shock absorber stroke (m)
- Note) The speed of the impacting object is measured at the time of collision with the shock absorber.

Note) With an operating pressure of 0.6 MPa or larger, the use of a cushion or an external shock absorber conforming to the conditions on pages 10 and 11 is recommended.

#### **Stroke Adjustment**

#### <Stroke adjustment of the adjustment bolt>

Loosen the lock nut for the adjustment bolt, adjust the stroke on the head cover side with a hexagon wrench, and secure with a lock nut.

# <Stroke adjustment of the shock absorber: MY3B>

Loosen the two unit fixing bolts on the shock absorber side and rotate the shock absorber for stroke adjustment. Tighten the unit fixing bolts equally to secure the shock absorber. Use caution not to overtighten the fixing bolts.

(Refer to "MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts.")

#### MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts

Unit: N•m

Bore size (mm)	Unit	Tightening torque
16, 20	L	0.7
10, 20	Н	0.7
25, 32	L	3.5
25, 32	Н	3.5
40, 50	L	10.0
40, 30	Н	13.8
63	L	07.5
03	Н	27.5

#### **⚠** Caution

# 1. Use caution not to have your hands caught in the unit.

When using a cylinder with stroke adjustment unit, the space between the slide table (slider) and the stroke adjustment unit is very narrow. Care should be taken to avoid the danger of hands being caught in this small space. Install a protective cover to prevent the risk of accidents to the human body.

#### The stroke adjustment unit may interfere with the mounting bolt when mounting the cylinder on the equipment.

Loosen the unit fixing bolt and dislocate the stroke adjustment unit before mounting the cylinder. After fixing the cylinder, move the stroke adjustment unit back to the desired location and tighten the unit fixing bolt.

Use caution not to overtighten the fixing bolts.

(Refer to "MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts".)

#### **⚠** Caution

# 3. Use an external guide for the MY3B stroke adjustment unit.

If a stroke adjustment unit is used where a load is directly applied, the collision reaction may cause damage to the cylinder.

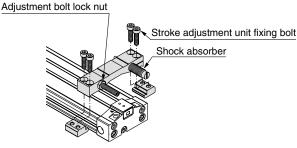
#### 4. Conduct stroke adjustment with an adjustment bolt as follows:

The adjustment bolt should be secured on the same surface as the shock absorber after stroke adjustment.

If the stopper surface of the shock absorber and the end surface of the adjustment bolt are not on the same level, it may result in an unstable stop position of the slide table or reduced durability.

#### 5. Securing the unit body

<MY3B>



Tighten the four unit fixing bolts equally to secure the unit body.

# 6. Do not fix and use the stroke adjustment unit at an intermediate position (MY3B).

If the stroke adjustment unit is fixed at an intermediate position, an error may result depending on the collision energy. In that case, the use of the holder mounting bracket for adjustment is recommended. It is provided with the "-X416" or "-X417" made-to-order specification.

(Refer to "MY3B Stroke Adjustment Unit Tightening Torque for Fixing Bolts.")

If the stroke adjustment unit is fixed at an intermediate position, the energy absorption capacity may be different. For this reason, refer to the maximum absorbed energy listed above, and use the adjustment unit within the allowable absorption capacity.

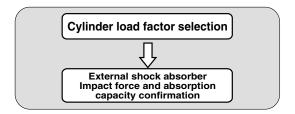


#### **External Shock Absorber Selection**

When the positioning of the stop position is necessary or the absorption capacity of the built-in cushion is not sufficient, refer to the selection procedure below and consider the installation of an external shock absorber.

#### Selection Confirmation Items with Use of External Shock Absorber

#### 1) When the cylinder alone is used.



Allowable impact force with use of external shock absorber

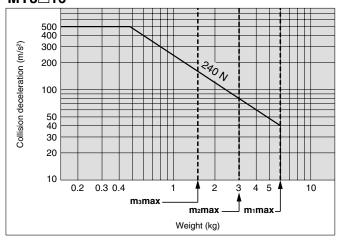
# MY3 25 | 500 | 400 | 300 | 200 | 50 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600 | 600

m<sub>2</sub>max

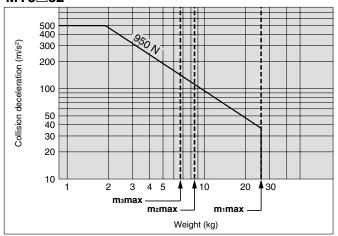
m<sub>1</sub>max

Weight (kg)

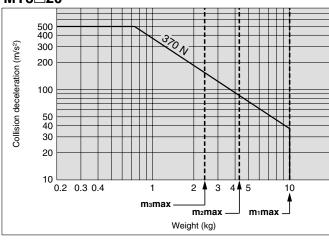
#### MY3□16



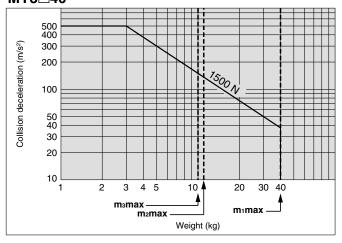
#### MY3□32



#### MY3□20

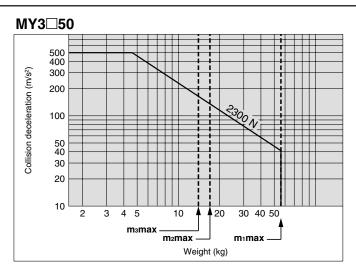


#### MY3□40

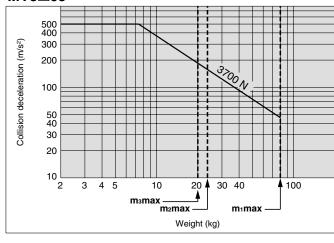




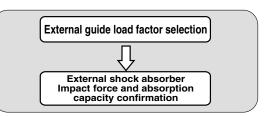
# Model Selection Series MY3A/3B



#### MY3□63



#### 2 When the external guide is used.



#### Piston Speed with Use of External Shock Absorber

Bore size (mm)	16	20	25	32	40	50	63
МҮЗА	80 to 1500 mm/s						
МҮЗВ			80 10	15001	1111/5		

An external shock absorber can be used within the above piston speed range. In conjunction with the absorption capacity selection, however, also confirm the conditions which make the shock absorber collision impact force to stay within the allowable range in the graph.

Use of an external shock absorber with conditions exceeding the allowable range may damage the cylinder.

To confirm the collision impact force of the shock absorber, first find the impact force or acceleration under the operating conditions using the selection information or selection software provided by the manufacturer and then, refer to the graph.

(The selection should allow a sufficient margin because the value calculated by the selection software involves an error with reference to the actual value.)

#### Example of Recommended Use of the External Shock Absorber

$MY3\Box {16 \atop 20} \Longrightarrow RB-OEM0.25M$
$MY3\square\binom{25}{32} \Longrightarrow RB-OEM0.5M$
$MY3\Box {40 \atop 50} \Longrightarrow RB-OEM1.0MF$
MY3□ 63

#### **ALMOTION**



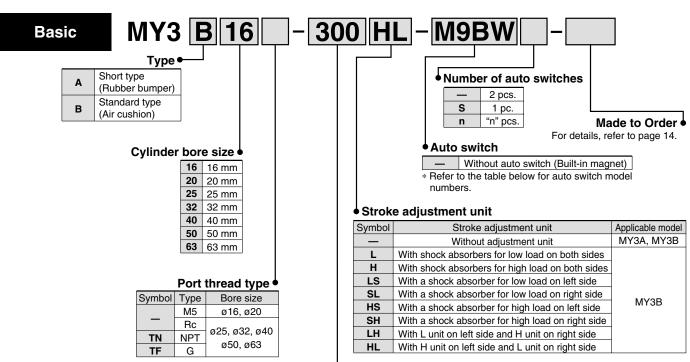


# Mechanically Jointed Rodless Cylinder/Basic Type

# Series MY3A/3B

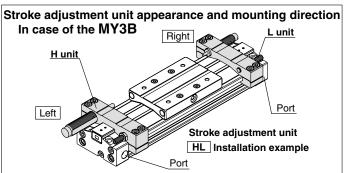
Ø16, Ø20, Ø25, Ø32, Ø40, Ø50, Ø63

#### **How to Order**



Stroke •

\* Refer to "Standard Stroke" table on page 14 for further information.



Applicable Auto Switches/ Refer to Best Pneumatics No. 2, pages 1263 to 1371 for further information on auto switches.

0)		Electrical	light	M/inim or	L	oad volta	ge	Auto swit	ch model	Lead wire length (m)				Pre-wired							
Туре	Special function	entry	Indicator light	Wiring (Output)	D	С	AC	Perpendicular	In-line	0.5 (—)	1 (M)	3 (L)	5 (Z)	connector	Applica	ble load					
				3-wire (NPN)		E V 10 V		M9NV	M9N	•	•	•	0	0	IC circuit						
후 _	_			3-wire (PNP)		5 V, 12 V	V, 12 V	M9PV	M9P	•	•	•	0	0	ic circuit						
Solid state switch		Grommet	Yes	2-wire	e (NPN) 24 V	24 V	04.1/	04.17	04.1/	04.1/	04.17	12 V	12 V		M9BV	M9B			0	0 –	Relay,
S Vid	Diagnostic indication	Grommet	res	3-wire (NPN)				5 V, 12 V	] -	M9NWV	M9NW	•	•	•	0	0	IC circuit	PLC			
တိ	(2-colour indication)	Diagnostic indication	•		3-wire (PNP)		5 V, 12 V		M9PWV	M9PW	•	•	•	0	0	ic circuit					
	(2-colour indication)			2-wire		12 V		M9BWV	M9BW	•	•	•	0	0	_						
co co	Y	Yes	3-wire (NPN equiv.)	_	5 V	_	A96V	A96	•	-	•	-	_	IC circuit	_						
S. S.	- Gromm	— Grommet		2-wire	24 V	12 V	100 V	A93V	A93	•		•	—	_	_	Relay,					
				No	_ ∠-wire	24 V	12 V	100 V or less	A90V	A90	•	-		_	_	IC circuit	PLC				

\* Lead wire length symbols: 0.5 m ....... (Example) M9NW (Example) M9NWM 1 m ..... M 3 m ..... L (Example) M9NWL (Example) M9NWZ 5 m ..... Z

<sup>\*</sup> Solid state auto switches marked with a "O" symbol are produced upon receipt of order.

<sup>\*</sup> In addition to the models in the above table, there are some other auto switches that are applicable. For more information, please refer to page 38.

<sup>\*</sup> Refer to Best Pneumatics No. 2, pages 1328 to 1329 for the details of auto switches with a pre-wired connector

<sup>\*</sup> Auto switches are shipped together, but not assembled.

#### **ALMOTION**

#### Series MY3A/3B

# MY3A (Rubber bumper)



#### **Specifications**

Bore size (mm)	16, 20	25, 32	40	50, 63						
,	10, 20			30, 03						
Fluid	Air									
Action	Double acting									
Operating pressure range	erating pressure range 0.15 to 0.8 MPa									
Proof pressure		1.2	МРа							
Ambient and fluid temperature		5 to	60°C							
Cushion	Rubber	bumper (MY3A	A) / Air cushion	(MY3B)						
Lubrication		Not required	d (Non-lube)							
Stroke length tolerance	1000 mm or less <sup>+1.8</sup> <sub>0</sub> , From 1001 mm <sup>+2.8</sup> <sub>0</sub> Note)									
Port size (Rc, NPT, G)	M5 x 0.8	1/8								

Note) The tolerance of the MY3A is a value with no pressurization. When a rubber bumper is used, the stroke of the MY3A varies according to the operating pressure. To find the stroke length tolerance at each operating pressure, double the additional stroke due to pressure on each side (pages 6 and 7) and add it.

#### **Piston Speed**

Bore size (mm)	16	20	25	32	40	50	63	
Without stroke adjustment unit (MY3A)			80 to	500	mm/s			
Without stroke adjustment unit (MY3B)	80 to 1000 mm/s							
Stroke adjustment unit (L and H unit/MY3B)	80 to 1000 mm/s (ø16, ø20 L unit: 80 to 800 mm/s						m/s)	
* External shock absorber (low reaction type)		8	30 to	1500	mm/s	3		

- \* Refer to "External Shock Absorber Selection" on pages 10 and 11.
  When the RB series is used, operate at a piston speed that will not exceed
  the absorption capacity of the air cushion and stroke adjustment unit.
- \* Because of its structure, the fluctuation of this cylinder's operating speed is greater than rod type cylinders. For applications that require constant speed, select an applicable equipment for the level of demand.

