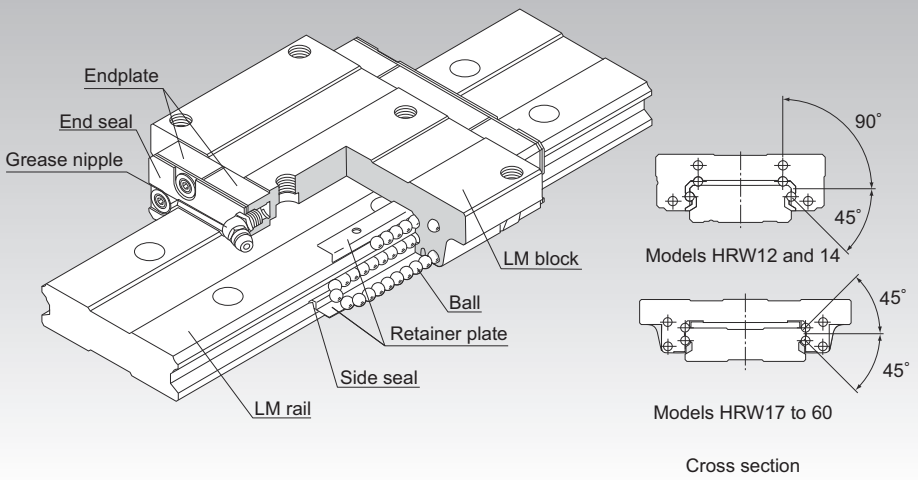
HRW

LM Guide Wide Rail Model HRW



Point of Selection A1-10
Point of Design A1-436
Options A1-459
Model No. A1-523
Precautions on Use A1-529
Accessories for Lubrication A24-1
Mounting Procedure and Maintenance B1-89

Equivalent moment factor A1-43
Rated Loads in All Directions A1-58
Equivalent factor in each direction A1-60
Radial Clearance A1-71
Accuracy Standards A1-76
Shoulder Height of the Mounting Base and the Corner Radius A1-449
Permissible Error of the Mounting Surface A1-453
Dimensions of Each Model with an Option Attached A1-472

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Structure and Features

Balls roll in four rows of raceways precision-ground on an LM rail and an LM block, and endplates incorporated in the LM block allow the balls to circulate.
Since retainer plates hold the balls, they do not fall off even if the LM rail is pulled out. (except models HRW 12 and 14LR).
Each row of balls is placed at a contact angle of 45° so that the rated loads applied to the LM block are uniform in the four directions (radial, reverse radial and lateral directions), enabling the LM Guide to be used in all orientations. In addition, the LM block can receive a well-balanced preload, increasing the rigidity in four directions while maintaining a constant, low friction coefficient. In a low center of gravity structure with a large rail width and a low overall height, this model can be used in places where space saving is required or high rigidity against a moment is required even in a single axis configuration.

[Compact, Heavy Load]
Since the number of effective balls is large, this model is highly rigid in all directions. It can adequately receive a moment even in a single rail configuration.
Additionally, since the second moment of inertia of the rail is large, the rigidity in the lateral directions is also high. Accordingly, it does not need reinforcement such as a side support.

[Self-adjustment Capability]
The self-adjustment capability through front-to-front configuration of THK's unique circular-arc grooves (DF set) enables a mounting error to be absorbed even under a preload, thus to achieve highly accurate, smooth straight motion.

