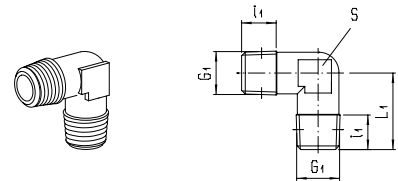


90° Elbow

| | | | | | | | | | |
|---------------|-----------|----|----|------------------|--------|------------------|---------|----------------|----------------------------|
| Product group | 16 | PN | 50 | T _{min} | -40 °C | T _{max} | +120 °C | Conical thread | Nickel-plated brass |
|---------------|-----------|----|----|------------------|--------|------------------|---------|----------------|----------------------------|

| G1 | i1 | L1 | S | Weight in [g] | Type | Order number | Price |
|-------|------|------|----|---------------|-----------|--------------|-------|
| R 1/8 | 8 | 18.5 | 10 | 12.8 | 204M-1/8K | 252103 | o. r. |
| R 1/4 | 11 | 23 | 13 | 27.6 | 204M-1/4K | 252107 | o. r. |
| R 3/8 | 11.5 | 26 | 17 | 41.2 | 204M-3/8K | 252110 | o. r. |
| R 1/2 | 14 | 31 | 21 | 72.5 | 204M-1/2K | 252112 | o. r. |

Illustration



Fitting Accessories Nickel-Plated Brass / Alu



CHARACTERISTICS

BODY MATERIAL / SUITABILITY

| | |
|----------------------------|--|
| Nickel-plated brass | CuZn39Pb3, electrolytically nickel-plated (on request also chemically nickel-plated) |
| Aluminium | Aluminium alloy AlCuMgPbF37 |

THREAD

| | |
|-----------------|---|
| External thread | “M” cylindrical thread: Metric ISO thread M5 |
| External thread | “G” cylindrical thread: Whitworth pipe thread DIN ISO 228-1 G 1/8 to G 3/4 |
| External thread | “R” conical thread: Whitworth pipe thread DIN 2999-1 and ISO 7/1 R 1/8 to R 3/4. Dimensions constructed so with inner thread there can be pairing according to DIN ISO 228-1. |
| Internal thread | “M” cylindrical thread: Metric ISO thread M5 |
| Internal thread | “G” cylindrical thread: Whitworth pipe thread DIN ISO 228-1 G 1/8 to G 1/2 |

OPERATING PRESSURE / TEMPERATURE

| | | | | | | |
|--|---|--|---------------------------------------|--|----|--|
| Metal version | <table border="1" style="display: inline-table;"> <tr> <td>PN</td> <td>$T_{min} -40\text{ }^{\circ}\text{C}$</td> <td rowspan="2">Means that the fitting can be used up to the given nominal pressure PN within the specified temperature range “T”.</td> </tr> <tr> <td>50</td> <td>$T_{max} +120\text{ }^{\circ}\text{C}$</td> </tr> </table> | PN | $T_{min} -40\text{ }^{\circ}\text{C}$ | Means that the fitting can be used up to the given nominal pressure PN within the specified temperature range “T”. | 50 | $T_{max} +120\text{ }^{\circ}\text{C}$ |
| PN | $T_{min} -40\text{ }^{\circ}\text{C}$ | Means that the fitting can be used up to the given nominal pressure PN within the specified temperature range “T”. | | | | |
| 50 | $T_{max} +120\text{ }^{\circ}\text{C}$ | | | | | |
| Permitted operating pressure and temperature of pipe/tube must be observed. | | | | | | |

THREAD SEAL

| | | |
|-----------------------------|---|--------------------------|
| Cylindrical threaded nipple | Seal with sealing rings made of copper, fibre, aluminium, polyamide or hard PVC | |
| Conical threaded nipple | “G” cylindrical thread: Whitworth pipe thread DIN ISO 228-1 G 1/8 to G 3/4 | |
| | <table border="1" style="display: inline-table;"> <tr> <td>Option: “D” self-sealing</td> <td>Seal with sealant Film with non-reactive mineral solid materials, non-adhesive. Resistant to air, water, motor oils etc.</td> </tr> </table> | Option: “D” self-sealing |
| Option: “D” self-sealing | Seal with sealant Film with non-reactive mineral solid materials, non-adhesive. Resistant to air, water, motor oils etc. | |

“POSITIONABLE” VERSION

| | | | |
|--|--|---|--|
| Reducer nipple type 232 see “Reducer - Positionable” | <table border="1" style="display: inline-table;"> <tr> <td>Not suitable for rotating or oscill. movements.</td> <td>This nipple is 360°-positionable to facilitate adjustment during assembly.</td> </tr> </table> | Not suitable for rotating or oscill. movements. | This nipple is 360°-positionable to facilitate adjustment during assembly. |
| Not suitable for rotating or oscill. movements. | This nipple is 360°-positionable to facilitate adjustment during assembly. | | |