#### Standard Stroke

Bore size (mm)	Standard stroke (mm)*	Max. manufacturable stroke (mm)
16, 20, 25 32, 40, 50 63	100, 200, 300, 400, 500, 600 700, 800, 900, 1000, 1200 1400, 1600, 1800, 2000	3000

Strokes are manufacturable in 1 mm increments, up to the maximum stroke. However, when exceeding 2000 mm stoke, add "-XB11" to the end of the model number. Refer to "Made to Order" on page 40.

#### Stroke Adjustment Unit Specifications

Bore size (mm)	16, 20		25,	32	40,	50	63		
Unit symbol	L H		L	Н	L	Н	L	Н	
Shock absorber model	RB0806 RB1007		RB1007 RB1412		RB1412 RB2015		RB2015 RB2725		
Shock absorber soft type Series RJ (-XB22) model	RJ0806H RJ1007H		RJ1007H RJ1412H		RJ1412H —		_	_	
Fine stroke adjustment range (mm)	0 to -10		0 to -12		0 to	-16	0 to -24		



#### Made to Order

(For details, refer to pages 40 to 44.)

Symbol	Specifications				
-XB11	Long stroke type				
-XB22	Shock absorber soft type Series RJ type				
-X168	Helical insert thread				
-X416 Holder mounting bracket I					
-X417	Holder mounting bracket Ⅱ				

#### **Shock Absorber Specifications**

N	Model	RB 0806	RB 1007	RB 1412	RB 2015	RB 2725				
Max. energ	y absorption (J)	0.84	2.4	10.1	29.8	46.6				
Stroke ab	sorption (mm)	6	6 7 12 15							
Max. collisi	on speed (mm/s)	1000								
Max. operating	frequency (cycle/min)	80	70	45	25	10				
Spring	Extended	1.96	4.22	6.86	8.34	8.83				
force (N) Compressed		4.22	6.86	15.98	20.50	20.01				
Operating temperature range (°C)		5 to 60								

Note) The shock absorber service life is different from that of the MY3A/3B cylinders depending on operating conditions. Allowable operating cycle under the specifications set in this catalog is shown below.

1.2 million times RB08

2 million times RB10  $\square$  to RB2725

Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25°C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.





# Mechanically Jointed Rodless Cylinders Series MY3A/3B

#### **Theoretical Output**

								Unit: N				
Bore size	Piston		Operating pressure (MPa)									
(mm)	area (mm²)	0.2	0.3	0.4	0.5	0.6	0.7	0.8				
16	200	40	60	80	100	120	140	160				
20	314	62	94	125	157	188	219	251				
25	490	98	147	196	245	294	343	392				
32	804	161	241	322	402	483	563	643				
40	1256	251	377	502	628	754	879	1005				
50	1962	392	588	784	981	1177	1373	1569				
63	3115	623	934	1246	1557	1869	2180	2492				

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm<sup>2</sup>)

#### Weight

	Unit: kg						
Madal	Bore size	Basic	Additional	Stroke adjustm (per	ent unit weight unit)		
Model	(mm)	weight	weight per 50 mm stroke	L unit weight	H unit weight		
	16	0.22	0.06	/			
	20	0.39	0.09		/		
	25	0.65	0.17	/			
МҮЗА	32	1.25	0.18				
	40	2.45	0.25				
	50	3.72	0.40				
	63	7.14	0.56	/			
	16	0.23	0.06	0.04	0.05		
	20	0.49	0.09	0.06	0.08		
	25	0.75	0.17	0.10	0.15		
MY3B	32	1.39	0.18	0.14	0.22		
	40	2.58	0.25	0.26	0.30		
	50	4.10	0.40	0.38	0.52		
	63	7.78	0.56	0.57	0.92		

Calculation method/Example: MY3B25-300L

Basic weight ...... 0.75 kg Cylinder stroke ....... 300 st Additional weight ..... 0.17/50 st 0.75 + 0.17 x 300 ÷ 50 + 0.1 x  $2 \cong 1.97$  kg

L unit weight ..... 0.1 kg

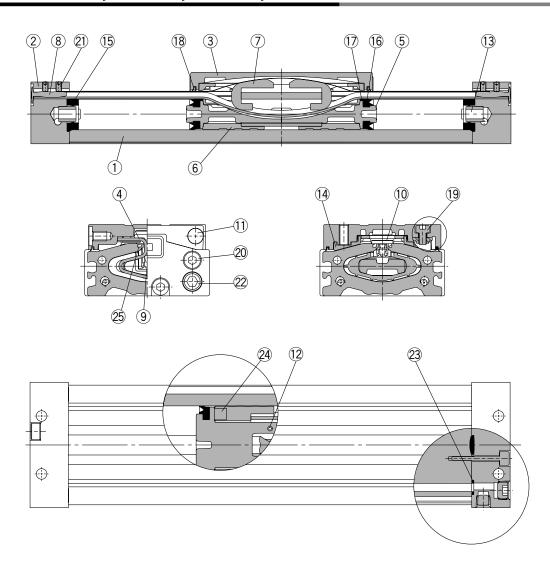
#### **Option / Stroke Adjustment Unit Model**

Model	Unit	ore size (mm)	16	20	25	32	40	50	63
	Lunit	Left	MY3B-A16L1	MY3B-A20L1	MY3B-A25L1	MY3B-A32L1	MY3B-A40L1	MY3B-A50L1	MY3B-A63L1
музв	L unit	Right	MY3B-A16L2	MY3B-A20L2	MY3B-A25L2	MY3B-A32L2	MY3B-A40L2	MY3B-A50L2	MY3B-A63L2
IVITOD	I I mit	Left	MY3B-A16H1	MY3B-A20H1	MY3B-A25H1	MY3B-A32H1	MY3B-A40H1	MY3B-A50H1	MY3B-A63H1
	H unit	Right	MY3B-A16H2	MY3B-A20H2	MY3B-A25H2	MY3B-A32H2	MY3B-A40H2	MY3B-A50H2	MY3B-A63H2



# Construction: Ø16, Ø25, Ø40, Ø63

#### MY3A



**Component Parts** 

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodised
2	Head cover	Aluminum alloy	Hard anodised
3	Slide table	Aluminum alloy	Electroless nickel plated
4	Piston yoke	Stainless steel	
5	Piston	Aluminum alloy	Chromated
6	Wear ring	Polyacetal	
7	Belt separator	Polyacetal	
8	Belt clamp	Polybutylene terephthalate	
11	Stopper	Carbon steel	Nickel plated
-			

No.	Description	Material	Note
12	Spring pin	Carbon tool steel	
13	Seal ring	Aluminum alloy	Anodised
14	Bearing	Polyacetal	
17	Inner wiper	Special resin	
19	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
20	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
21	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
22	Hexagon socket head plug	Carbon steel	Nickel plated
24	Magnet	ı	
25	Seal magnet	Rubber magnet	

#### Replacement Parts/Seal

No.	Description	Material	Qty.	MY3A16	MY3A25	MY3A40	MY3A63
9	Seal belt	Polyamide	1	MY3A16-16A-Stroke	MY3A25-16A-Stroke	MY3A40-16A-Stroke	MY3A63-16A-Stroke
10	Dust seal band	Stainless steel	1	MY3A16-16B-Stroke	MY3A25-16B-Stroke	MY3A40-16B-Stroke	MY3A63-16B-Stroke
15	Gasket bumper	NBR	2	RMA-16	RMA-25	RMA-40	RMA-63
16	Piston seal	NBR	2	RMY-16	RMY-25	RMY-40	RMY-63
18	Scraper	Polyamie	1	MYA16-15-R6656	MYA25-15-R6657	MYA40-15-R6658	MYA63-15-R6659
23	O-ring	NBR	4	ø6.2 x ø3 x ø1.6	C-5	ø10.5 x ø8.5 x ø1	C-14

 $<sup>\</sup>ast$  When 9 and 10 are shipped as single units, a grease pack is included (10 g per 1000 strokes).

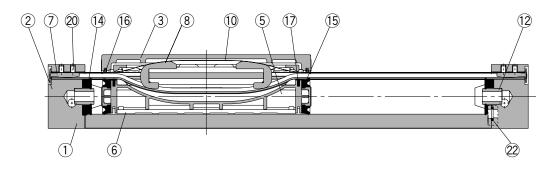
<sup>\*</sup> For instructions on how to replace replacement parts/seals, refer to the operation manual.

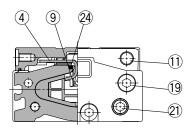


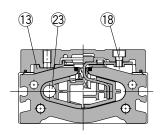
Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

# Mechanically Jointed Rodless Cylinders Series MY3A/3B

# Construction: Ø20, Ø32, Ø50







#### **Component Parts**

No	. Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodised
2	Head cover	Aluminum alloy	Hard anodised
3	Slide table	Aluminum alloy	Electroless nickel plated
4	Piston yoke	Stainless steel	
5	Piston	Polyamide	
6	Wear ring	Polyacetal	
7	Belt clamp	Polybutylene terephthalate	
8	Belt separator	Polyacetal	
11	Stopper	Carbon steel	Nickel plated

No.	Description	Material	Note
12	Seal ring	Aluminum alloy	Anodised
13	Bearing	Polyacetal	
17	Inner wiper	Special resin	
18	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
19	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
20	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
21	Hexagon socket head plug	Carbon steel	Nickel plated
23	Magnet	_	
24	Seal magnet	Rubber magnet	

#### Replacement Parts/Seal

Hepi	icpiacement i arts/oear						
No.	Description	Material	Qty.	MY3A20	MY3A32	MY3A50	
9	Seal belt	Polyamide	1	MY3A20-16A-Stroke	MY3A32-16A-Stroke	MY3A50-16A-Stroke	
10	Dust seal band	Stainless steel	1	MY3A20-16B-Stroke	MY3A32-16B-Stroke	MY3A50-16B-Stroke	
14	Gasket bumper	NBR	2	RMA-20	RMA-32	RMA-50	
15	Piston seal	NBR	2	RMY-20	RMY-32	RMY-50	
16	Scraper	Polyamide	2	MYA20-15-AC594	MYA32-15-AC595	MYA50-15-AC596	
22	O-ring	NBR	4	C-5	C-6	C-12.5	

 $<sup>\</sup>ast$  When  $\ensuremath{\textcircled{9}}$  and  $\ensuremath{\textcircled{10}}$  are shipped as single units, a grease pack is included (10 g per 1000 strokes).

Order with the following part number when only the grease pack is needed.

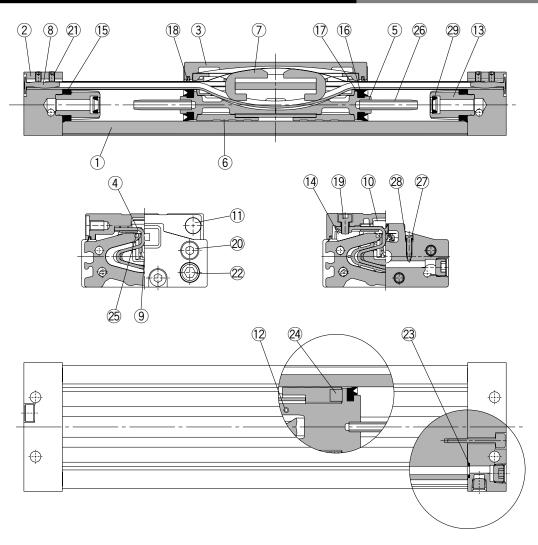
Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

<sup>\*</sup> For instructions on how to replace replacement parts/seals, refer to the operation manual.