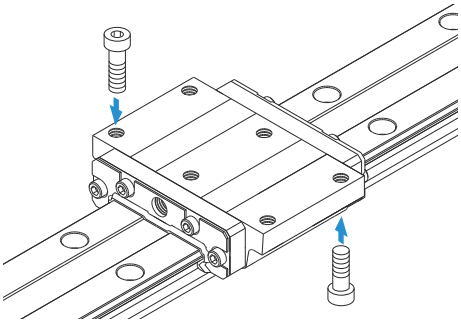
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Types and Features

Model HRW-CA

Specification Table⇒A1-242

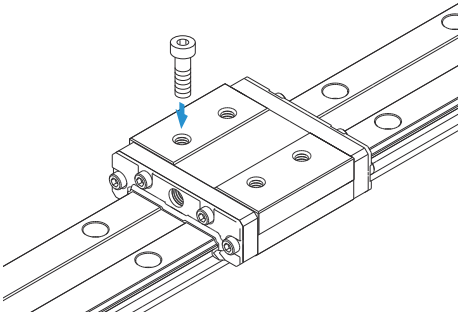
The flange of this LM block has tapped holes.
Can be mounted from the top or the bottom.



Model HRW-CR

Specification Table⇒A1-244

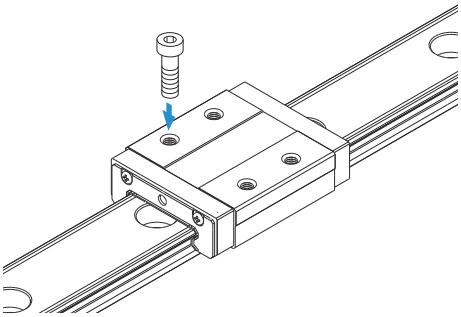
The LM block has tapped holes.



Miniature Type Model HRW-LRM

Specification Table⇒A1-244

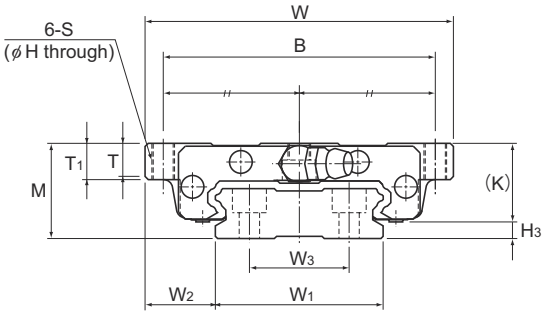
The LM block has tapped holes.



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Models HRW-CA and HRW-CAM



Model No.	Outer dimensions			LM block dimensions											
	Height	Width	Length											Grease nipple	
	M	W	L	B	C	H	S	L_1	T	T_1	K	N	E		H_3
HRW 17CA HRW 17CAM	17	60	50.8	53	26	3.3	M4	33.6	5.5	6	14.5	4	2	PB107	2.5
HRW 21CA HRW 21CAM	21	68	58.8	60	29	4.4	M5	40	7.3	8	18	4.5	12	B-M6F	3
HRW 27CA HRW 27CAM	27	80	72.8	70	40	5.3	M6	51.8	9.5	10	24	6	12	B-M6F	3
HRW 35CA HRW 35CAM	35	120	106.6	107	60	6.8	M8	77.6	13	14	31	8	12	B-M6F	4
HRW 50CA	50	162	140.5	144	80	8.6	M10	103.5	16.5	18	46.6	14	16	B-PT1/8	3.4
HRW 60CA	60	200	158.9	180	80	10.5	M12	117.5	23.5	25	53.5	15	16	B-PT1/8	6.5