# Construction: Ø16, Ø25, Ø40, Ø63

#### MY3B



#### **Component Parts**

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodised
2	Head cover	Aluminum alloy	Hard anodised
3	Slide table	Aluminum alloy	Electroless nickel plated
4	Piston yoke	Stainless steel	
5	Piston	Aluminum alloy	Chromated
6	Wear ring	Polyacetal	
7	Belt separator	Polyacetal	
8	Belt clamp	Polybutylene terephthalate	
11	Stopper	Carbon steel	Nickel plated
12	Spring pin	Carbon tool steel	

No.	Description	Material	Note
13	Cushion boss	Aluminum alloy	Chromated
14	Bearing	Polyacetal	
17	Inner wiper	Special resin	
19	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
20	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
21	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
22	Hexagon socket head plug	Carbon steel	Nickel plated
24	Magnet	_	
25	Seal magnet	Rubber magnet	
26	Cushion ring	Brass	
27	Cushion needle	Rolled steel	Nickel plated

#### Replacement Parts/Seal

No.	Description	Material	Qty.	MY3B16	MY3B25	MY3B40	MY3B63
9	Seal belt	Polyamide	1	MY3B16-16A-Stroke	MY3B25-16A-Stroke	MY3B40-16A-Stroke	MY3B63-16A-Stroke
10	Dust seal band	Stainless steel	1	MY3B16-16B-Stroke	MY3B25-16B-Stroke	MY3B40-16B-Stroke	MY3B63-16B-Stroke
15	Tube gasket	NBR	2	RMB-16	RMB-25	RMB-40	RMB-63
16	Piston seal	NBR	2	RMY-16	RMY-25	RMY-40	RMY-63
18	Scraper	Polyamide	1	MYA16-15-R6656	MYA25-15-R6657	MYA40-15-R6658	MYA63-15-R6659
23	O-ring	NBR	4	ø6.2 x ø3 x ø1.6	C-5	ø10.5 x ø8.5 x ø1	C-14
28	O-ring	NBR	2	ø4 x ø1.8 x ø1.1	ø4 x ø1.8 x ø1.1	ø7.15 x ø3.75 x ø1.7	ø8.3 x ø4.5 x ø1.9
29	Cushion seal	NBR	2	MCS-3	MCS-5	RCS-8	RCS-12

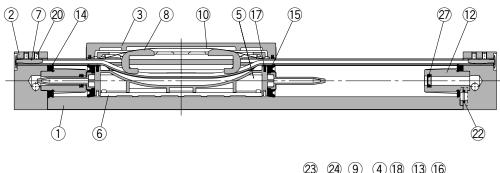
 $<sup>\</sup>ast$  When  $\ \, \ \, \ \, \ \, \ \, \ \, \ \,$  with the following part number when only the grease pack is needed.

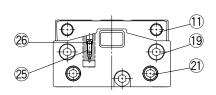
Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

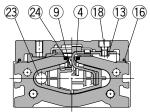
<sup>\*</sup> For instructions on how to replace replacement parts/seals, refer to the operation manual.

# Mechanically Jointed Rodless Cylinders Series MY3A/3B

# Construction: Ø20, Ø32, Ø50







#### **Component Parts**

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodised
2	Head cover	Aluminum alloy	Hard anodised
3	Slide table	Aluminum alloy	Electroless nickel plated
4	Piston yoke	Stainless steel	
5	Piston	Polyamide	
6	Wear ring	Polyacetal	
7	Belt clamp	Polybutylene terephthalate	
8	Belt separator	Polyacetal	
11	Stopper	Carbon steel	Nickel plated
12	<b>Cushion boss</b>	Aluminum alloy	Chromated
13	Bearing	Polyacetal	

No.	Description	Material	Note
17	Inner wiper	Special resin	
18	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
19	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
20	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
21	Hexagon socket head plug	Carbon steel	Nickel plated
23	Magnet	_	
24	Seal magnet	Rubber magnet	
25	Cushion needle	Rolled steel	Nickel plated

#### Replacement Parts/Seal

Hepit	acement i arts/sear					
No.	Description	Material	Qty.	MY3B20	MY3B32	MY3B50
9	Seal belt	Polyamide	1	MY3B20-16A-Stroke	MY3B32-16A-Stroke	MY3B50-16A-Stroke
10	Dust seal band	Stainless steel	1	MY3B20-16B-Stroke	MY3B32-16B-Stroke	MY3B50-16B-Stroke
14	Tube gasket	NBR	2	RMB-20	RMB-32	RMB-50
15	Piston seal	NBR	2	RMY-20	RMY-32	RMY-50
16	Scraper	Polyamide	2	MYA20-15-AC594	MYA32-15-AC595	MYA50-15-AC596
22	O-ring	NBR	4	C-5	C-6	C-12.5
26	O-ring	NBR	2	ø4 x ø1.8 x ø1.1	ø4 x ø1.8 x ø1.1	ø7.15 x ø3.75 x ø1.7
27	Cushion seal	NBR	2	MCS-3	MCS-5	RCS-8

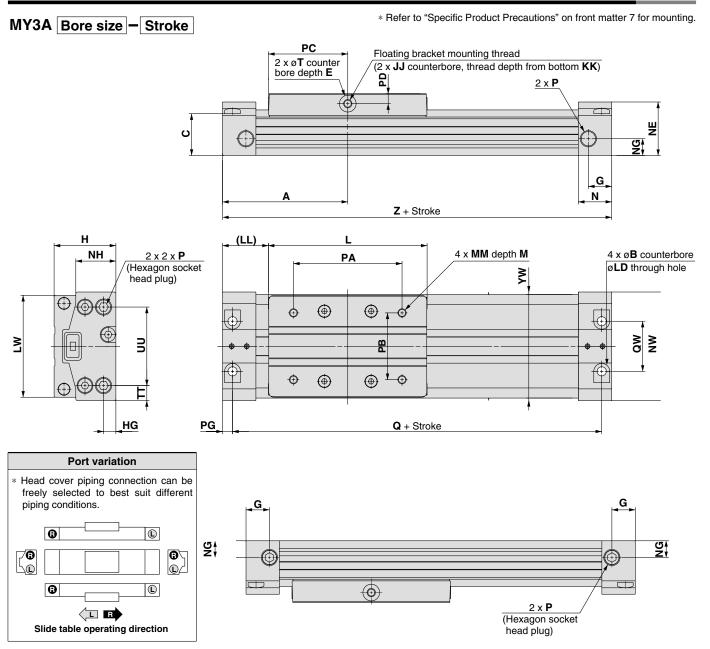
<sup>\*</sup> When (9) and (10) are shipped as single units, a grease pack is included (10 g per 1000 strokes). Order with the following part number when only the grease pack is needed.

 $<sup>\</sup>ast$  For instructions on how to replace replacement parts/seals, refer to the operation manual.



Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

# Short Type: $\emptyset 16$ , $\emptyset 20$ , $\emptyset 25$ , $\emptyset 32$ , $\emptyset 40$ , $\emptyset 50$ , $\emptyset 63$



																(mm)
Model	Α	В	С	Е	G	Н	HG	JJ	KK	L	LD	LL	LW	М	ММ	N
MY3A16	55	6	18	2	9.5	27	5	M4 x 0.7	5	65	3.5	22.5	41	6	M4 x 0.7	13.5
MY3A20	64	7.5	22	2	9.5	32	6.5	M4 x 0.7	8.5	80	4.5	24	51	6	M4 x 0.7	15.5
MY3A25	75	9.5	25	2	14	37	7.4	M5 x 0.8	7.5	95	5.5	27.5	61	8	M5 x 0.8	20
MY3A32	96.5	11	32.5	2	14	45	9	M5 x 0.8	7.5	128	6.6	32.5	76	8	M5 x 0.8	22.5
MY3A40	120	14	38	2	18	54	12	M6 x 1	12	160	8.6	40	90	12	M6 x 1	27
MY3A50	137	14	49	3	16	67	14	M6 x 1	15.5	190	9	42	112	12	M6 x 1	27
MY3A63	160	17	60	3	20.5	84	16.5	M8 x 1.25	22	220	11	50	134	16	M8 x 1.25	31

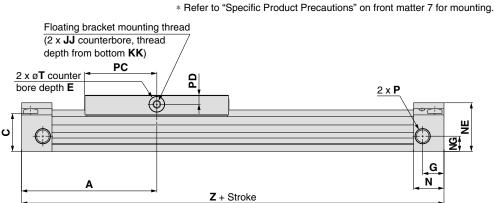
Model	NE	NG	NH	NW	Р	PA	PB	PC	PD	PG	Q	QW	Т	TT	UU	YW	Z
MY3A16	22.5	8	17.2	43	M5 x 0.8	44	26	32.5	4	4	102	19	7	6.5	30	42	110
MY3A20	27.5	10	20.8	53	M5 x 0.8	54	30	40	5	4.5	119	23	8	9	35	52	128
MY3A25	32	10	24	65	Rc, NPT, G1/8	64	40	47.5	6	6	138	30	10	9	47	62	150
MY3A32	39	14	31	79	Rc, NPT, G1/8	92	44	64	6	7	179	33	10	13.5	52	77	193
MY3A40	46	15	37	94	Rc, NPT, G1/4	112	60	80	7.5	8.5	223	40	14	14	66	92	240
MY3A50	58	25	47.5	116	Rc, NPT, G3/8	142	66	95	8.5	8.5	257	44	15	21	74	114	274
MY3A63	70	29	58	139	Rc, NPT, G3/8	162	84	110	10	10	300	64	16	20	99	136	320

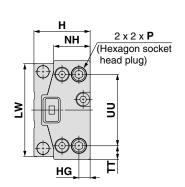


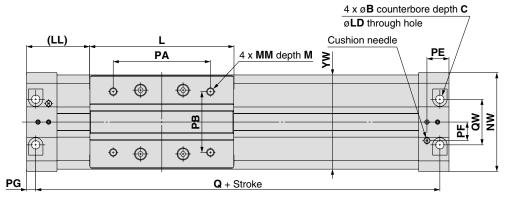
# Mechanically Jointed Rodless Cylinders Series MY3A/3B

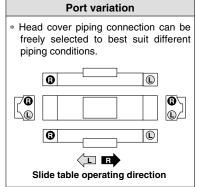
# Standard Type: $\emptyset 16$ , $\emptyset 20$ , $\emptyset 25$ , $\emptyset 32$ , $\emptyset 40$ , $\emptyset 50$ , $\emptyset 63$

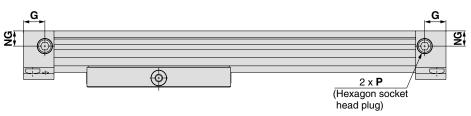












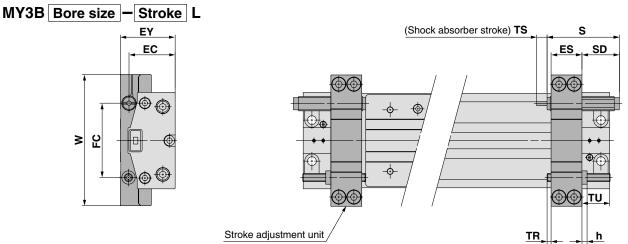
																(mm)
Model	Α	В	С	E	G	Н	HG	JJ	KK	L	LD	LL	LW	М	MM	N
MY3B16	61	6	18	2	9.5	27	5	M4 x 0.7	5	65	3.5	28.5	41	6	M4 x 0.7	13.5
MY3B20	74	7.5	22	2	9.5	32	6.5	M4 x 0.7	8.5	80	4.5	34	51	6	M4 x 0.7	15.5
MY3B25	89	9.5	25	2	14	37	7.4	M5 x 0.8	7.5	95	5.5	41.5	61	8	M5 x 0.8	20
MY3B32	112.5	11	32.5	2	14	45	9	M5 x 0.8	7.5	128	6.6	48.5	76	8	M5 x 0.8	22.5
MY3B40	138	14	38	2	18	54	12	M6 x 1	12	160	8.6	58	90	12	M6 x 1	27
MY3B50	155	14	49	3	16	67	14	M6 x 1	15.5	190	9	60	112	12	M6 x 1	27
MY3B63	178	17	60	3	20.5	84	16.5	M8 x 1.25	22	220	11	68	134	16	M8 x 1.25	31

Model	NE	NG	NH	NW	P	PA	PB	PC	PD	PE	PF	PG	Q	QW	Т	TT	UU	YW	Z
MY3B16	22.5	8	17.2	43	M5 x 0.8	44	26	32.5	4	9.7	8.5	4	114	19	7	6.5	30	42	122
MY3B20	27.5	10	20.8	53	M5 x 0.8	54	30	40	5	11.2	10	4.5	139	23	8	9	35	52	148
MY3B25	32	10	24	65	Rc, NPT, G1/8	64	40	47.5	6	14.5	12.2	6	166	30	10	9	47	62	178
MY3B32	39	14	31	79	Rc, NPT, G1/8	92	44	64	6	16	15	7	211	33	10	13.5	52	77	225
MY3B40	46	15	37	94	Rc, NPT, G1/4	112	60	80	7.5	19.5	16.5	8.5	259	40	14	14	66	92	276
MY3B50	58	25	47.5	116	Rc, NPT, G3/8	142	66	95	8.5	20.5	20	8.5	293	44	15	21	74	114	310
MY3B63	70	29	58	139	Rc, NPT, G3/8	162	84	110	10	23.5	27.5	10	336	64	16	20	99	136	356

# Standard Type: Ø16, Ø20, Ø25, Ø32, Ø40, Ø50, Ø63

#### Stroke adjustment unit

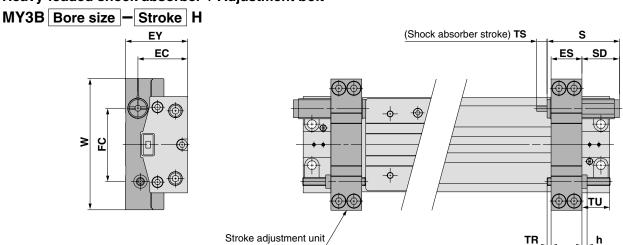
Low load shock absorber + Adjustment bolt



EC EY FC Applicable cylinder **ES** s SD TS TR TU W h Shock absorber model MY3B16 14.1 21.5 26.5 34.5 2.4 40.8 0.9 25 RB0806 MY3B20 14.1 26.5 31.5 41 2.4 40.8 22.3 6 4.4 21.5 72 RB0806 MY3B25 20.1 36.5 51.5 3.6 46.7 RB1007 1.4 **MY3B32** 20.1 60 46.7 7 105 RB1007 37.5 44.5 3.6 20.7 5.9 24 MY3B40 30.1 45 72.5 67.3 12 0.9 128 RB1412 53.5 36.3 MY3B50 30.1 88 5 12 37 150 RB1412 56.5 66.5 67.3 34.3 2.9 **MY3B63** 70.5 83.5 108 6 73.2 36.2 15 0.9 43 178 RB2015 36.1

Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to front matter 6 for details.

#### Heavy-loaded shock absorber + Adjustment bolt



												(mm)
Applicable cylinder	ES	EC	EY	FC	h	S	SD	TS	TR	TU	W	Shock absorber model
MY3B16	14.1	23	29.5	34.5	2.4	46.7	31.7	7	0.9	25	62	RB1007
MY3B20	14.1	27.5	34	41	2.4	46.7	28.2	7	4.4	21.5	72	RB1007
MY3B25	20.1	31.8	41	52.2	3.6	67.3	45.8	12	1.4	28.5	90	RB1412
MY3B32	20.1	39.5	49	60.5	3.6	67.3	41.3	12	5.9	24	105	RB1412
MY3B40	30.1	48	60.5	73.5	5	73.2	42.2	15	0.9	39	128	RB2015
MY3B50	30.1	58.5	71	88.5	5	73.2	40.2	15	2.9	37	150	RB2015
MY3B63	36.1	74.5	91	108	6	99	62	25	0.9	43	178	RB2725

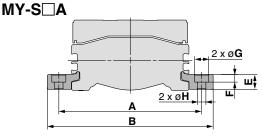
Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to front matter 6 for details.

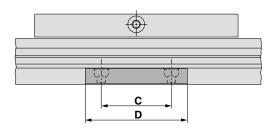


# Mechanically Jointed Rodless Cylinders Series MY3A/3B

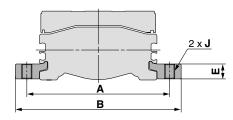
#### Side Support

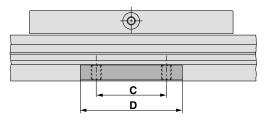
#### Side support A





#### Side support B MY-S□B



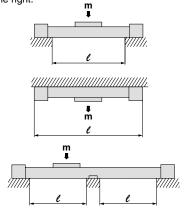


										(mm)
Model	Applicable cylinder	Α	В	С	D	Е	F	G	Н	J
MY-S16 A	MY3A16·MY3B16	53	63.6	15	26	4.9	3	6.5	3.4	M4 x 0.7
MY-S20 A	MY3A20·MY3B20	65	77.6	25	38	6.4	4	8	4.5	M5 x 0.8
MY-S25 A	MY3A25·MY3B25	77	91	35	50	8	5	9.5	5.5	M6 x 1
MY-S32 A	MY3A32·MY3B32	97	115	45	64	11.7	6	11	6.6	M8 x 1.25
W 1-332 B	MY3A40·MY3B40	112	130	40	04	11.7	0	11	0.0	1010 X 1.25
MY-S40 A	MY3A50·MY3B50	138	160	55	80	14.8	8.5	14	9	M10 x 1.5
W 1-340 B	MY3A63-MY3B63	160	182	55	80	14.0	0.5	14	ع ا	INITO X 1.5

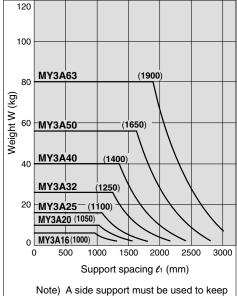
Note) A set of side supports consists of a left support and a right support.

#### **Guide for Using Side Support**

For long stroke operations, the cylinder tube may be deflected depending on its own weight and the load weight. In such a case, use a side support in the middle section. The spacing ( $\ell$ ) of the support must be no more than the values shown in the graph on the right.

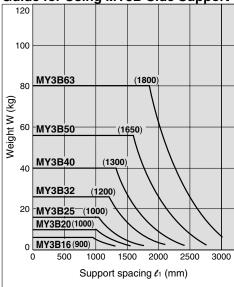


- 1) If the cylinder mounting surfaces are not measured accurately, using a side support may cause poor operation. Therefore, be sure to level the cylinder tube when mounting. Also, for long stroke operation involving vibration and impact, the use of a side support is recommended even if the spacing value is within the allowable limits shown in the graph.
- 2 Support brackets are not for mounting; use them solely for providing support.



the spacing from exceeding the value inside the parentheses.

# Guide for Using MY3A Side Support Guide for Using MY3B Side Support



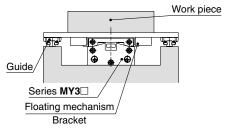
Note) A side support must be used to keep the spacing from exceeding the value inside the parentheses.

#### Floating Bracket

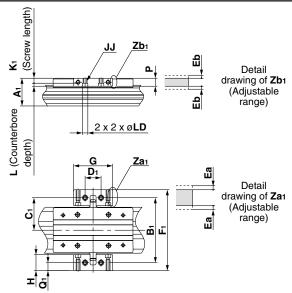
Facilitates connection to other guide systems.

#### **Application**

#### **Mounting direction** ① (to minimize the installation height)

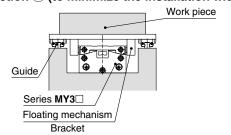


#### **Mounting Example**

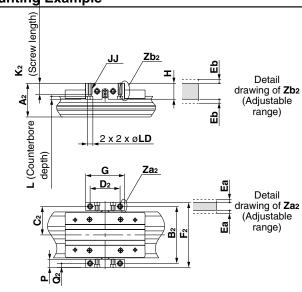


#### **Application**

#### Mounting direction ② (to minimize the installation width)



**Mounting Example** 



#### **MY3** Floating Bracket Mounting Dimensions

			•••••	- u					
Madal	Applicable			Commo	า			Adjustme	ent range
Model	cylinder	G	Н	JJ	L	Р	LD	Ea	Eb
MYAJ16	MY3□16	38	20	M4 x 0.7	4.5	10	6	1	1
MYAJ20	MY3□20	50	21	M4 x 0.7	4	10	6.5	1	1
MYAJ25	MY3□25	55	22	M6 x 1	5.5	12	9.5	1	1
MYAJ32	MY3□32	60	22	M6 x 1	5.5	12	9.5	1	1

NAI-I	Applicable			Commor	า			Adjustme	ent range
Model	cylinder	G	Н	JJ	L	Р	LD	Ea	Eb
MYAJ40	MY3□40	72	32	M8 x 1.25	6.5	16	11	1	1
MYAJ50	MY3□50	90	36	M8 x 1.25	6.5	16	11	1	1
MYAJ63	MY3□63	100	40	M10 x 1.5	9	19	14	1	1

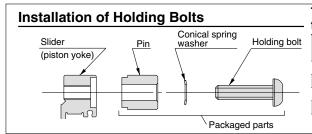
Model	Applicable			Mount	ing direc	tion ①		
Model	cylinder	<b>A</b> 1	B <sub>1</sub>	C <sub>1</sub>	D1	F1	<b>K</b> 1	Q <sub>1</sub>
MYAJ16	MY3□16	29	68	34	18	88	5.5	10
MYAJ20	MY3□20	34	81	40.5	20	102	6	10.5
MYAJ25	MY3□25	38.5	90	45	24	112	6.5	11
MYAJ32	MY3□32	47	106	53	30	128	6.5	11

Madalal	Applicable			Mount	ing direc	tion(1)		
Model	cylinder	<b>A</b> 1	B <sub>1</sub>	C <sub>1</sub>	D <sub>1</sub>	F1	<b>K</b> 1	Q <sub>1</sub>
MYAJ40	MY3□40	56	130	65	32	162	9.5	16
MYAJ50	MY3□50	69	156	78	40	192	9.5	19
MYAJ63	MY3□63	86	186	93	50	226	10	20

Model	Applicable	Mounting direction (2)						
	cylinder	<b>A</b> 2	B <sub>2</sub>	C <sub>2</sub>	D <sub>2</sub>	F <sub>2</sub>	K <sub>2</sub>	Q <sub>2</sub>
MYAJ16	MY3□16	36	58	29	30	68	10	5
MYAJ20	MY3□20	41	70	35	35	80	10	5
MYAJ25	MY3□25	46	80	40	40	92	14	6
MYAJ32	MY3□32	54	96	48	46	108	14	6

NA 1 - 1	Applicable	Mounting direction(2)						
Model	cylinder	<b>A</b> 2	B <sub>2</sub>	C <sub>2</sub>	D <sub>2</sub>	F <sub>2</sub>	K <sub>2</sub>	Q <sub>2</sub>
MYAJ40	MY3□40	68	114	57	55	130	19	8
MYAJ50	MY3□50	81	136	68	70	152	20	8
MYAJ63	MY3□63	100	166	83	80	185	23	9.5

Note) Floating brackets are shipped as a set of left and right brackets.



	Tightening Torque - for Holding Bolts Unit: N·m						
lt	Model	Tightening torque	Model	Tightening torque			
	MYAJ16	1.5	MYAJ40	5			
- ! -	MYAJ20	1.5	MYAJ50	5			
	MYAJ25	3	MYAJ63	13			
	MYAJ32	3					

MYAJ□ (1 set) Component Parts

Description	Qty.
Bracket	2
Pin	2
Conical spring washer	2
Holding bolts	2

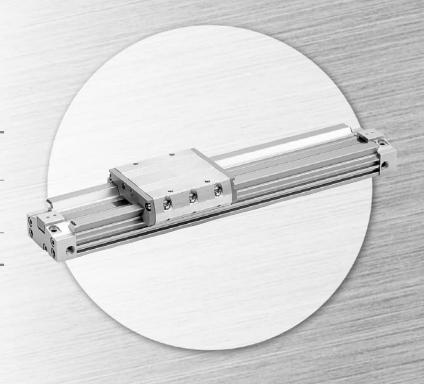
(mm)



# Series MY3M

Slide bearing guide type (Air cushion)

ø16, ø25, ø40, ø63



#### ALMOTION

# Series MY3M

# **Model Selection**

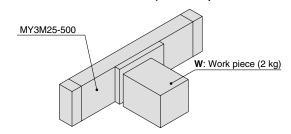
The following are steps for selecting the MY3 series which is best suited to your application.

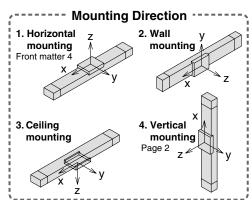
#### **Calculation of the Guide Load Factor**

#### 1 Operating Conditions

Cylinder  $\cdots$  MY3M25-500 Average operating speed 0a  $\cdots$  300 mm/s Mounting direction  $\cdots$  Wall mounting

Cushion ...... Air cushion ( $\delta$  = 1/100)

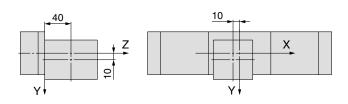




Refer to the pages mentioned above for actual examples of calculation for each orientation.

\* For ceiling mounting, refer to Best Pneumatics No. 2, page 998.

#### 2 Load Blocking



#### **Work Piece Weight and Centre of Gravity**

Work piece no.	Weight (m)	Centre of gravity				
		X-axis	Y-axis	Z-axis		
W	2 kg	10 mm	10 mm	40 mm		

#### 3 Calculation of the Load Factor for Static Load

m3: Weight

**m**<sub>3</sub> max (from ① of graph MY3M/m<sub>3</sub>) = 5.33 (kg) .....

Load factor  $\alpha_1 = m_3 / m_3 max = 2/5.33 = 0.38$ 

M2: Moment

 $M_2$  max (from ② of graph MY3M/M<sub>2</sub>) = 6 (N·m).....