Model number coding

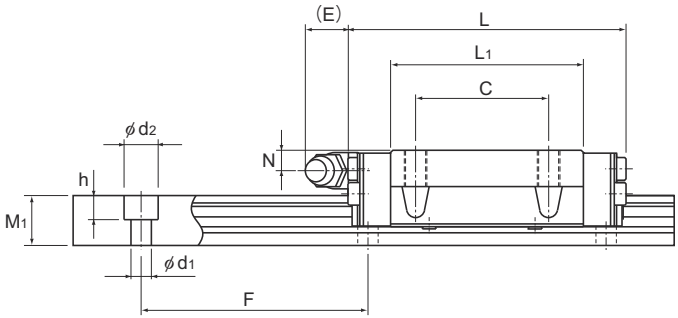
HRW35 CA 2 UU C1 M +1000L P T M

- HRW35: Model number
- CA: Type of LM block
- 2: No. of LM blocks used on the same rail
- UU: Contamination protection accessory symbol (*1)
- C1: Radial clearance symbol (*2)
  - Normal (No symbol)
  - Light preload (C1)
  - Medium preload (C0)
- M: Stainless steel LM block
- +1000L: LM rail length (in mm)
- P: Symbol for LM rail jointed use
- T: Accuracy symbol (*3)
  - Normal grade (No symbol)/High accuracy grade (H)
  - Precision grade (P)/Super precision grade (SP)
  - Ultra precision grade (UP)
- M: Stainless steel LM rail

(*1) See contamination protection accessory on A1-496. (*2) See A1-71. (*3) See A1-76.

Download data by searching for the corresponding model number on the Technical Support site. https://tech.thk.com

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Unit: mm

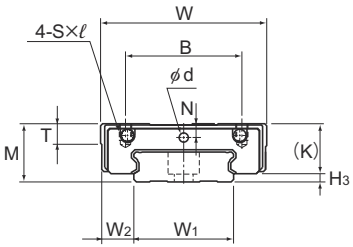
	LM rail dimensions							Basic load rating		Static permissible moment kN-m*					Mass	
	Width			Height	Pitch		Length*	C	C_0	M_A		M_B		M_C	LM block	LM rail
	W_1 ±0.05	W_2	W_3	M_1	F	$d_1 \times d_2 \times h$	Max	kN	kN	1 block	Double blocks	1 block	Double blocks	1 block	kg	kg/m
	33	13.5	18	9	40	4.5×7.5×5.3	1900 (800)	5.53	9.1	0.0464	0.272	0.0464	0.272	0.144	0.15	2.1
	37	15.5	22	11	50	4.5×7.5×5.3	3000 (1000)	8.02	12.9	0.0784	0.445	0.0784	0.445	0.219	0.25	2.9
	42	19	24	15	60	4.5×7.5×5.3	3000 (1200)	14.2	21.6	0.166	0.923	0.166	0.923	0.423	0.5	4.3
	69	25.5	40	19	80	7×11×9	3000 (2120)	33.8	48.6	0.559	3.03	0.559	3.03	1.59	1.4	9.9
	90	36	60	24	80	9×14×12	3000	62.4	86.3	1.32	7.08	1.32	7.08	3.67	4	14.6
	120	40	80	31	105	11×17.5×14	3000	80.3	109	1.88	10.1	1.88	10.1	6.17	5.7	27.8

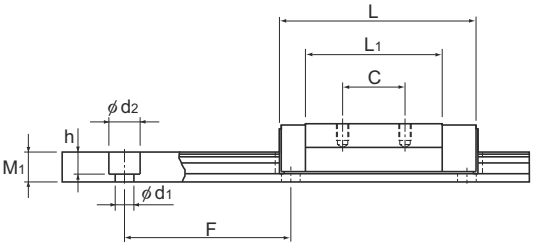
Note) The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See **A1-246**.)
Static permissible moment* 1 block: the static permissible moment with one LM block
Double blocks: static permissible moment when two LM blocks are in close contact with each other
Total block length L : The total block length L shown in the table is the length with the dust proof parts, code UU or SS. If other contamination protection accessories or lubricant equipment are installed, the total block length will increase. (See **A1-472** or **A1-492**)
The M in the model number symbol indicates that the LM block, LM rail and balls are made of stainless steel. The stainless steel provides excellent corrosion and environmental resistance.