 $M_2 = m_3 \times g \times Z = 2 \times 9.8 \times 40 \times 10^{-3} = 0.78 \text{ (N·m)}$ 

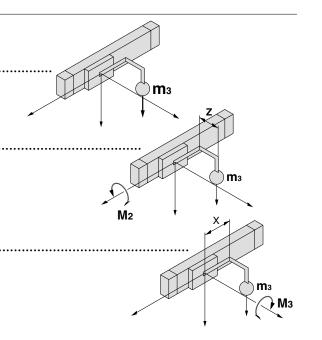
Load factor  $\alpha_2 = M_2/M_2 \text{ max} = 0.78/6 = 0.13$ 

M3: Moment

**M**<sub>3</sub> max (from  $\odot$  of graph MY3M/ $M_3$ ) = 2.67 (N·m).....

 $M_3 = m_3 \times g \times X = 2 \times 9.8 \times 10 \times 10^{-3} = 0.2 \text{ (N·m)}$ 

Load factor  $\alpha_3 = M_3/M_3 \text{ max} = 0.2/2.67 = 0.07$ 



#### Calculation of the Guide Load Factor

#### 4 Calculation of the Load Factor for Dynamic Moment

#### **Equivalent load FE at impact**

$$\mathbf{F}_{E} = 1.4 \text{Va} \times \delta \times \mathbf{m} \times \mathbf{g} = 1.4 \times 300 \times \frac{1}{100} \times 2 \times 9.8 = 82.38 \text{ (N)}$$

M<sub>1E</sub>: Moment

**M**<sub>1E</sub> max (from 4) of graph MY3M/M<sub>1</sub> where 1.41a = 420 mm/s) = 7.62 (N·m) ·······

$$\mathbf{M}_{1E} = \frac{1}{3} \times \mathbf{F}_{E} \times \mathbf{Z} = \frac{1}{3} \times 82.38 \times 40 \times 10^{-3} = 1.10 \text{ (N·m)}$$

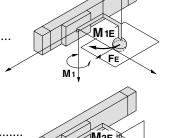
Load factor  $0.4 = M_{1E} / M_{1E} max = 1.10 / 7.62 = 0.14$ 

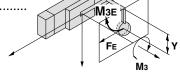
**М**з**E**: Moment

M3E max (from  $\odot$  graph of MY3M/ $\mathbf{M}$ 3 where 1.4 $\mathbf{V}$ a = 420 mm/s) = 1.90 (N·m) .....

**M**<sub>3E</sub> = 
$$\frac{1}{3}$$
 x **F**<sub>E</sub> x **Y** =  $\frac{1}{3}$  x 82.38 x 10 x 10<sup>-3</sup> = 0.27 (N·m)

Load factor  $\alpha = M_{3E} / M_{3E} = 0.27 / 1.90 = 0.14$ 





#### 5 Sum and Examination of the Guide Load Factors

$$\Sigma\alpha = 0.1 + 0.2 + 0.3 + 0.4 + 0.5 = 0.87 \le 1$$

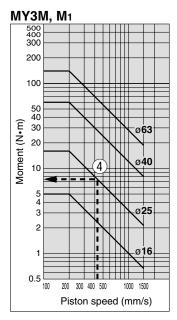
The above calculation is within the allowable value, and therefore the selected model can be used. Select a shock absorber separately.

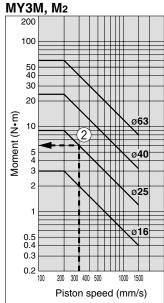
In an actual calculation, when the sum of the guide load factors  $\Sigma \alpha$  in the formula above is more than 1, consider decreasing the speed, increasing the bore size, or changing the product series. This calculation can be easily made using the "SMC Pneumatic CAD System".

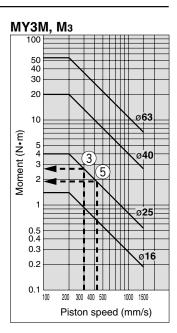
#### **Load Weight**

# MY3M, m<sub>3</sub> 100 50 40 30 20 (B) tube of the control of the contr

#### Allowable Moment





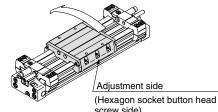


#### Maximum Allowable Moment / Maximum Allowable Load

Model	Bore size	Maximum a	llowable mo	ment (N•m)	Maximum allowable load (kg)			
iviodei	(mm)	mm) M1 M2 M3		m1 m2		<b>m</b> 3		
	16	5	3	1.4	18	14	3	
МУЗМ	25	16	9	4	38	36	8	
IVI Y SIVI	40	60	24	20	84	81	20	
	63	140	60	54	180	163	40	

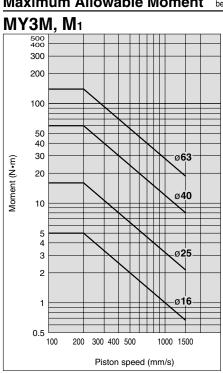
\* We recommend that the static M2 moment direction should be as illustrated. Also, when using the product in a wall mount application (m3 applied), we recommend that the mounting orientation of the adjustment side (hexagon socket head button bolt side) should be in the upper position.

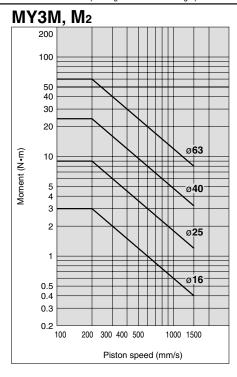
#### Recommended direction of applying M2 moment

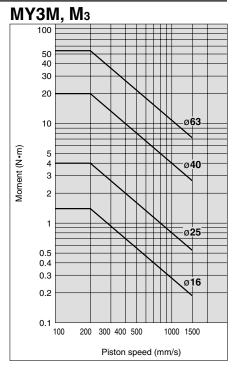


screw side)

Select the moment from within the range of operating limits shown in the graphs. Note that the maximum allowable load value may sometimes Maximum Allowable Moment be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable load for the selected conditions.

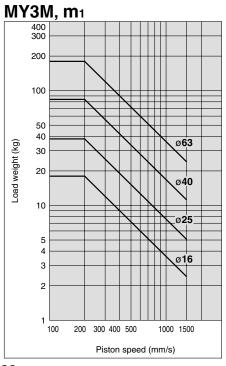


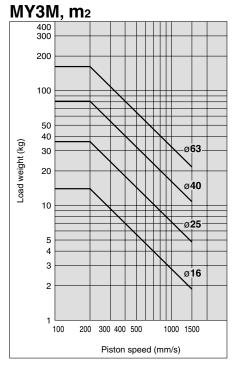


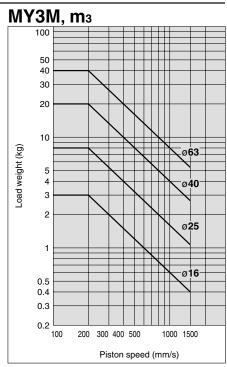


#### **Maximum Allowable Load**

Select the load from within the range of limits shown in the graphs. Note that the maximum allowable moment value may sometimes be exceeded even within the operating limits shown in the graphs. Therefore, also check the allowable moment for the selected conditions.



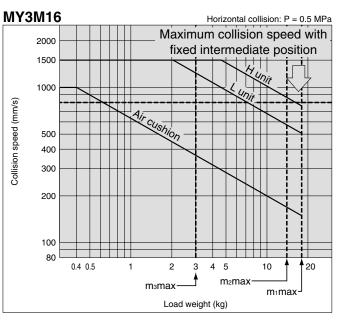


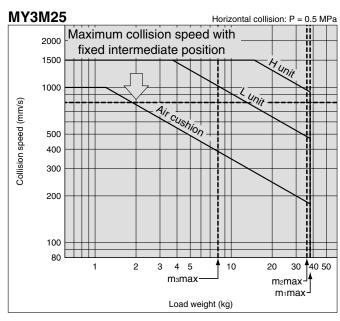


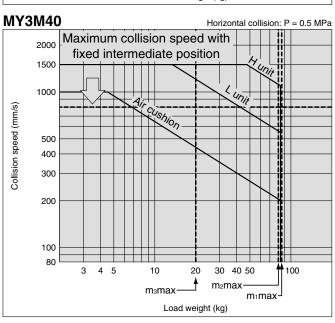


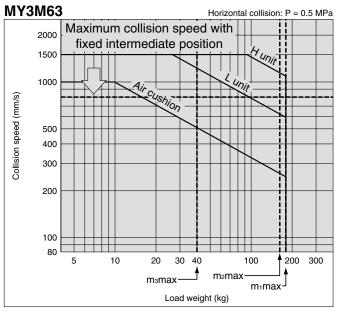
#### **Cushion Capacity**

#### **Absorption Capacity of Air Cushion and Stroke Adjustment Unit**









#### **Air Cushion Stroke**

Unit: mm

Bore size (mm)	Cushion stroke
16	13
25	18
40	25
63	30

#### Cushion Capacity

#### Absorption Capacity of Air Cushion and Stroke Adjustment Unit

#### Calculation of Absorbed Energy for Stroke

Adjustment Unit with Built-in Shock Absorber Unit: N.m.

rujustinis it s	Adjustment Sint With Bant in Shook Absorber Olik. Will						
	Horizontal	Vertical (Downward)	Vertical (Upward)				
Type of collision	₩ - S - V V V V V V V V V V V V V V -	U m	s + m				
Kinetic energy <b>E</b> 1		$\frac{1}{2}$ m· $v^2$					
Thrust energy <b>E</b> 2	F∙s	F•s + m•g•s	F•s - m•g•s				
Absorbed energy <b>E</b>	E1 + E2						

#### Stroke Adjustment Unit **Fine Stroke Adjustment Range**

Unit: mm

Bore size (mm)	Fine stroke adjustment range
16	0 to -10
25	0 to -12
40	0 to -16
63	0 to -24

Note) The maximum operating speed will differ when the stroke adjustment unit is used outside the maximum fine stroke adjustment range (with reference to the fixed stroke end), such as at a fixed intermediate position (X416, X417). (Refer to the graph on page 29.)

#### Symbols

- $\dot{\upsilon}$ : Speed of impacting object (m/s)
- m: Weight of impacting object (kg)
- F: Cylinder thrust (N)
- g: Gravitational acceleration (9.8 m/s2)
- s: Shock absorber stroke (m)

Note) The speed of the impacting object is measured at the time of collision with the shock absorber.

#### **Stroke Adjustment**

#### <Stroke adjustment of the adjustment bolt>

Loosen the lock nut for the adjustment bolt, adjust the stroke on the head cover side with a hexagon wrench, and secure with a lock nut.

#### <Stroke adjustment of the shock absorber>

Loosen the fixing bolts on the shock absorber side and rotate the shock absorber for stroke adjustment. Tighten the fixing bolts to secure the shock absorber. Use caution not to overtighten the fixing bolts.

(Refer to "Stroke Adjustment Unit Tightening Torque for Fixing Bolts.")

#### Stroke Adjustment Unit

Tightening Torque for Fixing Bolts

rightening relique for rixing Delte						
Bore size (mm)	Unit	Tightening torque				
16	L	0.7				
10	Н	0.7				
25	L	2.5				
20	Н	3.5				
40	L	10.0				
40	Н	13.8				
60	L	07.5				
63	Н	27.5				

#### Shock Absorber

<b>Tightening</b>	Torqu	e for	Fixing	Rolte
rigintenning	ioiqu	e ioi	IIAIIIG	DUILO

ι	Jnit:	N·n
•	mil.	14.11

Unit: N.m.

<u> </u>		
Bore size (mm)	Unit	Tightening torque
16	L	0.6
10	Н	0.0
25	L	1.5
25	Н	1.5
40	L	0.0
40	Н	3.0
co.	L	5.0
63	Н	5.0

#### **⚠** Caution

#### 1. Use caution not to have your hands caught in the unit.

When using a cylinder with stroke adjustment unit, the space between the slide table (slider) and the stroke adjustment unit is very narrow. Care should be taken to avoid the danger of hands being caught in this small space. Install a protective cover to prevent the risk of accidents to the human body.

#### 

#### 2. The stroke adjustment unit may interfere with the mounting bolt when mounting the cylinder on the equipment.

Loosen the unit fixing bolt and dislocate the stroke adjustment unit before mounting the cylinder. After fixing the cylinder, move the stroke adjustment unit back to the desired location and tighten the unit fixing bolt.

Use caution not to overtighten the fixing bolts.

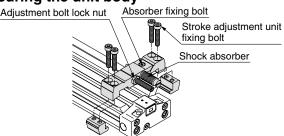
(Refer to "Stroke Adjustment Unit Tightening Torque for Fixing Bolts".)

3. When using the adjust bolt to perform stroke adjustment, fix the adjust bolt so that it is on the same side as the shock absorber.

Fix the adjust bolt on the same side as the shock absorber that was used for stroke adjustment.

If the shock absorber's stopper side and the front end of the adjust bolt are not on the same side, the slide table stopping position becomes unstable, and durability may drop.

#### 4. Securing the unit body



Tighten the four unit fixing bolts equally to secure the unit

5. Do not fix and use the stroke adjustment unit

at an intermediate position.

If the stroke adjustment unit is fixed at an intermediate position, an error may result depending on the collision energy. In that case, the use of the holder mounting bracket for adjustment is recommended. It is provided with the "-X416" or "-X417" made-to-order specification. For other lengths, please consult with SMC

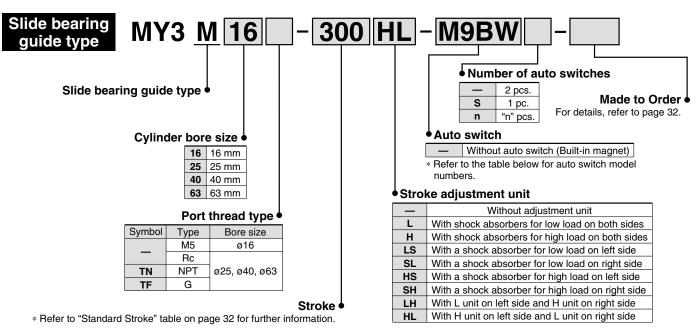
Refer to "Stroke Adjustment Unit Tightening Torque for Fixing" Bolts.")

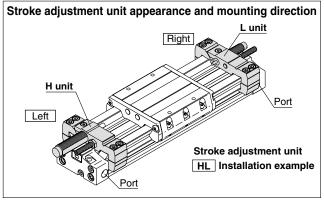
If the stroke adjustment unit is fixed at an intermediate position, the energy absorption capacity may be different. For this reason, refer to the maximum absorbed energy listed above, and use the adjustment unit within the allowable absorption capacity.



# Mechanically Tonted Rodless Cylinder Slide bearing guide type Series MY3M Ø16, Ø25, Ø40, Ø63

#### How to Order





\* Solid state auto switches marked with a "O" symbol are produced upon receipt of order.

#### Applicable Auto Switches/ Refer to Best Pneumatics No. 2, pages 1263 to 1371 for further information on auto switches.

O)		Flootrical	ig	\\/inima	L	oad volta	ge	Auto swit	ch model	Lead	wire I	engtl	ո (m)	Pre-wired											
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5	1 (M)	3 (L)	5 (Z)	connector	Applica	ble load									
				3-wire (NPN)		5 V. 12 V		M9NV	M9N	•	•	•	0	0	IC circuit										
e e				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	•	0	0	ic circuit										
id state witch		Grommet	Yes	2-wire	<del></del>	վ	24 V	24 V 12 V 5 V, 12 V	24 V	24 V	24 V	24 V	24 V	24 V	12 V		M9BV	M9B	•	•	•	0	0	_	Relay,
Solid	Diagnostic indication	aronninet	169	3-wire (NPN)											E V 10 V	_	M9NWV	M9NW	•	•	•	0	0	IC circuit	PLC
တြိ	(2-colour indication)			3-wire (PNP)					5 V, 12 V		M9PWV	M9PW	•	•	•	0	0	ic circuit							
	(2-colour indication)			2-wire		12 V		M9BWV	M9BW	•	•	•	0	0	_										
Reed switch		Grommet	Yes	3-wire (NPN equiv.)	_	5 V	_	A96V	A96	•	-	•	_	_	IC circuit	_									
Re Swi		Gronnet		2-wire	24 V	12 V	100 V	A93V	A93	•	_	•	_	_	_	Relay,									
			No	∠-wire	24 V	12 V	100 V or less	A90V	A90	•	<b>—</b>	•	_	_	IC circuit	PLC									

\* Lead wire length symbols: 0.5 m .....-1 m ..... M

(Example) M9NW (Example) M9NWM

(Example) M9NWL

3 m ..... L 5 m ..... Z (Example) M9NWZ



<sup>\*</sup> Refer to page 38 for further details on other applicable auto switches that are not listed above.

<sup>\*</sup> Refer to Best Pneumatics No. 2, pages 1328 and 1329 for the details of auto switches with a pre-wired connector.

<sup>\*</sup> Auto switches are shipped together, but not assembled.

#### **ALMOTION**



#### **Specifications**

Bore size (mm)	16	25	40	63				
Fluid	Air							
Action	Double acting							
Operating pressure range	0.15 to 0.7 MPa							
Proof pressure	1.05 MPa							
Ambient and fluid temperature	5 to 60°C							
Cushion	Air cushion							
Lubrication	Not required (Non-lube)							
Stroke length tolerance	1000 mm or less +1.8, From 1001 mm+2.8							
Port size (Rc, NPT, G)	M5 x 0.8	1/8	1/4	3/8				

#### **Piston Speed**

Bore size (mm)	16	25	40	63
Without stroke adjustment unit		80 to 10	00 mm/s	
Stroke adjustment unit (L and H unit)	ent unit (L and H unit) 80 to 1500 mm/s			
* External shock absorber		80 to 15	00 mm/s	

- \* When the RB series is used, operate at a piston speed that will not exceed the absorption capacity of the air cushion and stroke adjustment unit
- \* Because of its structure, the fluctuation of this cylinder's operating speed is greater than rod type cylinders. For applications that require constant speed, select an applicable equipment for the level of demand.

#### Standard Stroke

Bore Size (mm)	Standard Stroke (mm)*	Max. manufacturable stroke (mm)
16, 25 40, 63	100, 200, 300, 400, 500, 600 700, 800,900, 1000, 1200 1400, 1600, 1800, 2000	3000

<sup>\*</sup> Strokes are manufacturable in 1 mm increments, up to the maximum stroke.

However, when exceeding 2000 mm stroke, add "-XB11" to the end of the model number. Refer to "Made to Order" on page 40.

#### **Stroke Adjustment Unit Specifications**

Bore size (mm)	1	6	2	5	4	0	63		
Unit symbol	L	Н	L	Н	L	Н	L	Н	
Shock absorber model	RB0806 RB1007		RB1007 RB1412		RB1412	RB2015	RB2015	RB2725	
Shock absorber soft type Series RJ (-XB22) model	RJ0806H RJ1007H		RJ1007H RJ1412H		RJ1412H	_	_	_	
Fine stroke adjustment range (mm)	0 to	-10	0 to	-12	0 to	-16	0 to	-24	

#### Made to Order

#### Made to Order (For details, refer to pages 40 to 44.)

	<u> </u>
Symbol	Specification
-XB11	Long stroke type
-XB22	Shock absorber soft type Series RJ type
-X168	Helical insert thread
-X416	Holder mounting bracket I
-X417	Holder mounting bracket ∏

#### **Shock Absorber Specifications**

Mo	del	RB 0806	RB 1007	RB 1412	RB 2015	RB 2725				
Max. energy a	absorption (J)	2.9	5.9	19.6	58.8	147				
Stroke abso	orption (mm)	6	7	12	15	25				
Max. collision	speed (mm/s)		1500							
Max. operating fre	quency (cycle/min)	80	70	45	25	10				
Spring	Extended	1.96	4.22	6.86	8.34	8.83				
force (N)	Compressed	4.22	6.86	15.98	20.50	20.01				
Operating tempe	erature range (°C)	5 to 60								

Note) The shock absorber service life is different from that of the MY3M cylinders depending on the operating conditions. Allowable operating cycle under the specifications set in this catalog is shown below.

1.2 million times RB08□□ 2 million times RB10□□ to RB2725

Note) Specified service life (suitable replacement period) is the value at room temperature (20 to 25°C). The period may vary depending on the temperature and other conditions. In some cases the absorber may need to be replaced before the allowable operating cycle above.





# Mechanically Jointed Rodless Cylinders Series MY3M

#### **Theoretical Output**

								Unit: N				
Bore size	Piston area		Operating pressure (MPa)									
(mm)	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7	0.8				
16	200	40	60	80	100	120	140	160				
25	490	98	147	196	245	294	343	392				
40	1256	251	377	502	628	754	879	1005				
63	3115	623	934	1246	1557	1869	2180	2492				

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

#### Weight

					Unit: kg			
Model	Bore size	Basic	Additional weight	Stroke adjustment unit weight (per unit)				
Model	(mm)	weight	per 50 mm stroke	L unit weight	H unit weight			
	16	0.29	0.08	0.05	0.06			
MY3M	25	0.90	0.21	0.12	0.17			
IVI Y SIVI	40	3.03	0.31	0.34	0.43			
	63	8.63	0.68	0.69	0.91			

Calculation method/Example: MY3M25-400H

Basic weight ..... 0.90 kg Cylinder stroke ..... 400 st

Additional weight  $\cdots$  0.21/50 st  $0.90 + 0.21 \times 400 \div 50 + 0.17 \times 2 \cong 2.92 \text{ kg}$ 

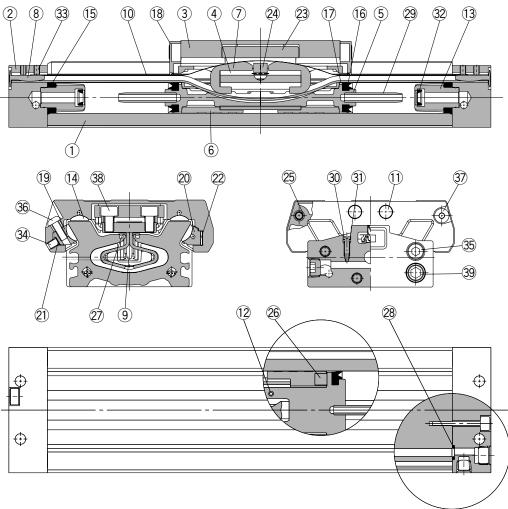
H unit weight .....0.17 kg

#### **Option/Stroke Adjustment Unit Model**

Model	Unit	Bore size (mm)	16	25	40	63
	Lumit	Left	MY3M-A16L1	MY3M-A25L1	MY3M-A40L1	MY3M-A63L1
MY3M	L unit	Right	MY3M-A16L2	MY3M-A25L2	MY3M-A40L2	MY3M-A63L2
IVITSIVI	I I m i h	Left	MY3M-A16H1	MY3M-A25H1	MY3M-A40H1	MY3M-A63H1
	H unit	Right	MY3M-A16H2	MY3M-A25H2	MY3M-A40H2	MY3M-A63H2

#### **Construction**

#### **MY3M**



#### **Component Parts**

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodised
2	Head cover	Aluminum alloy	Hard anodised
3	Slide table	Aluminum alloy	Hard anodised
4	Piston yoke	Stainless steel	
5	Piston	Aluminum alloy	Chromated
6	Wear ring	Polyacetal	
7	Belt separator	Polyacetal	
8	Belt clamp	Polybutylene terephthalate	
11	Stopper	Carbon steel	Nickel plated
12	Spring pin	Carbon tool steel	
13	Cushion boss	Aluminum alloy	Chromated
14	Bearing	Polyacetal	
17	Inner wiper	Special resin	
18	End cover	Polyamide	
19	Adjust arm A	Aluminum alloy	Chromated
20	Adjust arm B	Aluminum alloy	Chromated

No.	Description	Material	Note
21	Backup spring	Stainless steel	
22	Bearing adjustment rubber	NBR	
23	Coupler body	Aluminum alloy	Hard anodised
24	Coupler pin	Carbon steel	Electroless nickel plated
25	Spacer	Stainless steel	
26	Magnet		
27	Seal magnet	Rubber magnet	
29	Cushion ring	Brass	
30	Cushion needle	Rolled steel	Nickel plated
33	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
34	Hexagon socket head set screw	Chrome molybdenum steel	Nickel plated
35	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
36	Hexagon socket button head screw	Chrome molybdenum steel	Nickel plated
37	Hexagon socket button head screw	Chrome molybdenum steel	Nickel plated
38	Hexagon socket head cap screw	Chrome molybdenum steel	Nickel plated
39	Hexagon socket head plug	Carbon steel	Nickel plated

#### **Replacement Parts/Seal**

			-				
No.	Description	Material	Qty.	MY3M16	MY3M25	MY3M40	MY3M63
9	Seal belt	Polyamide	1	MY3B16-16A-Stroke	MY3B25-16A-Stroke	MY3B40-16A-Stroke	MY3B63-16A-Stroke
10	Dust seal band	Stainless steel	1	MY3B16-16B-Stroke	MY3B25-16B-Stroke	MY3B40-16B-Stroke	MY3B63-16B-Stroke
15	Tubing gasket	NBR	2	RMB-16	RMB-25	RMB-40	RMB-63
16	Piston seal	NBR	2	RMY-16	RMY-25	RMY-40	RMY-63
28	O-ring	NBR	4	ø6.2 x ø3 x ø1.6	C-5	ø10.5 x ø8.5 x ø1	C-14
31	O-ring	NBR	2	ø4 x ø1.8 x ø1.1	ø4 x ø1.8 x ø1.1	ø7.15 x ø3.75 x ø1.7	ø8.3 x ø4.5 x ø1.9
32	Cushion seal	NBR	2	MCS-3	MCS-5	RCS-8	RCS-12

<sup>\*</sup> Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

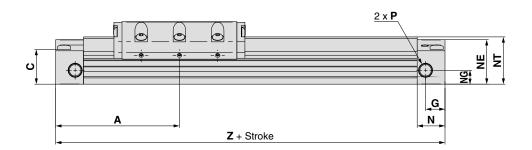
<sup>\*</sup> For instructions on how to replace replacement parts/seals, refer to the operation manual.