Options⇒A1-459

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Models HRW-CR, HRW-CRM and HRW-LRM





Models HRW12 and 14LRM

Model No.	Outer dimensions			LM block dimensions										Grease nipple	H_3
	Height M	Width W	Length L	B	C	S×ℓ	L_1	T	K	N	E	Greasing hole d			
HRW 12LRM	12	30	37	21	12	M3×3.5	27	4	10	2.8	—	2.2		—	2
HRW 14LRM	14	40	45.5	28	15	M3×4	32.9	5	12	3.3	—	2.2		—	2
HRW 17CR HRW 17CRM	17	50	50.8	29	15	M4×5	33.6	6	14.5	4	2	—		PB107	2.5
HRW 21CR HRW 21CRM	21	54	58.8	31	19	M5×6	40	8	18	4.5	12	—		B-M6F	3
HRW 27CR HRW 27CRM	27	62	72.8	46	32	M6×6	51.8	10	24	6	12	—		B-M6F	3
HRW 35CR HRW 35CRM	35	100	106.6	76	50	M8×8	77.6	14	31	8	12	—		B-M6F	4
HRW 50 CR	50	130	140.5	100	65	M10×15	103.5	18	46.6	14	16	—		B-PT1/8	3.4

Model number coding

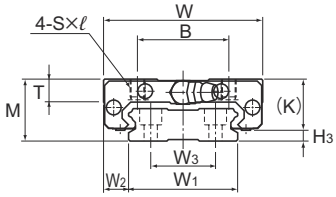
HRW27 CR 2 UU C1 M +820L P T M

- HRW27: Model number
- CR: Type of LM block
- 2: No. of LM blocks used on the same rail
- UU: Contamination protection accessory symbol (*1)
- C1: Radial clearance symbol (*2) — Normal (No symbol), Light preload (C1), Medium preload (C0)
- M: Stainless steel LM block
- +820L: LM rail length (in mm)
- P: Accuracy symbol (*3) — Normal grade (No Symbol)/High accuracy grade (H), Precision grade (P)/Super precision grade (SP), Ultra precision grade (UP)
- T: Symbol for LM rail jointed use
- M: Stainless steel LM rail

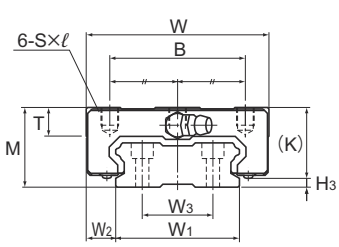
(*1) See contamination protection accessory on **A1-496**. (*2) See **A1-71**. (*3) See **A1-76**.

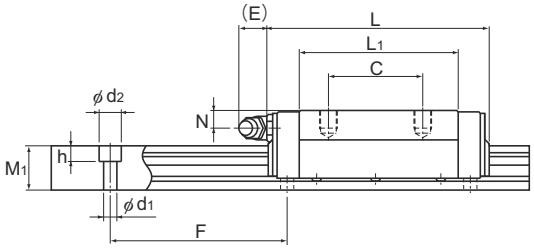
Download data by searching for the corresponding model number on the Technical Support site. https://tech.thk.com

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Models HRW17 and 21CR/CRM





Models HRW27 to 50CR/CRM

Unit: mm

	LM rail dimensions							Basic load rating		Static permissible moment kN-m*					Mass	
	Width			Height	Pitch		Length*	C	C_0	M_A		M_B		M_C	LM block	LM rail
	W_1 ±0.05	W_2	W_3	M_1	F	$d_1 \times d_2 \times h$	Max	kN	kN	1 block	Double blocks	1 block	Double blocks	1 block	kg	kg/m
	18	6	—	6.5	40	4.5×8×4.5	(1000)	3.29	7.16	0.0262	0.138	0.013	0.069	0.051	0.045	0.79
	24	8	—	7.2	40	4.5×7.5×5.3	(1430)	5.38	11.4	0.0499	0.273	0.025	0.137	0.112	0.08	1.2
	33	8.5	18	9	40	4.5×7.5×5.3	1900 (800)	5.53	9.1	0.0464	0.272	0.0464	0.272	0.144	0.12	2.1
	37	8.5	22	11	50	4.5×7.5×5.3	3000 (1000)	8.02	12.9	0.0784	0.445	0.0784	0.445	0.219	0.19	2.9
	42	10	24	15	60	4.5×7.5×5.3	3000 (1200)	14.2	21.6	0.166	0.923	0.166	0.923	0.423	0.37	4.3
	69	15.5	40	19	80	7×11×9	3000 (2120)	33.8	48.6	0.559	3.03	0.559	3.03	1.59	1.2	9.9
	90	20	60	24	80	9×14×12	3000	62.4	86.3	1.32	7.08	1.32	7.08	3.67	3.2	14.6