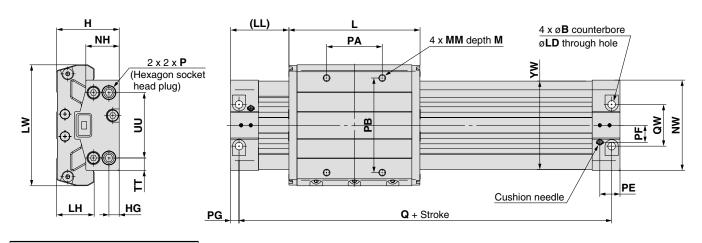
## Mechanically Jointed Rodless Cylinders Series MY3M

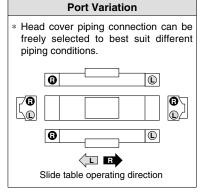
# Slide Bearing Guide Type: $\emptyset 16$ , $\emptyset 25$ , $\emptyset 40$ , $\emptyset 63$

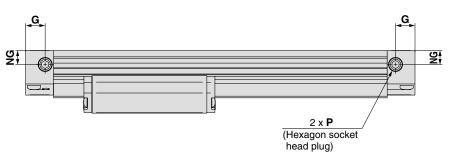
MY3M Bore size — Stroke

\* Refer to "Specific Product Precautions" on front matter 7 for mounting.









																(mm)
Model	Α	В	С	G	Н	HG	L	LD	LH	LL	LW	M	MM	N	NE	NG
MY3M16	61	6	18	9.5	33	5	65	3.5	20.5	28.5	64	6	M4 x 0.7	13.5	22.5	8
MY3M25	89	9.5	25	14	45	7.4	95	5.5	27	41.5	87	10	M5 x 0.8	20	32	10
MY3M40	138	14	38	18	63	12	160	8.6	35	58	124	13	M6 x 1.0	27	46	15
MY3M63	178	17	60	20.5	93	16.5	220	11	46	68	176	15	M10 x 1.5	31	70	29

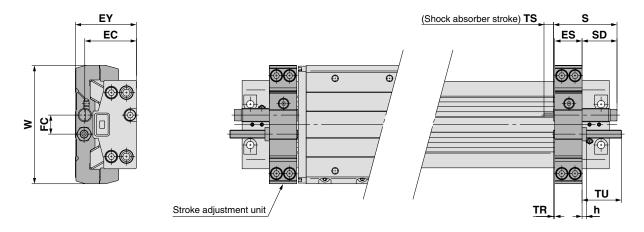
Model	NH	NT	NW	P	PA	PB	PE	PF	PG	Q	QW	TT	UU	YW	Z
MY3M16	17.2	24	43	M5 x 0.8	28	48	9.7	8.5	4	114	19	6.5	30	44.6	122
MY3M25	24	34	65	Rc, NPT, G1/8	40	68	14.5	12.2	6	166	30	9	47	63.6	178
MY3M40	37	49	94	Rc, NPT, G1/4	100	100	19.5	16.5	8.5	259	40	14	66	93.6	276
MY3M63	58	76	139	Rc, NPT, G3/8	130	150	23.5	27.5	10	336	64	20	99	138	356

# Slide Bearing Guide Type: Ø16, Ø25, Ø40, Ø63

#### Stroke adjustment unit

Low load shock absorber + Adjustment bolt

MY3M Bore size - Stroke L

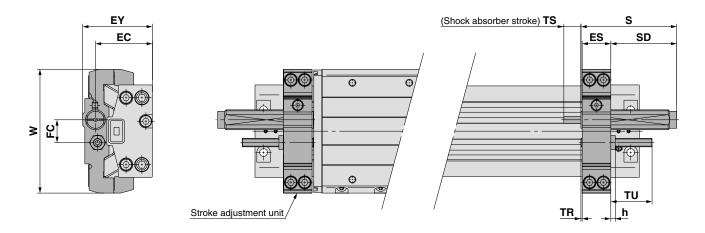


												(11111)
Applicable cylinder	ES	EC	EY	FC	h	S	SD	TS	TR	TU	W	Shock absorber model
MY3M16	14.1	27.5	32.5	9	2.4	40.8	25.8	6	0.9	25	64	RB0806
MY3M25	20.1	38	44.5	14	3.6	46.7	25.2	7	1.4	28.5	87	RB1007
MY3M40	30.1	54	62.5	24	5	67.3	36.3	12	0.9	39	124	RB1412
MY3M63	36.1	81	92.5	32	6	73.2	36.2	15	0.9	43	176	RB2015

Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to front matter 6 for details.

#### Heavy-loaded shock absorber + Adjustment bolt

MY3M Bore size - Stroke H



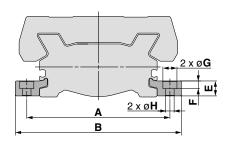
												(mm)
Applicable cylinder	ES	EC	EY	FC	h	S	SD	TS	TR	TU	W	Shock absorber model
MY3M16	14.1	28.5	34.5	11	2.4	46.7	31.7	7	0.9	25	64	RB1007
MY3M25	20.1	40	49	16	3.6	67.3	45.8	12	1.4	28.5	87	RB1412
MY3M40	30.1	57	69	26	5	73.2	42.2	15	0.9	39	124	RB2015
MY3M63	36.1	84.5	100	32	6	99	62	25	0.9	43	176	RB2725

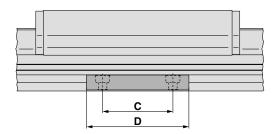
Note) When the stroke adjustment unit is used, the fitting type, which can be connected with the port on the body front and the back, will be limited. Refer to front matter 6 for details.

## Mechanically Jointed Rodless Cylinders Series MY3M

#### Side Support

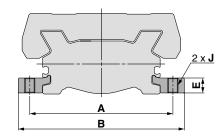
#### Side support A MY-S□A

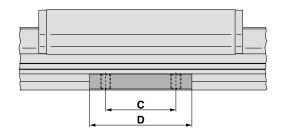




#### Side support B

MY-S□B



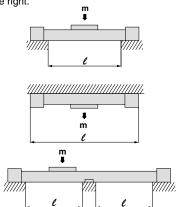


										(mm)
Model	Applicable cylinder	Α	В	С	D	E	F	G	Н	J
MY-S16 A	MY3M16	53	63.6	15	26	4.9	3	6.5	3.4	M4 x 0.7
MY-S25 A	MY3M25	77	91	35	50	8	5	9.5	5.5	M6 x 1
MY-S32 A	MY3M40	112	130	45	64	11.7	6	11	6.6	M8 x 1.25
MY-S40 A	MY3M63	160	182	55	80	14.8	8.5	14	9	M10 x 1.5

Note) A set of side supports consists of a left support and a right support.

#### **Guide for Using Side Support**

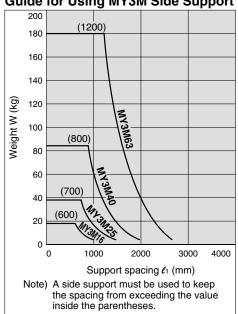
For long stroke operation, the cylinder tube may be deflected depending on its own weight and the load weight. In such a case, use a side support in the middle section. The spacing  $(\ell)$  of the support must be no more than the values shown in the graph on the right.



### 

- 1) If the cylinder mounting surfaces are not measured accurately, using a side support may cause poor operation. Therefore, be sure to level the cylinder tube when mounting. Also, for long stroke operation involving vibration and impact, the use of a side support is recommended even if the spacing value is within the allowable limits shown in the graph.
- ② Support brackets are not for mounting; use them solely for providing support.

#### **Guide for Using MY3M Side Support**

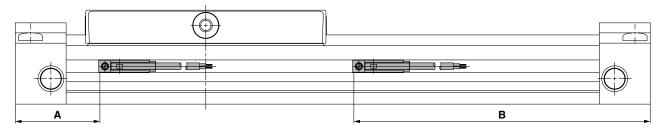




#### Series MY3

# **Auto Switch Specifications**

#### Auto Switch Proper Mounting Position (at Stroke End Detection)



#### **Auto Switch Proper Mounting Position**

WITOA				(111111)	
Auto switch model	D-M9 D-M9 D-M9 D-M9	□V	D-A9□ D-A9□V		
Bore size	Α	В	Α	В	
16	26	84	22	88	
20	26	102	22	106	
25	33	117	29	121	
32	40.5	152.5	36.5	156.5	
40	46.5	193.5	42.5	197.5	
50	47	227	43	231	
63	57.5	262.5	53.5	266.5	

Note) The values in the table indicate the position of the auto switch's front end. Adjust the auto switch after confirming the operating conditions in the actual setting.

#### MY3B/MY3M

(mm)

Auto switch model	D-M9 D-M9 D-M9 D-M9	□V □W	D-A9□ D-A9□V		
Bore size	Α	В	Α	В	
16	32	90	28	94	
20	36	112	32	116	
25	47	131	43	135	
32	56.5	168.5	52.5	172.5	
40	64.5	211.5	60.5	215.5	
50	65	245	61	249	
63	75.5	280.5	71.5	284.5	

#### Operating Range

							(mm)		
Auto switch model	Bore size								
Auto switch model	16	20	25	32	40	50	63		
D-M9□/M9□V D-M9□W/M9□WV	3.5	5	6	6.5	8	8	8		
D-A9□/A9□V	6.5	9.5	10.5	12	15	13.5	14		

\* Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (Assuming approximately ±30% dispersion.) It may vary substantially depending on an ambient environment.

#### Auto Switch Mounting

When mounting an auto switch, first hold the switch spacer with your fingers and push it into the groove. Confirm that it is aligned evenly within the groove and adjust the position if necessary. Then, insert the auto switch into the groove and slide it into the spacer.

After deciding on the mounting position within the groove, slip in the mounting screw, which is included, and tighten it, using a flat head

watchmaker's screw driver.

Switch spacer (BMY3-016) Switch mounting screw (Accessory for switch) (M2.5 x 4 ℓ) Flat head watchmaker's screw driver (Not included)

Note) Use a watchmaker's screw driver with a handle diameter of 5 to 6 mm to fasten the auto switch mounting

The tightening torque should be approximately 0.1 to 0.15 N·m.

The guideline is a 90° rotation after the fastening is felt.

Switch Spacer (mm) Applicable bore size (mm) 32 40 63 BMY3-016

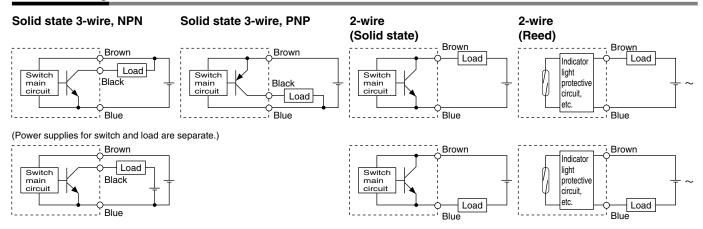
Besides the models listed in How to Order, the following auto switches are applicable.

- \* For solid state auto switches, auto switches with a pre-wired connector are also available. Refer to Best Pneumatics No. 2, pages 1328 and 1329 for details.
- \* Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H types) are also available. Refer to Best Pneumatics No. 2, page 1290 for details.

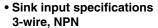
#### **ALMOTION**

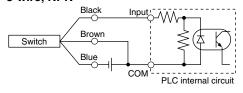
# **Prior to Use Auto Switch Connections and Examples**

#### **Basic Wiring**

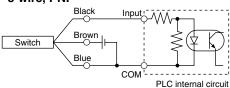


#### Examples of Connection to PLC (Programmable Logic Controller)

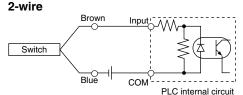


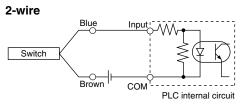


 Source input specifications 3-wire, PNP



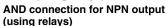
Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

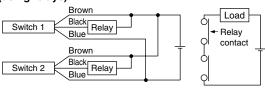




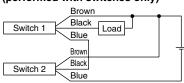
#### Examples of AND (Series) and OR (Parallel) Connection

#### • 3-wire (using relays)

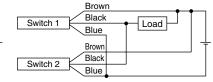




#### AND connection for NPN output (performed with switches only)

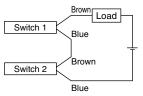


#### **OR connection for NPN output**



The indicator light illuminates when the two switches are in the ON state.

#### 2-wire with 2-switch AND connection

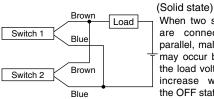


When two switches are connected in series, a load may malfunction because the load voltage will decline when in the ON state. The indicator lights will light when both switches are in the ON state.

Load voltage at ON = Power supply voltage Internal voltage drop × 2 pcs.  $= 24 \text{ V} - 4 \text{ V} \times 2 \text{ pcs.}$ = 16 V

Example: Power supply is 24 VDC Internal voltage drop in switch is 4 V.

#### 2-wire with 2-switch OR connection



When two switches are connected in parallel, malfunction may occur because the load voltage will increase when in the OFF state.

Load voltage at OFF = Leakage current  $\times$  2 pcs.  $\times$ Load impedance = 1 mA  $\times$  2 pcs.  $\times$  3 k $\Omega$ = 6 V

Example: Load impedance is  $3 \text{ k}\Omega$ . Leakage current from switch is 1 mA.

#### (Reed)

Because there is no current leakage, the load voltage will not increase when turned OFF However, depending on the number of switches in the ON state, the indicator lights may sometimes grow dim or not light up because of the dispersion and reduction of the current flowing to the switches





## Series MY3 **Made to Order Specifications 1**



Please contact SMC for detailed dimensions, specifications and delivery lead times.

#### Applicable type

Cylinder model	Category/Type	Long stroke	Shock absorber soft type installed	Helical insert thread	Holder mounting bracket	Copper-free
		XB11	XB22	X168	X416·X417	20-
МҮЗА	Basic short type	•	_	•	_	•
MY3B	Basic standard type	•	•	•	•	•
MY3M	Slide bearing type	•	•	•	•	•

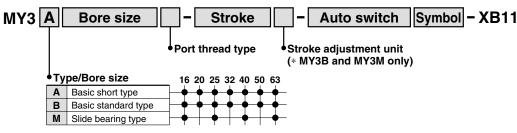
#### Long Stroke

-XB11

Available with long strokes exceeding the standard strokes.

The stroke can be set in 1 mm increments.

■ Stroke range: 2001 to 3000 mm

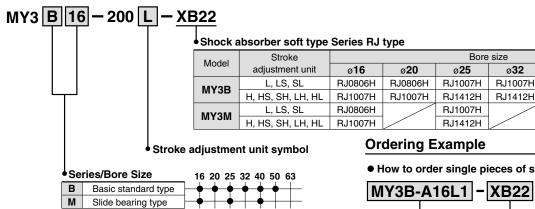


Example) MY3A40-2700-M9B-XB11

#### **Shock Absorber Soft Type Series RJ Type**

-XB22

The standard cylinder has been equipped with shock absorber soft type Series RJ type to enable soft stopping at the stroke end.



\* For details on shock absorber soft type Series RJ, refer to the catalog (CAT.ES20-200).

#### • How to order single pieces of stroke adjustment unit

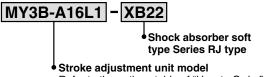
ø40

RJ1412H

**RJ1412H** 

ø**50** 

RJ1412H



Refer to the options table of "How to Order". MY3B→page 15, MY3M→page 33

#### **Absorption Capacity of Stroke Adjustment Unit**

#### **MY3B16** Maximum collision speed (H) with fixed intermediate position H unit Collision speed (mm/s) 1000 unit of horizontal 500 Maximum collision speed (L) rtical upward with fixed intermediate position In the case 200 of vertical downward impact 0.2 0.3 0.4 4 10 m<sub>3</sub>max \_<sup>♣</sup>m₁max m<sub>2</sub>max Load weight (kg)

#### **MY3B20** Maximum collision speed (H) with fixed intermediate position H unit 1000 In the case of horizontal/ vertical upward 500 impact Maximum collision speed (L) with fixed intermediate position 300 In the case 200 of vertical downward impact 0.2 0.3 0.4 3 m<sub>3</sub>max m<sub>2</sub>max m<sub>1</sub>max Load weight (kg)

#### **ALMOTION**

# Series MY3 Made to Order Specifications 2

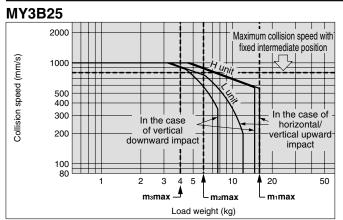


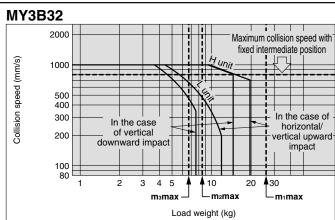
Please contact SMC for detailed dimensions, specifications and delivery lead times.

#### 2 Shock Absorber Soft Type Series RJ Type

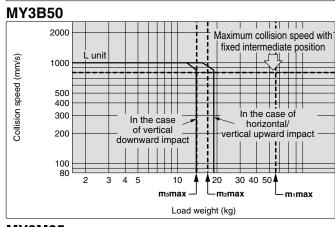
-XB22

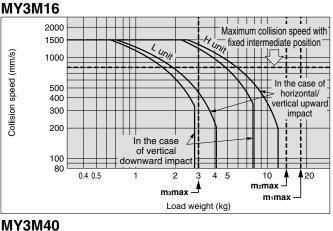
#### **Absorption Capacity of Stroke Adjustment Unit**

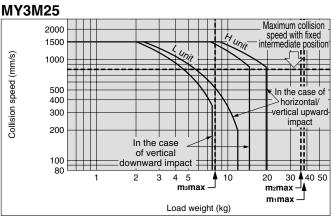


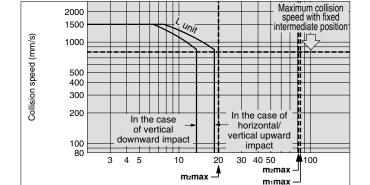


#### **MY3B40** Maximum collision speed with fixed intermediate position Collision speed (mm/s) 1000 500 300 In the case horizontal/ of vertical ertical upward downward impact 80 30 10 40 Load weight (kg)









Load weight (kg)



# Series MY3 Made to Order Specification 3

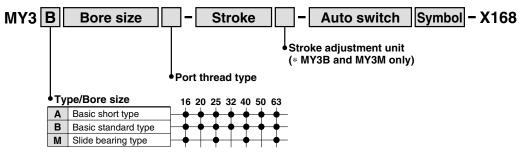


Please contact SMC for detailed dimensions, specifications and delivery lead times.

#### 3 Helical Insert Threads

-X168

The mounting threads of the slider are changed to helical insert threads. The thread size is the same as standard.



Example) MY3B16-300L-M9B-X168

4 Holder Mounting Bracket ..... 1, 2

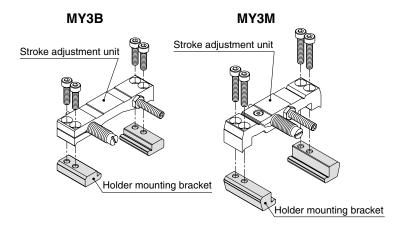
-X416/X417

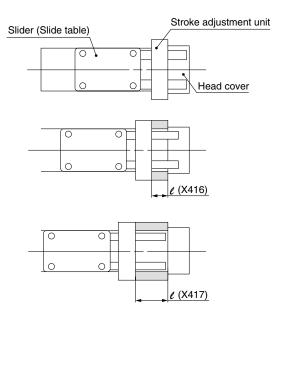
Holder mounting brackets are used to fasten the stroke adjustment unit at an intermediate stroke position. Holder mounting bracket 1 ......... -X417

#### Fine Stroke Adjustment Range

(Treated as a special order when exceeding the adjustment ranges shown below.) Unit: mm

Bore	-X	<b>416</b> (one side)	<b>-X417</b> (one side)			
size Spacer Length ( $\ell$ )		Adjustment range	Spacer	Adjustment range		
		MY3B/MY3M	Length (e)	MY3B/MY3M		
16, 20	10	−10 to −20	20	-20 to -30		
25, 32	12	−12 to −24	24	−24 to −36		
40, 50	<b>40, 50</b> 16 -16 to		32	−32 to −48		
63	24	24 -24 to -48		−48 to −72		



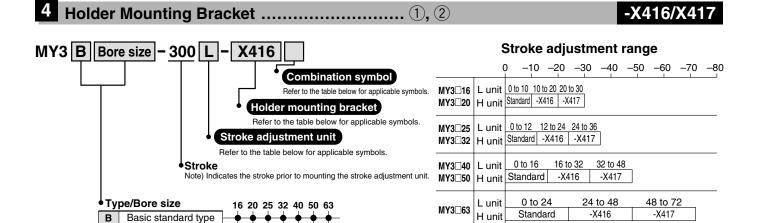




# Series MY3 Made to Order Specification 4



Please contact SMC for detailed dimensions, specifications and delivery lead times.



Stroke adjustment	Holder	Suffix	Mounting pcs.		O - malain ati an ala - aninti an
unit	mounting bracket	Sullix	X416	X417	Combination description
L, H, LS, SL, HS, SH		_	1		X416 on one side * Note 2)
L, H		W	2		X416 on both sides
<b>∟</b> , ⊓		Z	1	1	X416 on left side, X417 on the other side * Note 2)
	X416	L	1		X416 on L unit side
		Н	1		X416 on H unit side
LH, HL		LZ	1	1	X416 on L unit side, X417 on the other side
		HZ	1	1	X416 on H unit side, X417 on the other side
L, H, LS, SL, HS, SH				1	X417 on one side * Note 2)
L, H	X417	W		2	X417 on both sides
LH, HL	7417	L		1	X417 on L unit side
L11, 11L		Н		1	X417 on H unit side

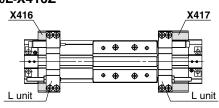
Note 1) For LS, SL, HS and SH, the stroke adjustment unit is mounted on one side only.

Note 2) The stroke adjustment unit is installed on the left side (or right side in case of SL and SH) at the time of shipment. It can however be moved to the right side (or left side).

#### Ordering Example

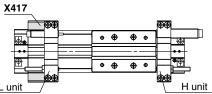
 L units with one each of X416 and X417 MY3B25-300L-X416Z

Slide bearing type



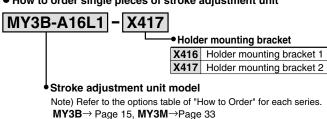
 L and H units, where X417 is mounted on L unit only and nothing on H unit

MY3B25-300LH-X417L



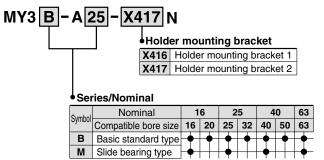
• How to order single pieces of stroke adjustment unit

Example) MY3B-A25L1-X416



(Left side L unit of MY3B25 and X416 bracket)

How to order single pieces of holder mounting bracket



Note) The holder mounting bracket can be used on both the left and right side of the L and H units.

Example) MY3B-A25-X416N (X416 bracket for L and H units of MY3B25, 32)





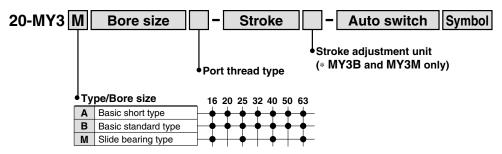
# Series MY3 Made to Order Specification 5



Please contact SMC for detailed dimensions, specifications and delivery lead times.

5 Copper-free 20-

For copper-free applications



Example) 20-MY3M25-300-M9B





#### **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

**⚠** Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

#### **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

#### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

#### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.\*2)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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