Note1) The maximum length under "Length*" indicates the standard maximum length of an LM rail. (See **A1-246**.)
Static permissible moment* 1 block: the static permissible moment with one LM block
Double blocks: static permissible moment when two LM blocks are in close contact with each other
Total block length L : The total block length L shown in the table is the length with the dust proof parts, code UU or SS. If other contamination protection accessories or lubricant equipment are installed, the total block length will increase. (See **A1-472** or **A1-492**)
The M in the model number symbol indicates that the LM block, LM rail and balls are made of stainless steel. The stainless steel provides excellent corrosion and environmental resistance.
Note2) The basic load rating in the dimension table is for a load in the radial direction. Use Table7 on **A1-58** to calculate the load rating for loads in the reverse radial direction or lateral direction for models 12 and 14, as those values are different.

Options⇒A1-459

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Standard Length and Maximum Length of the LM Rail

Table1 shows the standard and maximum lengths of the HRW model rail. If a rail length longer than the listed max length is required, rails may be jointed to meet the overall length. Contact THK for details. For special rail lengths, it is recommended to use a value corresponding to the G dimension from the table. As the G dimension increases, this portion becomes less stable and the accuracy performance is severely impacted.
For the G dimension when a special length is required, we recommend selecting the corresponding G value from the table. The longer the G dimension is, the less stable the G area may become after installation, thus causing an adverse impact to accuracy.

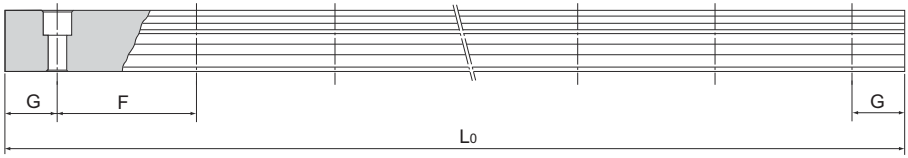


Table1 Standard Length and Maximum Length of the LM Rail for Model HRW

Unit: mm

Model No.	HRW 12	HRW 14	HRW 17	HRW 21	HRW 27	HRW 35	HRW 50	HRW 60
LM rail standard length (L_o)	70 110 150 190 230 270 310 390 470	70 110 150 190 230 270 310 390 470 550 670	110 190 310 470 550	130 230 380 480 580 780	160 280 340 460 640 820	280 440 760 1000 1240 1560	280 440 760 1000 1240 1640 2040	570 885 1200 1620 2040 2460
Standard pitch F	40	40	40	50	60	80	80	105
G	15	15	15	15	20	20	20	22.5
Max length	(1000)	(1430)	1900 (800)	3000 (1000)	3000 (1200)	3000 (2120)	3000	3000

Note1) The maximum length varies with accuracy grades. Contact THK for details.
Note2) If jointed rails are not allowed and a greater length than the maximum values above is required, contact THK.
Note3) The figures in the parentheses indicate the maximum lengths of stainless steel made models.

Prevention of LM block from falling off of LM rail

In miniature model HRW, the balls fall out if the LM block comes off the LM rail.
For this reason, LM Guide assemblies are delivered with a part which prevents the LM block from coming off the rail. If you remove this part when using the product, please take precautions to avoid overrunning the blocks off of the rail.

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